

iPOS360x MX

**Intelligent Servo Drive for
Step, DC, Brushless DC and
AC Motors**



T E C H N O S O F T

Intelligent Servo Drive

**Technical
Reference**

TECHNOSOFT

iPOS360x MX

Technical Reference

P091.028.iPOS360x.MX.UM.0614

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Read This First

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About This Manual

This book is a technical reference manual for the **iPOS360x MX** family of intelligent servo drives, including the following products:

iPOS3602 MX-CAN (p/n P028.001.E101)
iPOS3604 MX-CAN (p/n P028.002.E101)

In order to operate the **iPOS360x** drives, you need to pass through 3 steps:

- Step 1 Hardware installation**
- Step 2 Drive setup** using Technosoft **EasySetUp** software for drive commissioning
- Step 3 Motion programming** using one of the options:
 - A **CANopen master**¹
 - The drive's **built-in motion controller** executing a Technosoft Motion Language (**TML**) program developed using Technosoft **EasyMotion Studio** software
 - A **TML_LIB motion library for PCs** (Windows or Linux)
 - A **TML_LIB motion library for PLCs**
 - A **distributed control** approach which combines the above options, like for example a host calling motion functions programmed on the drives in TML

This manual covers **Step 1** in detail. It describes the **iPOS360x** hardware including the technical data, the connectors and the wiring diagrams needed for installation. The manual also presents an overview of the following steps, and includes the scaling factors between the real SI units and the

¹ when iPOS360x is set in CANopen mode

drive internal units. For detailed information regarding the next steps, refer to the related documentation.

Notational Conventions

This document uses the following conventions:

- **iPOS360x**– all products described in this manual
- **IU units** – Internal units of the drive
- **SI units** – International standard units (meter for length, seconds for time, etc.)
- **TML** – Technosoft Motion Language
- **TMLCAN** – Technosoft protocol for exchanging TML commands via CAN-bus

Related Documentation

Help of the EasySetUp software – describes how to use **EasySetUp** to quickly setup any Technosoft drive for your application using only 2 dialogues. The output of EasySetUp is a set of setup data that can be downloaded into the drive EEPROM or saved on a PC file. At power-on, the drive is initialized with the setup data read from its EEPROM. With EasySetUp it is also possible to retrieve the complete setup information from a drive previously programmed. **EasySetUp can be downloaded free of charge from Technosoft web page**

iPOS CANopen Programming (part no. P091.063.iPOS.UM.xxxx) – explains how to program the iPOS family of intelligent drives using **CANopen** protocol and describes the associated object dictionary for **CiA 301 v.4.2** application layer and communication profile, **CiA WD 305 v.2.2.13** layer settings services and protocols and **CiA DSP 402 v3.0** device profile for drives and motion control, now included in IEC 61800-7-1 Annex A, IEC 61800-7-201 and IEC 61800-7-301 standards.

Motion Programming using EasyMotion Studio (part no. P091.034.ESM.UM.xxxx) – describes how to use the EasyMotion Studio to create motion programs using in Technosoft Motion Language (TML). EasyMotion Studio platform includes **EasySetUp** for the drive/motor setup, and a **Motion Wizard** for the motion programming. The Motion Wizard provides a simple, graphical way of creating motion programs and automatically generates all the TML instructions. *With EasyMotion Studio you can fully benefit from a key advantage of Technosoft drives – their capability to execute complex motions without requiring an external motion controller, thanks to their built-in motion controller.* **A demo version of EasyMotion Studio (with EasySetUp part fully functional) can be downloaded free of charge from Technosoft web page**

TML_LIB v2.0 (part no. P091.040.v20.UM.xxxx) – explains how to program in **C, C++, C#, Visual Basic or Delphi Pascal** a motion application for the Technosoft intelligent drives using TML_LIB v2.0 motion control library for PCs. The TML_lib includes ready-to-run examples that can be executed on **Windows** or **Linux** (x86 and x64).

TML_LIB_LabVIEW v2.0 (part no. P091.040.LABVIEW.v20.UM.xxxx) – explains how to program in **LabVIEW** a motion application for the Technosoft intelligent drives using TML_LIB_Labview v2.0 motion control library for PCs. The TML_Lib_LabVIEW includes over 40 ready-to-run examples.

TML_LIB_S7 (part no. P091.040.S7.UM.xxxx) – explains how to program in a PLC **Siemens series S7-300 or S7-400** a motion application for the Technosoft intelligent drives using TML_LIB_S7 motion control library. The TML_LIB_S7 library is **IEC61131-3 compatible**.

TML_LIB_CJ1 (part no. P091.040.CJ1.UM.xxxx) – explains how to program in a PLC **Omron series CJ1** a motion application for the Technosoft intelligent drives using TML_LIB_CJ1 motion control library for PLCs. The TML_LIB_CJ1 library is **IEC61131-3 compatible**.

TML_LIB_X20 (part no. P091.040.X20.UM.xxxx) – explains how to program in a PLC **B&R series X20** a motion application for the Technosoft intelligent drives using TML_LIB_X20 motion control library for PLCs. The TML_LIB_X20 library is **IEC61131-3 compatible**.

TechnoCAN (part no. P091.063.TechnoCAN.UM.xxxx) – presents TechnoCAN protocol – an extension of the CANopen communication profile used for TML commands

IO-iPOS360x (part no. P091.028.IO-iPOS360x.UM.xxxx) – describes the IO iPOS360x I/O extension board included in the **iPOS360x** Starter Kits.

If you Need Assistance ...

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Receive general information or assistance (see Note)	World Wide Web: http://www.technosoftmotion.com/ Email: contact@technosoftmotion.com
Ask questions about product operation or report suspected problems (see Note)	Fax: (41) 32 732 55 04 Email: hotline@technosoftmotion.com
Make suggestions about, or report errors in documentation (see Note)	Mail: Technosoft SA Avenue des Alpes 20 CH-2000, Neuchatel Switzerland

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1. Safety information

Read carefully the information presented in this chapter before carrying out the drive installation and setup! It is imperative to implement the safety instructions listed hereunder.

This information is intended to protect you, the drive and the accompanying equipment during the product operation. Incorrect handling of the drive can lead to personal injury or material damage.

Only qualified personnel may install, set up, operate and maintain the drive. A “qualified person” has the knowledge and authorization to perform tasks such as transporting, assembling, install-ing, commissioning and operating drives.

The following safety symbols are used in this manual:



WARNING!

SIGNALS A DANGER THAT MIGHT CAUSE BODILY INJURY TO THE OPERATOR. MAY INCLUDE INSTRUCTIONS TO PREVENT THIS SITUATION



CAUTION!

SIGNALS A DANGER FOR THE DRIVE, WHICH MIGHT DAMAGE THE PRODUCT OR OTHER EQUIPMENT. MAY INCLUDE INSTRUCTIONS TO AVOID THIS SITUATION



CAUTION!

INDICATES AREAS SENSITIVE TO ELECTROSTATIC DIS-CHARGES (ESD), WHICH REQUIRE HANDLING IN AN ESD PROTECTED ENVIRONMENT

1.1. Warnings



WARNING!

TO AVOID ELECTRIC ARCING AND HAZARDS, NEVER PLUG / UNPLUG THE iPOS360x FROM IT'S SOCKET WHILE THE POWER SUPPLIES ARE ON !



WARNING!

THE DRIVE MAY HAVE HOT SURFACES DURING OPERATION.



WARNING!

DURING DRIVE OPERATION, THE CONTROLLED MOTOR WILL MOVE. KEEP AWAY FROM ALL MOVING PARTS TO AVOID INJURY

1.2. Cautions



CAUTION! THE POWER SUPPLIES CONNECTED TO THE DRIVE MUST COMPLY WITH THE PARAMETERS SPECIFIED IN THIS DOCUMENT



CAUTION! TROUBLESHOOTING AND SERVICING ARE PERMITTED ONLY FOR PERSONNEL AUTHORISED BY TECHNOSOFT



CAUTION! *THE iPOS360x IS AN ELECTROSTATICALLY SENSITIVE DEVICE, WHICH WILL BE DAMAGED BY INCORRECT HANDLING. THEREFORE THE DRIVE SHALL BE REMOVED FROM ITS ORIGINAL PACKAGE ONLY IN AN ESD PROTECTED ENVIRONMENT !*

To prevent electrostatic damage, avoid contact with insulating materials, such as synthetic fabrics or plastic surfaces. In order to discharge static electricity build-up, place the drive on a grounded conductive surface and also ground yourself.

2. Product Overview

2.1. Introduction

The **iPOS360x** is a family of fully digital intelligent servo drives, based on the latest DSP technology and they offer unprecedented drive performance combined with an embedded motion controller.

Suitable for control of brushless DC, brushless AC (vector control), DC brushed motors and step motors, the iPOS360x drives accept as position feedback incremental encoders (quadrature or sine/cosine) and linear Halls signals.

All drives perform position, speed or torque control and work in single, multi-axis or stand-alone configurations. Thanks to the embedded motion controller, the iPOS360x drives combine controller, drive and PLC functionality in a single compact unit and are capable to execute complex motions without requiring intervention of an external motion controller. Using the high-level Technosoft Motion Language (**TML**) the following operations can be executed directly at drive level:

- Setting various motion modes (profiles, PVT, PT, electronic gearing¹ or camming¹, etc.)
- Changing the motion modes and/or the motion parameters
- Executing homing sequences
- Controlling the program flow through:
 - Conditional jumps and calls of TML functions
 - TML interrupts generated on pre-defined or programmable conditions (protections triggered, transitions on limit switch or capture inputs, etc.)
 - Waits for programmed events to occur
- Handling of digital I/O and analogue input signals
- Executing arithmetic and logic operations
- Performing data transfers between axes
- Controlling motion of an axis from another one via motion commands sent between axes
- Sending commands to a group of axes (multicast). This includes the possibility to start simultaneously motion sequences on all the axes from the group
- Synchronizing all the axes from a network

By implementing motion sequences directly at drive level you can really distribute the intelligence between the master and the drives in complex multi-axis applications, reducing both the development time and the overall communication requirements. For example, instead of trying to command each movement of an axis, you can program the drives using TML to execute complex motion tasks and inform the master when these tasks are done. Thus, for each axis control the

¹ Available if the master axis sends its position via a communication channel

master job may be reduced at: calling TML functions stored in the drive EEPROM and waiting for a message, which confirms the TML functions execution completion.

All iPOS360x drives are equipped with a serial RS232 and a CAN 2.0B interface and can be set (hardware, via an AxisID input level) to operate in 2 modes:

- CANopen**
- TMLCAN**

When **CANopen** mode is selected, the iPOS360x conforms to **CiA 301 v4.2** application layer and communication profile, **CiA WD 305 v2.2.13** and **CiA DSP 402 v3.0** device profile for drives and motion control, now included in IEC 61800-7-1 Annex A, IEC 61800-7-201 and IEC 61800-7-301 standards. In this mode, the iPOS360x may be controlled via a CANopen master. As a bonus, iPOS360x offers a CANopen master the option to call motion sequences, written in TML and stored in the drive EEPROM, using manufacturer specific objects (see for details par. 5.3).

When **TMLCAN** mode is selected, the iPOS360x behaves as standard Technosoft intelligent drive and conforms to Technosoft protocol for exchanging TML commands via CAN-bus. When TMLCAN protocol is used, it is not mandatory to have a master. Any iPOS360x can be set to operate standalone, and may play the role of a master to coordinate both the network communication/synchronization and the motion application via TML commands sent directly to the other drives.

When higher level coordination is needed, apart from a CANopen master, the iPOS360x drives can also be controlled via a PC or a PLC using one of the **TML_LIB** motion libraries.

For iPOS360x commissioning **EasySetUp** or **EasyMotion Studio** PC applications may be used.

EasySetUp is a subset of EasyMotion Studio, including only the drive setup part. The output of EasySetUp is a set of setup data that can be downloaded into the drive EEPROM or saved on a PC file. At power-on, the drive is initialized with the setup data read from its EEPROM. With EasySetUp it is also possible to retrieve the complete setup information from a drive previously programmed. EasySetUp shall be used for drive setup in all cases where the motion commands are sent exclusively from a master. Hence neither the iPOS360x TML programming capability nor the drive camming mode are used. **EasySetUp can be downloaded free of charge from Technosoft web page.**

EasyMotion Studio platform includes EasySetUp for the drive setup, and a **Motion Wizard** for the motion programming. The Motion Wizard provides a simple, graphical way of creating motion programs and automatically generates all the TML instructions. *With EasyMotion Studio you can fully benefit from a key advantage of Technosoft drives – their capability to execute complex motions without requiring an external motion controller, thanks to their built-in motion controllers.* EasyMotion Studio, shall be used to program motion sequences in TML. This is the iPOS360x typical operation mode when TMLCAN protocol is selected. EasyMotion Studio shall also be used with CANopen protocol, if the user wants to call TML functions stored in the drive EEPROM or to use the camming mode. With camming mode, EasyMotion Studio offers the possibility to quickly download and test a cam profile and also to create a **.sw** file (see par. 5.2.4) with the cam data.

The .sw file can be afterwards stored in a master and downloaded to the drive, wherever needed. **A demo version of EasyMotion Studio (with EasySetUp part fully functional) can be downloaded free of charge from Technosoft web page.**

2.2. Key Features

- Fully digital servo drive suitable for the control of rotary or linear brushless, DC brush, and step motors
- Very compact design
- Standard socket for square pin 0.635 x 0.635 mm, 2.54 mm pitch for the mating connector
- Sinusoidal (FOC) or trapezoidal (Hall-based) control of brushless motors
- Open or closed-loop control of 2 and 3-phase steppers
- Various modes of operation, including: torque, speed or position control; position or speed profiles, external analogue reference or sent via a communication bus
- Technosoft Motion Language (TML) instruction set for the definition and execution of motion sequences
- Standalone operation with stored motion sequences
- Various motion programming modes:
 - Position profiles with trapezoidal or S-curve speed shape
 - Position, Velocity, Time (PVT) 3rd order interpolation
 - Position, Time (PT) 1st order interpolation
 - Electronic gearing and camming¹
 - 35 Homing modes
- Single-ended and RS-422 differential encoder interface
- Single-ended, open collector Digital Hall sensor interface
- Linear Hall sensor interface
- Analogue Sin/Cos encoder interface (differential 1V_{pp})
- 1 analogue input: 12-bit, 0-5V: Reference or general-purpose
- 5 digital inputs: 5-36V, NPN: Enable, Limit switch +, Limit switch -, 2 general-purpose
- 3 digital outputs : 5-36V, 0.5A, NPN open-collector: Ready, Error, 1 general-purpose
- RS-232 serial interface (up to 115200 bps)
- CAN-bus 2.0B up to 1Mbit/s with hardware axis ID selection²
- Two operation modes:
 - **CANopen** – conforming with **CiA 301 v.4.2**, **CiA WD 305 v2.2.13** and **CiA DSP 402 v3.0**
 - **TMLCAN** – intelligent drive conforming with Technosoft protocol for exchanging TML commands via CAN-bus
- 2K × 16 internal SRAM memory for data acquisition

¹ Available if the master axis sends its position via a communication channel

² 127 addresses in CANopen mode, 196 addresses in TMLCAN mode

-
- 4K × 16 E²ROM to store TML programs and data
 - PWM switching frequency up to 100kHz
 - Motor supply: 9-36V
 - Logic supply: 7-36V. Separate supply is optional
 - Output current:
 - iPOS3602 MX-CAN: 2A¹ continuous; 3.2A peak
 - iPOS3604 MX-CAN: 4A² continuous; 10A peak
 - Operating ambient temperature: 0-40°C (over 40°C with derating)
 - Hardware Protections:
 - Short-circuit between motor phases
 - Short-circuit from motor phases to ground
 - Over-voltage
 - Under-voltage
 - Over-current

¹ 2A cont. with DC, step and BLDC motors (trapezoidal), 2A amplitude (1.41A_{RMS}) for PMSM (sinusoidal)

² 4A cont. with DC, step and BLDC motors (trapezoidal), 4A amplitude (2.82A_{RMS}) for PMSM (sinusoidal)

2.3. Supported Motor-Sensor Configurations

iPOS360x supports the following configurations:

1. Position, speed or torque control of a **brushless AC rotary motor** with an **incremental quadrature encoder** on its shaft. The brushless motor is vector controlled like a permanent magnet synchronous motor. It works with **sinusoidal** voltages and currents. Scaling factors take into account the transmission ratio between motor and load (rotary or linear). Therefore, the motion commands (for position, speed and acceleration) expressed in SI units (or derivatives) refer to the load¹, while the same commands, expressed in IU units, refer to the motor.

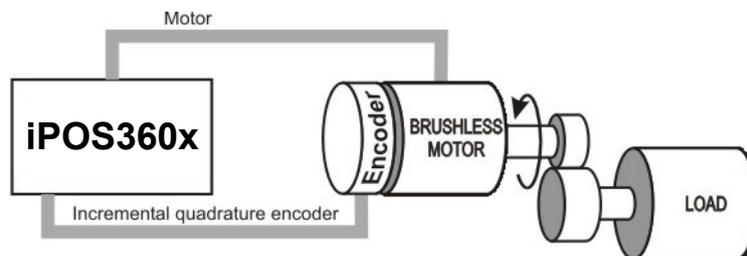


Figure 2.1. Brushless AC rotary motor. Position / speed / torque control.
Quadrature encoder on motor.

2. Position, speed or torque control of a **brushless AC rotary motor** with an **incremental sine/cosine encoder** on its shaft. The brushless motor is vector controlled like a permanent magnet synchronous motor. It works with **sinusoidal** voltages and currents. Scaling factors take into account the transmission ratio between motor and load (rotary or linear). Therefore, the motion commands (for position, speed and acceleration) expressed in SI units (or derivatives) refer to the load¹, while the same commands, expressed in IU units, refer to the motor.

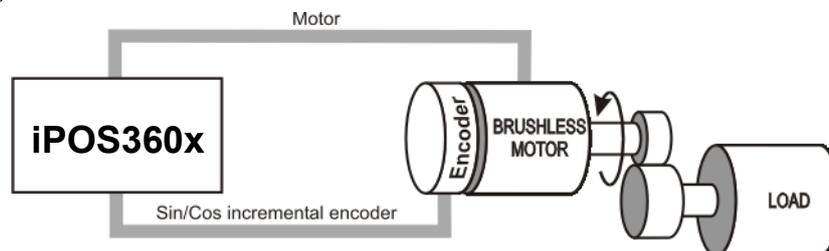


Figure 2.2. Brushless AC rotary motor. Position/speed/torque control.
Sine/cosine incremental encoder on motor

3. Position, speed or torque control of a **brushless AC linear motor** with an **incremental sine/cosine encoder**. The brushless motor is vector controlled like a permanent magnet synchronous motor. It works with **sinusoidal** voltages and currents. Scaling factors take

¹ Motion commands can be referred to the motor by setting in EasySetUp a rotary to rotary transmission with ratio 1:1

into account the transmission ratio between motor and load (rotary or linear). Therefore, the motion commands (for position, speed and acceleration) expressed in SI units (or derivatives) refer to the load, while the same commands, expressed in IU units, refer to the motor.

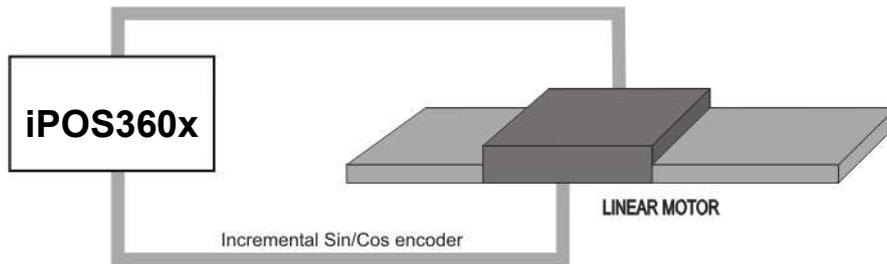


Figure 2.3. Brushless AC linear motor. Position/speed/torque control.
Sine/cosine incremental encoder on motor

4. Position, speed or torque control of a **brushless DC rotary motor** with **digital Hall sensors** and an **incremental quadrature encoder** on its shaft. The brushless motor is controlled using Hall sensors for commutation. It works with rectangular currents and **trapezoidal** BEMF voltages. Scaling factors take into account the transmission ratio between motor and load (rotary or linear). Therefore, the motion commands (for position, speed and acceleration) expressed in SI units (or derivatives) refer to the load, while the same commands, expressed in IU units, refer to the motor.

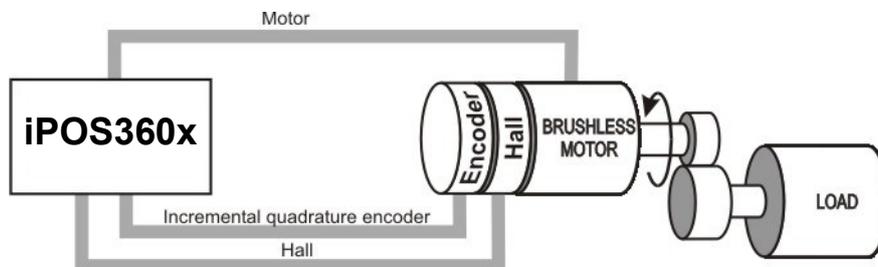


Figure 2.4. Brushless DC rotary motor. Position / speed / torque control.
Hall sensors and quadrature encoder on motor.

5. Position, speed or torque control of a **brushless AC linear motor** with an **incremental quadrature linear encoder** on the track. The brushless motor is vector controlled like a permanent magnet synchronous motor. It works with **sinusoidal** voltages and currents. Scaling factors take into account the transmission ratio between motor and load (linear or rotary). Therefore, the motion commands (for position, speed and acceleration) expressed in SI units (or derivatives) refer to the load¹, while the same commands, expressed in IU units, refer to the motor.

¹ Motion commands can be referred to the motor by setting in EasySetUp a linear to linear transmission with ratio 1:1

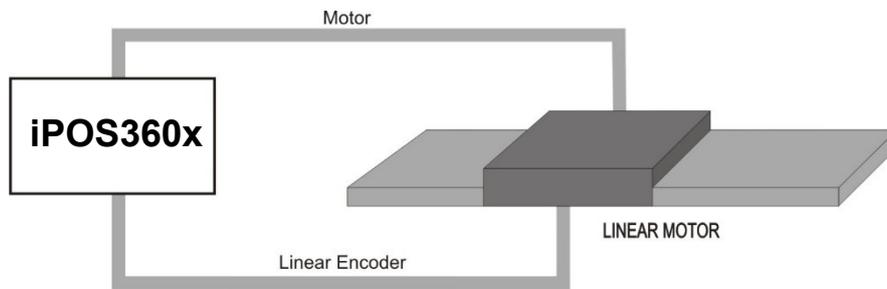


Figure 2.5. Brushless AC rotary motor with incremental quadrature linear encoder.
Position / speed / torque control.

6. Position, speed or torque control of a **brushless AC rotary motor with linear Hall signals**. The brushless motor is vector controlled like a permanent magnet synchronous motor. It works with **sinusoidal** voltages and currents. Scaling factors take into account the transmission ratio between motor and load (rotary or linear). Therefore, the motion commands (for position, speed and acceleration) expressed in SI units (or derivatives) refer to the load², while the same commands, expressed in IU units, refer to the motor.

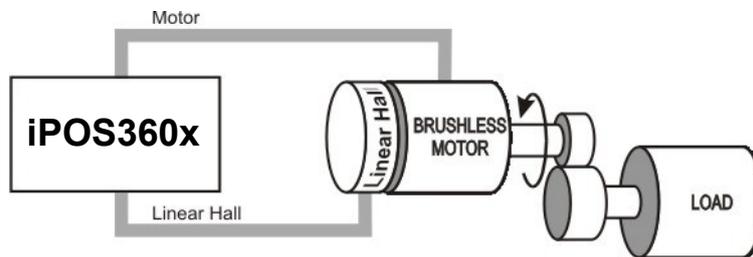


Figure 2.6. Brushless AC rotary motor with linear Hall signals.
Position / speed / torque control.

7. Position, speed or torque control of a **brushless AC linear motor with linear Hall signals**. The brushless motor is vector controlled like a permanent magnet synchronous motor. It works with **sinusoidal** voltages and currents. Scaling factors take into account the transmission ratio between motor and load (rotary or linear). Therefore, the motion commands (for position, speed and acceleration) expressed in SI units (or derivatives) refer to the load, while the same commands, expressed in IU units, refer to the motor.

² Motion commands can be referred to the motor by setting in EasySetUp a rotary to rotary transmission with ratio 1:1

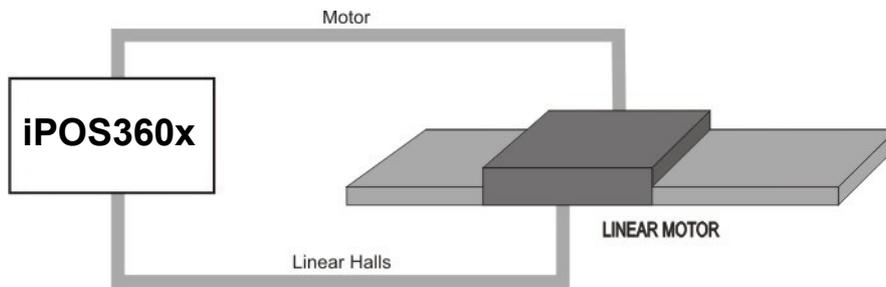


Figure 2.7. Brushless AC linear motor with linear Hall signals.
Position / speed / torque control.

8. Position, speed or torque control of a **DC brushed rotary motor** with an **incremental quadrature encoder** on its shaft. Scaling factors take into account the transmission ratio between motor and load (rotary or linear). Therefore, the motion commands (for position, speed and acceleration) expressed in SI units (or derivatives) refer to the load¹, while the same commands, expressed in IU units, refer to the motor.

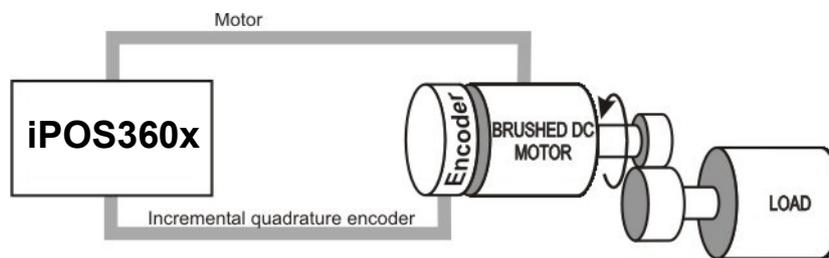


Figure 2.8. DC brushed rotary motor. Position / speed / torque control.
Quadrature encoder on motor.

9. Open-loop control of a 2 or 3-phase **step motor** in position or speed. Scaling factors take into account the transmission ratio between motor and load (rotary or linear). Therefore, the motion commands (for position, speed and acceleration) expressed in SI units (or derivatives) refer to the load, while the same commands, expressed in IU units, refer to the motor.

¹ Motion commands can be referred to the motor by setting in EasySetUp a rotary to rotary transmission with ratio 1:1

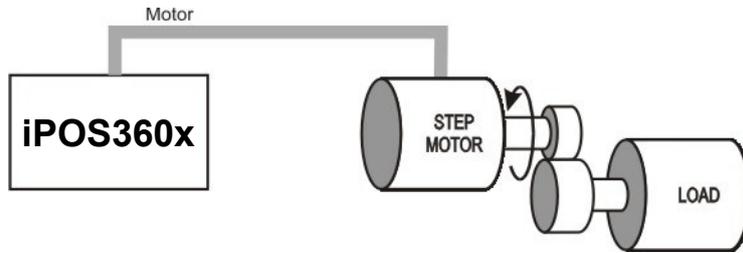


Figure 2.9. No position or speed feedback.
Open-loop control: motor position or speed.

10. Closed-loop control of **load position using an encoder on load**, combined with open-loop control of a **2 or 3-phase step motor** in speed, with speed reference provided by the position controller. The motion commands in both SI and IU units refer to the load.

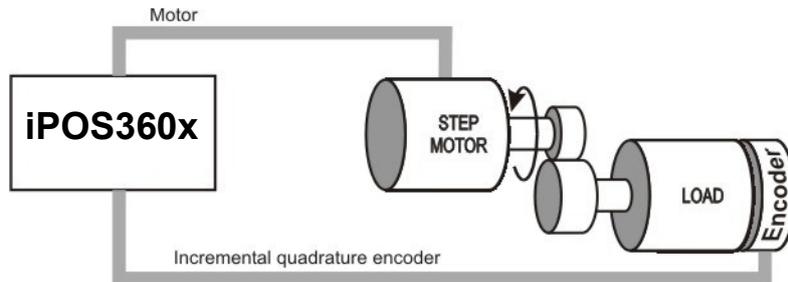


Figure 2.10. Encoder on load.
Closed-loop control: load position, open-loop control: motor speed.

11. Closed-loop control of a **2-phase step motor** in position, speed or torque. Scaling factors take into account the transmission ratio between motor and load (rotary or linear). Therefore, the motion commands expressed in SI units (or derivatives) refer to the load¹, while the same commands, expressed in IU units refer to the motor.

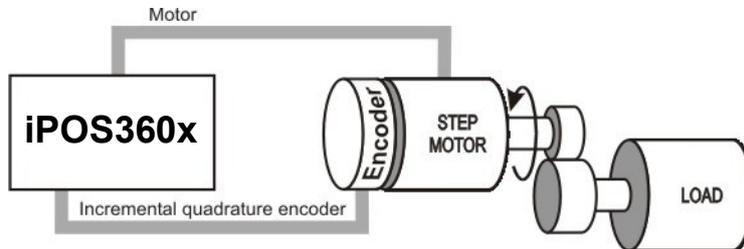


Figure 2.11. Encoder on motor shaft.
Closed-loop control: motor position, speed or torque.

¹ Motion commands can be referred to the motor by setting in EasySetUp a rotary to rotary transmission with ratio 1:1

2.4. iPOS360x MX Drive Dimensions

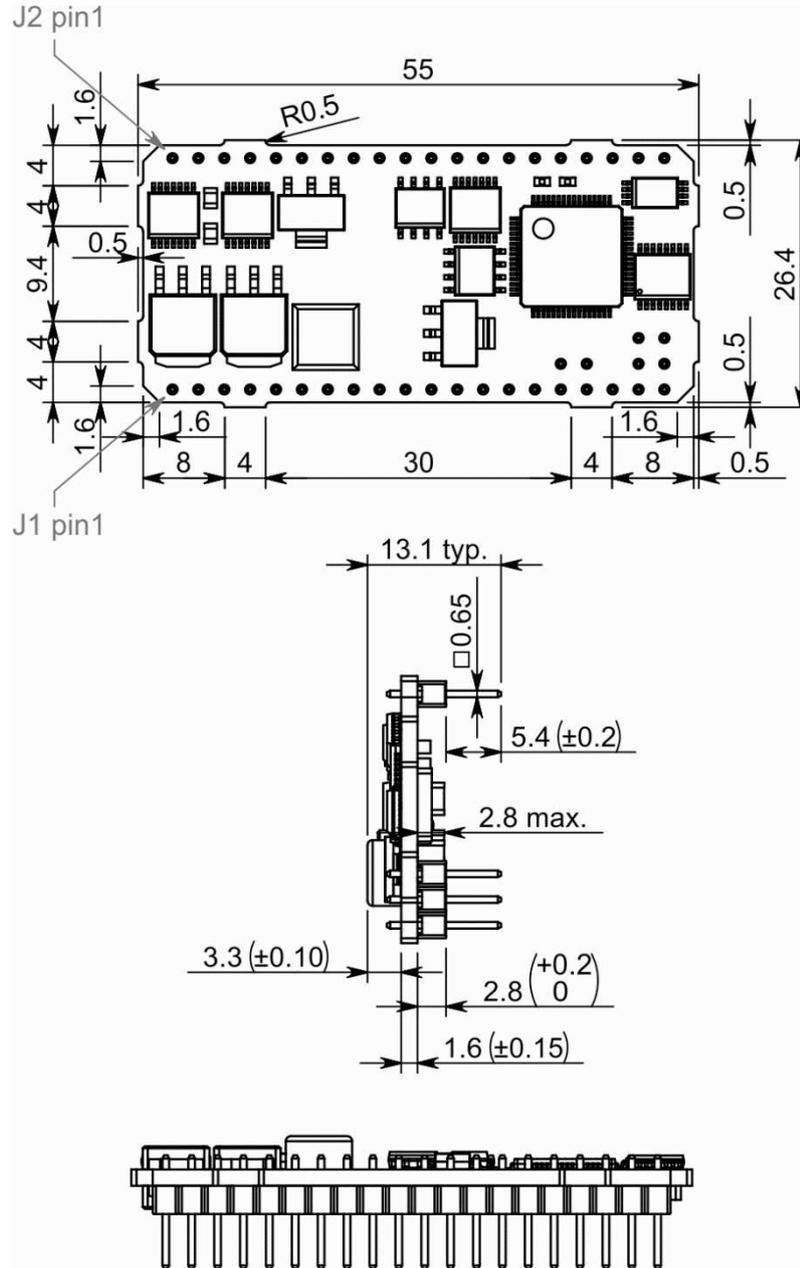


Figure 2.12. iPOS360x MX drive dimensions

All dimensions are in mm. The drawings are not to scale.

2.5. Electrical Specifications

All parameters measured under the following conditions (unless otherwise specified):

$T_{amb} = 0 \dots 40^{\circ}\text{C}$, $V_{LOG} = 24 \text{ V}_{DC}$; $V_{MOT} = 36 \text{ V}_{DC}$; Supplies start-up / shutdown sequence: *-any-*
Load current (sinusoidal amplitude / continuous BLDC, DC, stepper) = 4A iPOS3604; 2A iPOS3602;

2.5.1. Operating Conditions

		Min.	Typ.	Max.	Units
Ambient temperature ¹		0		+40	°C
Ambient humidity	Non-condensing	0		90	%Rh
Altitude / pressure ²	Altitude (referenced to sea level)	-0.1	0 ÷ 2.5	²	Km
	Ambient Pressure	0 ²	0.75 ÷ 1	10.0	atm

2.5.2. Storage Conditions

		Min.	Typ.	Max.	Units
Ambient temperature		-40		+85	°C
Ambient humidity	Non-condensing	0		100	%Rh
Ambient Pressure		0		10.0	atm
ESD capability (Human body model)	Not powered; applies to any accessible part			±0.5	kV
	Original packaging			±15	kV

2.5.3. Mechanical Mounting

		Min.	Typ.	Max.	Units
Airflow		natural convection ³ , closed box			
Spacing required for vertical mounting	Between adjacent drives	30			mm
	Between drives and nearby walls	30			mm
	Between drives and roof-top	20			mm
Spacing required for horizontal mounting	Between adjacent drives	4			mm
	Between drives and nearby walls	5			mm
	Space needed for drive removal	10			mm
	Between drives and roof-top	15			mm
Insertion force		20	36		N

¹ Operating temperature can be extended up to **+65°C** with reduced current and power ratings. See *Figure 2.13* and *Figure 2.18*

² iPOS360x can be operated in vacuum (no altitude restriction), but at altitudes over 2,500m, current and power rating are reduced due to thermal dissipation efficiency. See *Figure 2.14* and *Figure 2.19*

³ In case of forced cooling (conduction or ventilation) the spacing requirements may drop down to mechanical tolerances as long as the ambient temperature is kept below the maximum operating limit

Extraction force	Using recommended mating connectors; without retainer	5	10		N
------------------	--	---	----	--	---

2.5.4. Environmental Characteristics

		Min.	Typ.	Max.	Units
Size (Length x Width x Height)	Global size	55 x 26.4 x 13.1			mm
		~2.2 x 1 x 0.5			inch
Weight		8			g
Power dissipation	Idle (no load)		1		W
	Operating		3		
Efficiency			98		%
Cleaning agents	Dry cleaning is recommended	Only Water- or Alcohol- based			
Protection degree	According to IEC60529, UL508	IP00			-

2.5.5. Logic Supply Input (+V_{LOG})

		Min.	Typ.	Max.	Units
Supply voltage	Nominal values	7		36	V _{DC}
	Absolute maximum values, drive operating but outside guaranteed parameters	4.9		40	V _{DC}
	Absolute maximum values, continuous	-0.7		42	V _{DC}
	Absolute maximum values, surge (duration ≤ 10ms) [†]	-1		+45	V
Supply current	+V _{LOG} = 7V		125	300	mA
	+V _{LOG} = 12V		80	200	
	+V _{LOG} = 24V		50	125	
	+V _{LOG} = 40V		40	100	

2.5.6. Motor Supply Input (+V_{MOT})

		Min.	Typ.	Max.	Units	
Supply voltage	Nominal values	9		36	V _{DC}	
	Absolute maximum values, drive operating but outside guaranteed parameters	8.5		40	V _{DC}	
	Absolute maximum values, continuous	-0.7		42	V _{DC}	
	Absolute maximum values, surge (duration ≤ 10ms) [†]	-1		+45	V	
Supply current	Idle		1	5	Ma	
	Operating	iPOS3604	-10	±4	+10	A
		iPOS3602	-3.2	±2	+3.2	
	Absolute maximum value, short-circuit condition (duration ≤ 10ms) [†]	iPOS3604			15	
iPOS3602				5		

2.5.7. Motor Outputs (A/A+, B/A-, C/B+, BR/B-)

		Min.	Typ.	Max.	Units
Nominal output current, continuous	for DC brushed, steppers and BLDC motors with Hall-based trapezoidal control	iPOS3604		4	A
		iPOS3602		2	
	for PMSM motors with FOC sinusoidal control (sinusoidal amplitude value)	iPOS3604		4	
		iPOS3602		2	
	for PMSM motors with FOC sinusoidal control (sinusoidal effective value)	iPOS3604		2.82	
		iPOS3602		1.41	
Motor output current, peak	maximum 2.5s	iPOS3604	-10	+10	A
	maximum 24s	iPOS3602	-3.2	+3.2	A
Short-circuit protection threshold	measurement range	iPOS3604		±13	A
		iPOS3602		±4.3	
Short-circuit protection delay		5	10		µS
On-state voltage drop	Nominal output current; including typical mating connector contact resistance		±0.3	±0.5	V
Off-state leakage current			±0.5	±1	mA
Motor inductance (phase-to-phase)	Recommended value, for ripple ±5% of measurement range; +V _{MOT} = 36 V	F _{PWM} = 20 kHz	250		µH
		F _{PWM} = 40 kHz	120		
		F _{PWM} = 60 kHz	100		
		F _{PWM} = 80 kHz	60		
		F _{PWM} = 100 kHz	45		
	Absolute minimum value, limited by short-circuit protection; +V _{MOT} = 36 V	F _{PWM} = 20 kHz	75		µH
		F _{PWM} = 40 kHz	25		
		F _{PWM} = 60 kHz	20		
		F _{PWM} = 80 kHz	10		
		F _{PWM} = 100 kHz	5		
Motor electrical time-constant (L/R)	Recommended value, for ±5% current measurement error due to ripple	F _{PWM} = 20 kHz	250		µs
		F _{PWM} = 40 kHz	125		
		F _{PWM} = 60 kHz	100		
		F _{PWM} = 80 kHz	63		
		F _{PWM} = 100 kHz	50		
Current measurement accuracy	FS = Full Scale		±4	±8	%FS

2.5.8. Digital Inputs (IN0, IN1, IN2/LSP, IN3/LSN, IN4/Enable)

		Min.	Typ.	Max.	Units
Mode compliance		TTL / CMOS / LVTTTL (3.3V) / Open-collector / NPN / 24V outputs			
Default state	Input floating (wiring disconnected)	Logic HIGH			
Input voltage	Logic "LOW"		0	0.8	V
	Logic "HIGH"	2	5÷24		
	Floating voltage (not connected)		3		
	Absolute maximum, continuous	-10		+30	

	Absolute maximum, surge (duration $\leq 1S$) [†]	-20		+40	
Input current	Logic "LOW"; Pulled to GND		0.6	1	mA
	Logic "HIGH"; Internal 4.7K Ω pull-up to +3.3	0	0	0	
	Logic "HIGH"; Pulled to +5V		0.15	0.2	
	Logic "HIGH"; Pulled to +24V		2	2.5	
Input frequency		0		150	KHz
Minimum pulse width		3.3			μS
ESD protection	Human body model	± 5			KV

2.5.9. Digital Outputs (OUT0, OUT2/Error, OUT3/ Ready)

		Min.	Typ.	Max.	Units	
Mode compliance	All outputs (OUT0, OUT2/Error, OUT3/Ready)	TTL / CMOS / Open-collector / NPN 24V				
	OUT2/ Error, OUT3/Ready	Same as above + LVTTTL (3.3V)				
Default state	Not supplied (+V _{LOG} floating or to GND)	High-Z (floating)				
	Immediately after power-up	OUT0	Logic "HIGH"			
		OUT2/Error, OUT3/ Ready	Logic "LOW"			
	Normal operation	OUT0, OUT2/Error	Logic "HIGH"			
OUT3/Ready		Logic "LOW"				
Output voltage	Logic "LOW"; output current = 0.5A		0.2	0.8	V	
	Logic "HIGH"; output current = 0, no load	OUT2/Error, OUT3/ Ready	2.9	3		3.3
		OUT0	4	4.5		5
	Logic "HIGH", external load to +V _{LOG}		V _{LOG}			
	Absolute maximum, continuous	-0.5		V _{LOG} +0.5		
Absolute maximum, surge (duration $\leq 1S$) [†]	-1		V _{LOG} +1			
Output current	Logic "LOW", sink current, continuous			0.5	A	
	Logic "LOW", sink current, pulse ≤ 5 sec.			1	A	
	Logic "HIGH", source current; external load to GND; V _{OUT} $\geq 2.0V$	OUT2/Error, OUT3/ Ready			2	mA
		OUT0			4	mA
	Logic "HIGH", leakage current; external load to +V _{LOG} ; V _{OUT} = V _{LOG} max = 40V		0.1	0.2	mA	
Minimum pulse width		2			μS	
ESD protection	Human body model	± 5			KV	

2.5.10. Digital Hall Inputs (Hall1, Hall2, Hall3)

		Min.	Typ.	Max.	Units
Mode compliance		TTL / CMOS / Open-collector			
Default state	Input floating (wiring disconnected)	Logic HIGH			

Input voltage Input voltage	Logic "LOW"		0	0.8	V
	Logic "HIGH"	2	5		
	Floating voltage (not connected)		4.4		V
	Absolute maximum, surge (duration $\leq 1S$) [†]	-10		+15	
Input current	Logic "LOW"; Pull to GND			1.2	mA
	Logic "HIGH"; Internal 4.7K Ω pull-up to +5	0	0	0	
Minimum pulse width		2			μS
ESD protection	Human body model	± 5			KV

2.5.11. Encoder Inputs (A/A+, A-, B/B+, B-, Z/Z+, Z-)

		Min.	Typ.	Max.	Units
Single-ended mode compliance	Leave negative inputs disconnected	TTL / CMOS / Open-collector			
Input voltage, single-ended mode A/A+, B/B+	Logic "LOW"			1.6	V
	Logic "HIGH"	1.8			
	Floating voltage (not connected)		4.5		
Input voltage, single-ended mode Z/Z+	Logic "LOW"			1.2	V
	Logic "HIGH"	1.4			
	Floating voltage (not connected)		4.7		
Input current, single-ended mode A/A+, B/B+, Z/Z+	Logic "LOW"; Pull to GND		2.5	3	mA
	Logic "HIGH"; Internal 2.2K Ω pull-up to +5	0	0	0	
Differential mode compliance	For full RS422 compliance, see ¹	TIA/EIA-422-A			
Input voltage, differential mode	Hysteresis	± 0.06	± 0.1	± 0.2	V
	Common-mode range (A+ to GND, etc.)	-7		+7	
Input impedance, differential	A+ to A-, B+ to B-	4.2	4.7		K Ω
	Z+ to Z-	6.1	7.2		
Input frequency	Single-ended mode, Open-collector / NPN	0		500	KHz
	Differential mode, or Single-ended driven by push-pull (TTL / CMOS)	0		10	MHz
Minimum pulse width	Single-ended mode, Open-collector / NPN	1			μS
	Differential mode, or Single-ended driven by push-pull (TTL / CMOS)	50			nS
Input voltage, any pin to GND	Absolute maximum values, continuous	-7		+7	V
	Absolute maximum, surge (duration $\leq 1S$) [†]	-11		+14	
ESD protection	Human body model	± 1			KV

¹ For full RS-422 compliance, 120 Ω termination resistors must be connected across the differential pairs, as close as possible to the drive input pins. See *Figure 3.16. Differential incremental encoder connection*

2.5.12. Linear Hall Inputs (LH1, LH2, LH3)

		Min.	Typ.	Max.	Units
Input voltage	Operational range	0	0.5÷4.5	4.9	V
	Absolute maximum values, continuous	-7		+7	
Input voltage	Absolute maximum, surge (duration ≤ 1S) [†]	-11		+14	V
	Input current	-1	±0.9	+1	
Interpolation Resolution	Depending on software settings			11	bits
Frequency		0		1	KHz
ESD protection	Human body model	±1			KV

2.5.13. Sin-Cos Encoder Inputs (Sin+, Sin-, Cos+, Cos-)

		Min.	Typ.	Max.	Units
Input voltage, differential	Sin+ to Sin-, Cos+ to Cos-		1	1.25	V _{PP}
Input voltage, any pin to GND	Operational range	-1	2.5	4	V
	Absolute maximum values, continuous	-7		+7	
	Absolute maximum, surge (duration ≤ 1S) [†]	-11		+14	
Input impedance	Differential, Sin+ to Sin-, Cos+ to Cos- ¹	4.2	4.7		KΩ
	Common-mode, to GND		2.2		KΩ
Interpolation Resolution	Depending on software settings			11	bits
Frequency	Sin-Cos interpolation	0		450	KHz
	Quadrature, no interpolation	0		10	MHz
ESD protection	Human body model	±1			KV

2.5.14. Analog 0...5V Inputs (REF)

		Min.	Typ.	Max.	Units
Input voltage	Operational range	0		4.95	V
	Absolute maximum values, continuous	-12		+18	
	Absolute maximum, surge (duration ≤ 1S) [†]			±36	
Input impedance	To GND		30		KΩ
Resolution			12		bits
Integral linearity				±2	bits
Offset error			±2	±10	bits

¹ For many applications, an 120Ω termination resistor should be connected across SIN+ to SIN-, and across COS+ to COS-. Please consult the feedback device datasheet for confirmation.

Gain error			±1%	±3%	% FS ¹
Bandwidth (-3dB)	Depending on software settings	0		1	KHz
ESD protection	Human body model	±5			KV

2.5.15. Axis ID Inputs (AxisID 0, AxisID 1, Axis ID 2)

		Min.	Typ.	Max.	Units
External connections	7 levels	Not connected; Strap to GND; Strap to +5V; 4.7KΩ to GND; 4.7KΩ to +5V; 22KΩ to GND; 22KΩ to +5V;			
Pin current	Use to size PCB tracks			±0.5	mA
4.7KΩ/22KΩ resistor rating		3			mW
4.7KΩ/22KΩ resistor tolerance				±5	%
ESD protection	Human body model	±5			KV

2.5.16. RS-232

		Min.	Typ.	Max.	Units
Standards compliance		TIA/EIA-232-C			
Bit rate	Depending on software settings	9600		115200	Baud
Short-circuit protection	232TX short to GND	Guaranteed			
ESD protection	Human body model	±2			KV

2.5.17. CAN-Bus

		Min.	Typ.	Max.	Units
Standards compliance		ISO11898, CiA-301v4.2, CiA-DSP402v3.0			
Bit rate	Depending on software settings	125		1000	Kbps
Bus length	1Mbps			25	M
	800Kbps			50	
	500Kbps			100	
	≤ 250Kbps			250	
Number of CAN nodes/drives			125	-	
Termination resistor	Between CAN-Hi, CAN-Lo	none on-board			
Node addressing	Strapping option (AxisID0,1,2)	1 ÷ 127 (CANopen); 1-195 & 255 (TMLCAN)			-
ESD protection	Human body model	±15			KV

2.5.18. Supply Output (+5V)

		Min.	Typ.	Max.	Units
+5V output voltage	Current sourced = 250mA	4.8	5	5.2	V

¹ "FS" stands for "Full Scale"

+5V output current		250	350		mA
Short-circuit protection		NOT protected			
Over-voltage protection		NOT protected			
ESD protection	Human body model	±1			KV

† Stresses beyond values listed under “absolute maximum ratings” may cause permanent damage to the device. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

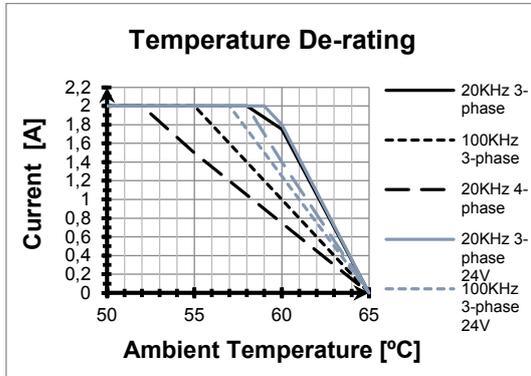


Figure 2.13 iPOS3602 MX De-rating with ambient temperature

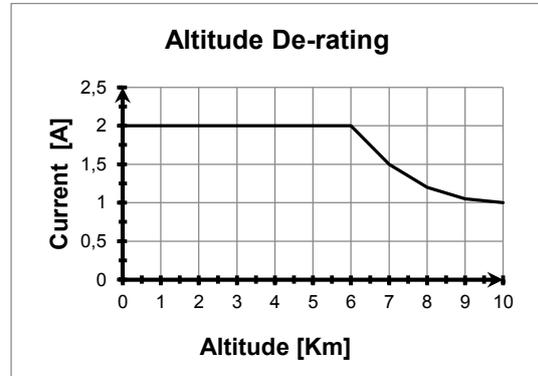


Figure 2.14 iPOS3602 MX De-rating with altitude

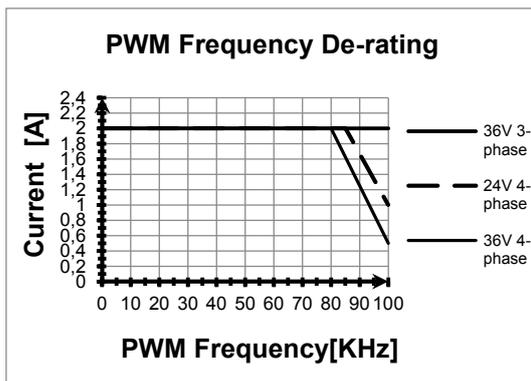


Figure 2.15 iPOS3602 MX Current De-rating with PWM frequency

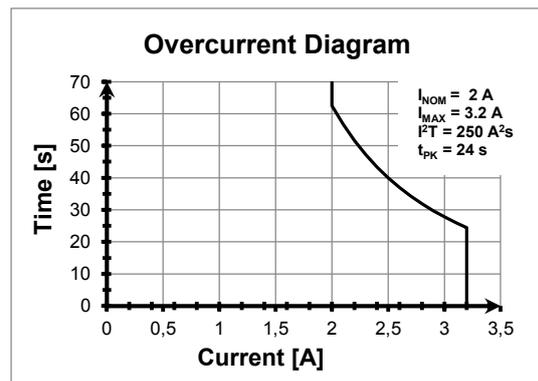


Figure 2.16 iPOS3602 MX Over-current diagram

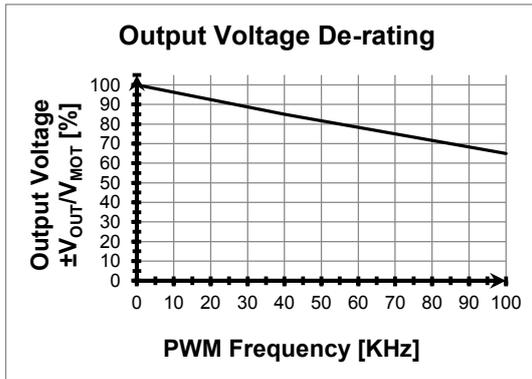


Figure 2.17. iPOS360x Output Voltage De-rating with PWM frequency¹

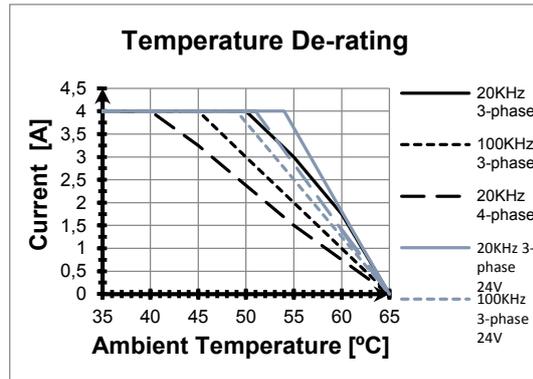


Figure 2.18. iPOS3604 MX De-rating with ambient temperature

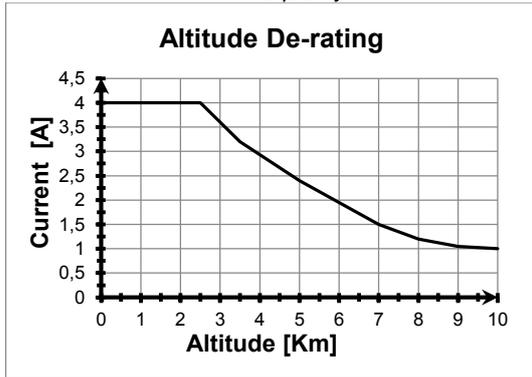


Figure 2.19. iPOS3604 MX De-rating with altitude

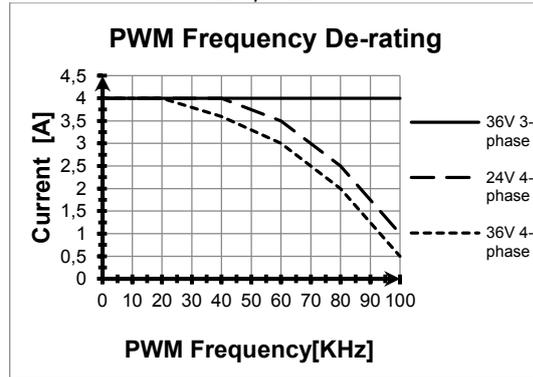


Figure 2.20. iPOS3604 MX Current De-rating with PWM frequency

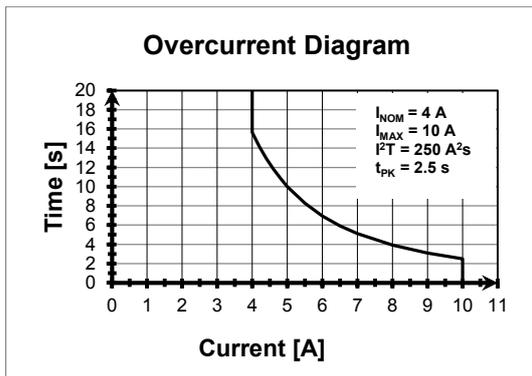


Figure 2.21. iPOS3604 MX Over-current diagram

¹ V_{OUT} – the output voltage, V_{MOT} – the motor supply voltage



CAUTION!

**FOR PWM FREQUENCIES LESS THAN 20 KHZ,
CORRELATE THE PWM FREQUENCY WITH THE
MOTOR PARAMETERS IN ORDER TO AVOID
POSSIBLE MOTOR DAMAGE.**

3. Step 1. Hardware Installation

3.1. Mechanical Mounting

The iPOS360x drive is intended to be mounted horizontally on a motherboard equipped with the recommended mating connectors, as specified in chapter 3.3. Several iPOS360x drives can be hosted by a single motherboard. For motherboard PCB design, use the dimensional drawing from *Figure 3.1.* below.

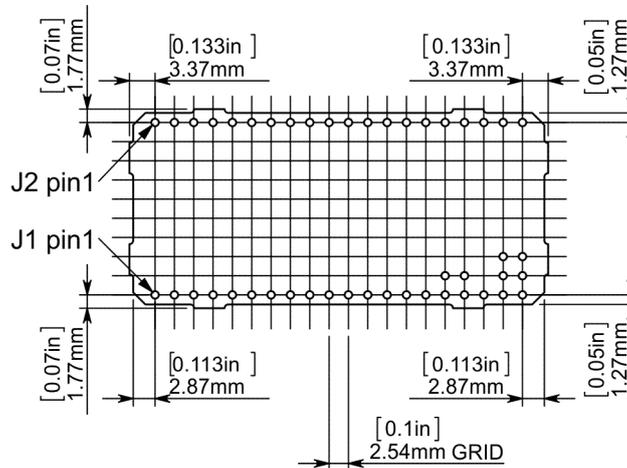


Figure 3.1. iPOS360x MX PCB Footprint

For thermal calculations, each iPOS360x drive can be assumed to generate 1 Watt at idle, and up to 3 Watts (= 10 BTU/hour) worst case while driving a motor.

3.2. Motherboard PCB Design

It is recommended to use a multi-layer PCB for the motherboard, in order to have enough room for routing all the 40 pins of the iPOS360x. Using a 2-layer PCB is possible when some of the iPOS360x pins remain un-connected.

Below is a list of recommendations for the PCB design of the motherboard:

- Motor supply and motor outputs: use islands / areas of copper to escape connector area; this will maximize current capability. When using simple tracks, use at least 100mil cross section (75mil track width for 1oz/ft² copper thickness) – for iPOS3604. Halve these values for the iPOS3602.
- Motor supply and ground return tracks between iPOS360x and the nearby V_{MOT} decoupling capacitor are to be considered as EMI sources, and kept to a minimum length.
- Place the decoupling capacitors on V_{MOT} and V_{LOG} (see also 3.4.11. Power Supply Connection) as close as physically possible to the iPOS360x, to minimize EM radiated emissions. For un-shielded applications (no metallic box) and typical EMC regulations, the spacing between iPOS360x and capacitors must be less than 3 centimeters.

-
- In multi-axis applications (multiple iPOS360x drives on the same motherboard), it is preferable to have a separate decoupling capacitor for each drive's V_{MOT} . For V_{LOG} it is acceptable to share one decoupling capacitor for two drives.
 - For stringent EMI requirements, it may be necessary to add common-mode filtering on the motor and/or logic supply inputs. Be sure to use 3-phase EMC filters, not 2-phase filters, in order to fulfill the basic requirement of zero common-mode current through the filter. This is necessary because the ground negative return is shared between V_{MOT} and V_{LOG} .
 - Motor outputs shall be routed with parallel traces, and minimizing the loop area between these tracks. Avoid placing components above or below the motor output tracks, as these components may become effective antennas radiating EMI. If possible, route all 4 motor outputs in strip-line configuration (above or below a ground plane).
 - For stringent EMI requirements, it may be necessary to add common-mode inductors on the motor outputs. Place these filters near the iPOS360x, not near the external connector, to reduce radiation from the PCB tracks.
 - Motor outputs must be separated from any nearby track (on the same layer) by a guard ring / track / area connected to ground. It is recommended to use the same guarding precaution also for tracks on nearby layers, i.e. use intermediate guard layer(s) connected to ground. The motor outputs must be treated as first source of noise on the motherboard. Second source of noise is the current flow between each iPOS360x and its decoupling V_{MOT} capacitor.
 - For best EMC performance, it is strongly recommended to provide an un-interrupted ground plane on one of the inner layers.
 - All GND pins of the iPOS360x are galvanically connected together on-board the iPOS360x. If the motherboard provides an uninterrupted ground plane, it is recommended to connect all GND pins to the ground plane, and use the ground plane to distribute GND wherever needed. If the motherboard does not provide an uninterrupted ground plane, it is best to use each GND pin for its intended purpose, as described in par. 3.4.3. This will create local "star point" ground connection on-board each iPOS360x. For a multi-axis motherboard with one common power supply for all motors, each motor power supply return track shall be routed separately for each iPOS360x, and star-point connected at the power supply terminal.
 - The following signal pairs must be routed differentially, i.e. using parallel tracks with minimal loop area: A+/Sin+ , A-/Sin- ; B+/Cos+ , B-/Cos- ; Z+ , Z- ; CAN-Hi , CAN-Lo.
 - CAN-Bus tracks must be routed with a bus topology, without branches / bifurcations, in a daisy-chain fashion. The bus ends must be at the termination resistor(s) and/or external connectors.
 - When using +5V_{OUT} as supply for external devices (like encoders, Hall sensors, etc.) provide extra filtering and protection: use series resettable (PTC) fuses to add short-circuit protection; use transient absorbers to protect against ESD and over-voltage; add high-frequency filtering to protect against external noise injected on +5V_{OUT}.
 - The outer box / case / cabinet must be connected to the motherboard ground either galvanically (directly) or through high-frequency decoupling capacitors, rated at an appropriate voltage.

**CAUTION !**

WHEN iPOS360X IS SET IN TMLCAN MODE, IT STARTS TO EXECUTE AUTOMATICALLY AT POWER ON THE TML APPLICATION FROM ITS EEPROM. ADD ON THE MOTHERBOARD THE POSSIBILITY TO DISABLE THIS FEATURE AS SHOWN IN PAR. 3.4.14. THIS MIGHT BE NEEDED DURING DEVELOPMENT PHASE IN CASE THE EEPROM CONTENTS IS ACCIDENTALLY CORRUPTED.

**CAUTION!**

THE iPOS360x IS AN ELECTROSTATICALLY SENSITIVE DEVICE, WHICH WILL BE DAMAGED BY INCORRECT HANDLING. THEREFORE THE DRIVE SHALL BE REMOVED FROM ITS ORIGINAL PACKAGE ONLY IN AN ESD PROTECTED ENVIRONMENT !

3.3. Mating Connector and Retainer

Connectors type			
Ref.	Producer	On-board connector	Mating connector
J1, J2	Fischer Elektronik	SL 1 053 012 G	BL 5 12
	-	Standard header square pin 0.635 x 0.635 mm; 2.54 mm pitch	Standard socket for square pin 0.635 x 0.635 mm; 2.54 mm pitch

3.4. Connector and Connection Diagrams

3.4.1. Connector Layout

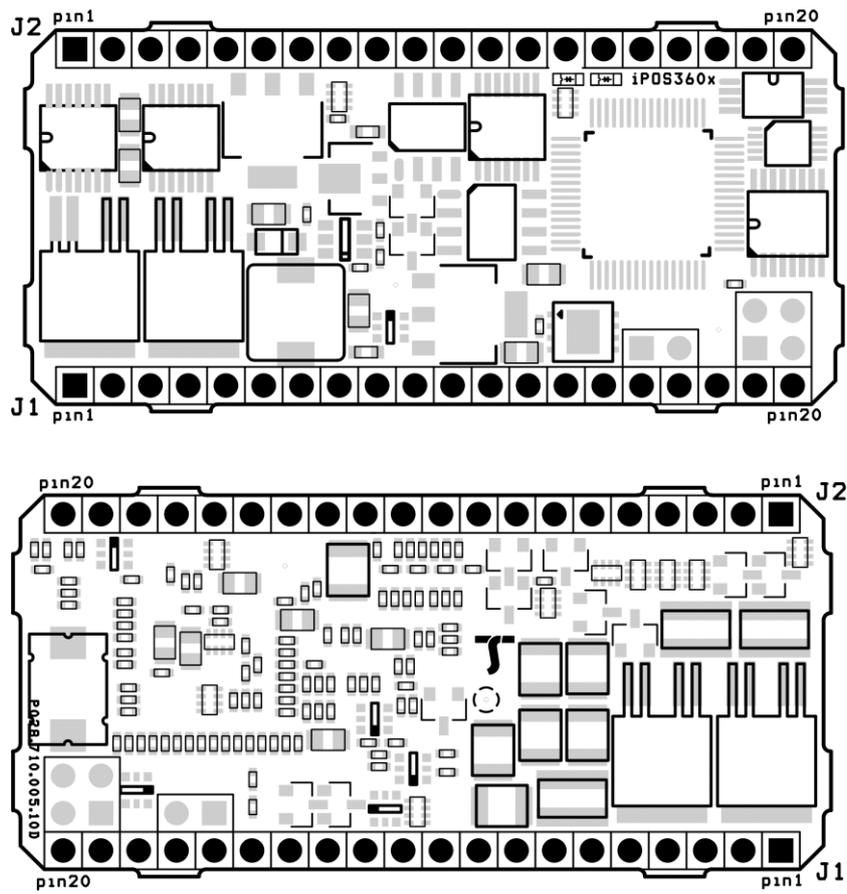


Figure 3.2. iPOS360x MX drive connectors

3.4.2. Identification Labels

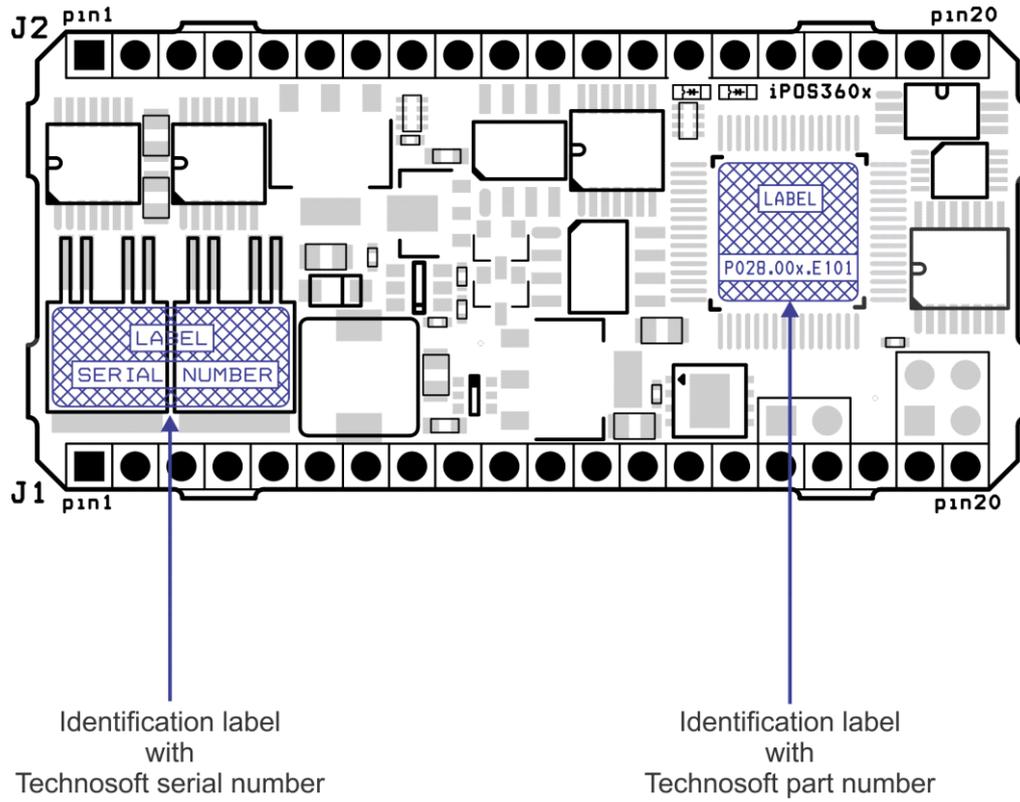


Figure 3.3. iPOS360x MX-CAN Identification Labels

3.4.3. J1 Connector pinout

Connector description			
Pin	Name	Type	Description
1-2	B / A-	O	Phase B for 3-ph motors, A- for 2-ph steppers, Motor- for DC brush motors
3-4	BR / B-	O	Brake resistor / Phase B- for step motors
5, 6	+V _{MOT}	I	Positive terminal of the motor supply: 9 to 36V _{DC}
7	+V _{LOG}	I	Positive terminal of the logic supply: 7 to 36V _{DC}
8	OUT3 / Ready	O	5-36V 0.5A drive ready output, active low, NPN open-collector/TTL pull-up. Also drives the green LED.
9	OUT2 / Error	O	5-36V 0.5A drive error output, active low, NPN open-collector/TTL pull-up. Also drives the red LED
10	Hall 1	I	Digital input Hall 1 sensor
11	Hall 2	I	Digital input Hall 2 sensor
12	Hall 3	I	Digital input Hall 3 sensor
13	OUT0	O	5-36V 0.5A general-purpose digital output, NPN open-collector / TTL pull-up
14	REF	I	Analogue input, 12-bit, 0-5V. Used to read an analog position, speed or torque reference, or used as general purpose analogue input
15	Z / Z+	I	Incr. encoder Z (index) single-ended, or Z+ diff. input
16	Z- / LH3	I	Incr. encoder Z- differential input, or linear Hall 3 input
17	A / A+ / Sin+	I	Incr. encoder A single-ended, or A+ diff. input, or analogue encoder Sin+ diff. input
18	A- / Sin- / LH1	I	Incr. encoder A- diff. input, or analogue encoder Sin-diff. input, or linear Hall 1 input
19	B / B+ / Cos+	I	Incr. encoder B single-ended, or B+ diff. input, or analogue encoder Cos+ diff. input
20	B- / Cos- / LH2	I	Incr. encoder B- diff. input, or analogue encoder Cos-diff. input, or linear Hall 2 input

3.4.4. J2 Connector pinout

Pin	Name	Type	Description
1-2	A / A+	O	Phase A for 3-ph motors, A+ for 2-ph steppers, Motor+ for DC brush motors
3-4	C / B+	O	Phase C for 3-ph motors, B+ for 2-ph steppers
5, 6	GND	-	Negative return (ground) of the motor supply
7	IN0	I	5-36V digital input General-purpose
8	IN1	I	5-36V digital input
9	IN2 / LSP	I	5-36V digital input Positive limit switch input
10	IN3 / LSN	I	5-36V digital input Negative limit switch input
11	IN4 / Enable	I	5-36V digital input Drive enable input
12	GND	-	Return ground
13	+5V _{OUT}	O	5V output supply
14	AxisID 2	I	Axis ID/Address input. 7 states: floating, strap to GND or +5V, resistor 4K7 or 22K to GND or +5V
15	AxisID 1	I	Axis ID/Address input. 7 states: floating, strap to GND or +5V, resistor 4K7 or 22K to GND or +5V
16	AxisID 0	I	Axis ID/Address input. 7 states: floating, strap to GND or +5V, resistor 4K7 or 22K to GND or +5V
17	Can-Lo	I/O	CAN-Bus negative line (dominant low)
18	Can-Hi	I/O	CAN-Bus positive line (dominant high)
19	232TX	O	RS-232 Data Transmission
20	232RX	I	RS-232 Data Reception

J2

3.4.5. Operation Mode and Axis ID Selection

3.4.5.1 Selection Levels on Axis ID Inputs

On iPOS360x the selection of the operation mode: CANopen or TMLCAN as also of the axis ID number is done by setting different voltage levels on the inputs AxisID 0 (J2 pin 16), AxisID 1(J2 pin 15) and AxisID 2 (J2 pin 14). Each input can be set to one of the following 7 levels:

Level	Connection needed
L0	Connect input directly to ground (J2 pin 12)
L1	Connect input through a 4.7K Ω resistor to ground
L2	Connected input through a 22K Ω resistor to ground
L3	Nothing connected – leave input open
L4	Connect input through a 22K Ω resistor to +5Vdc (J2 pin 13)
L5	Connect input through a 4.7Kohm resistor to +5Vdc
L6	Connect input directly to +5V

The operation mode selection is done via AxisID 2:

- CANopen mode, if the input levels are: L0, L1 or L2 (J2 pin 14 going to ground)
- TMLCAN mode, if the input levels are L3, L4, L5, L6 (J2 pin 14 floating or going to +5V)

Figure 3.4 shows how to set the 7 levels on the AxisID 0 input and the resulting axis ID values when AxisID 2 input level is set for **CANopen** operation. **Table 3.1** shows how to set all possible values for axis ID in this mode of operation.

Remarks:

1. *AxisID value is computed with formula: $49 \times \text{AxisID2} + 7 \times \text{AxisID1} + \text{AxisID0}$, where each AxisID can have one of the integer values: 0 to 6 (0 for L0, 1 for L1, 2 for L2, etc.)*
2. *If the resulting AxisID value is 0 (all 3 inputs are connected to GND), the axis ID will be set to 127. If the resulting AxisID is greater than 127, the axis ID will be set to 255.*
3. *If the AxisID is set to 255, the drive remains “non-configured” waiting for a CANopen master to configure it using CiA-305 protocol. A “non-configured” drive answers only to CiA-305 commands. All other CANopen commands are ignored and transmission of all other messages (including boot-up) is disabled.*

Figure 3.5 shows how to set the 7 levels on the AxisID 0 input and the resulting axis ID values when AxisID 2 input level is set for **TMLCAN** operation. **Table 3.2** shows how to set all possible values for axis ID in this mode of operation.

Remarks:

1. *AxisID is computed with formula: $49 \times (\text{AxisID2} - 3) + 7 \times \text{AxisID1} + \text{AxisID0}$, where each AxisID can have one of the integer values: 0 to 6 (0 for L0, 1 for L1, 2 for L2, etc.)*
2. *If the resulting AxisID value is 0 the axis ID will be set to 255*

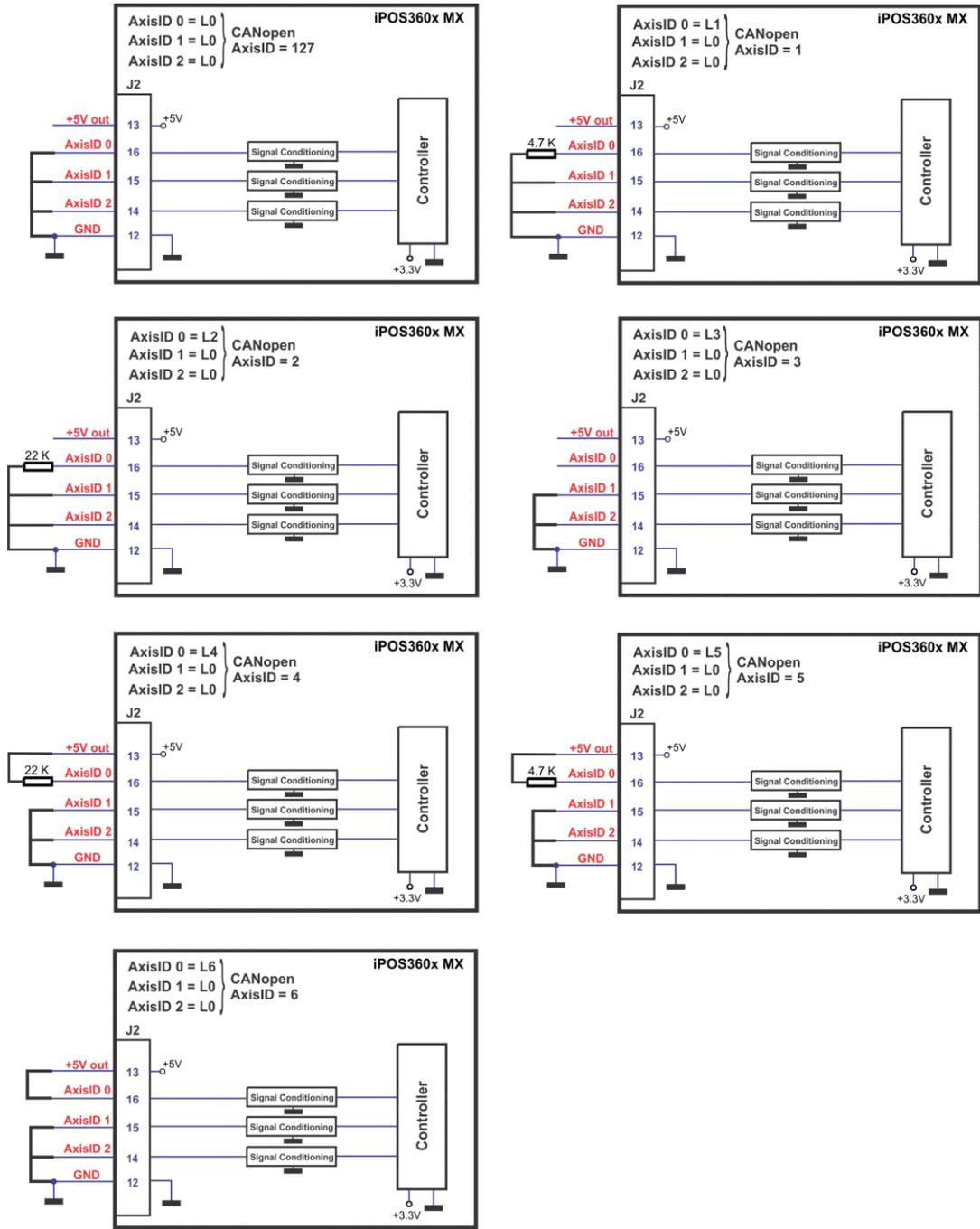


Figure 3.4 Axis ID Setting Examples. CANopen mode

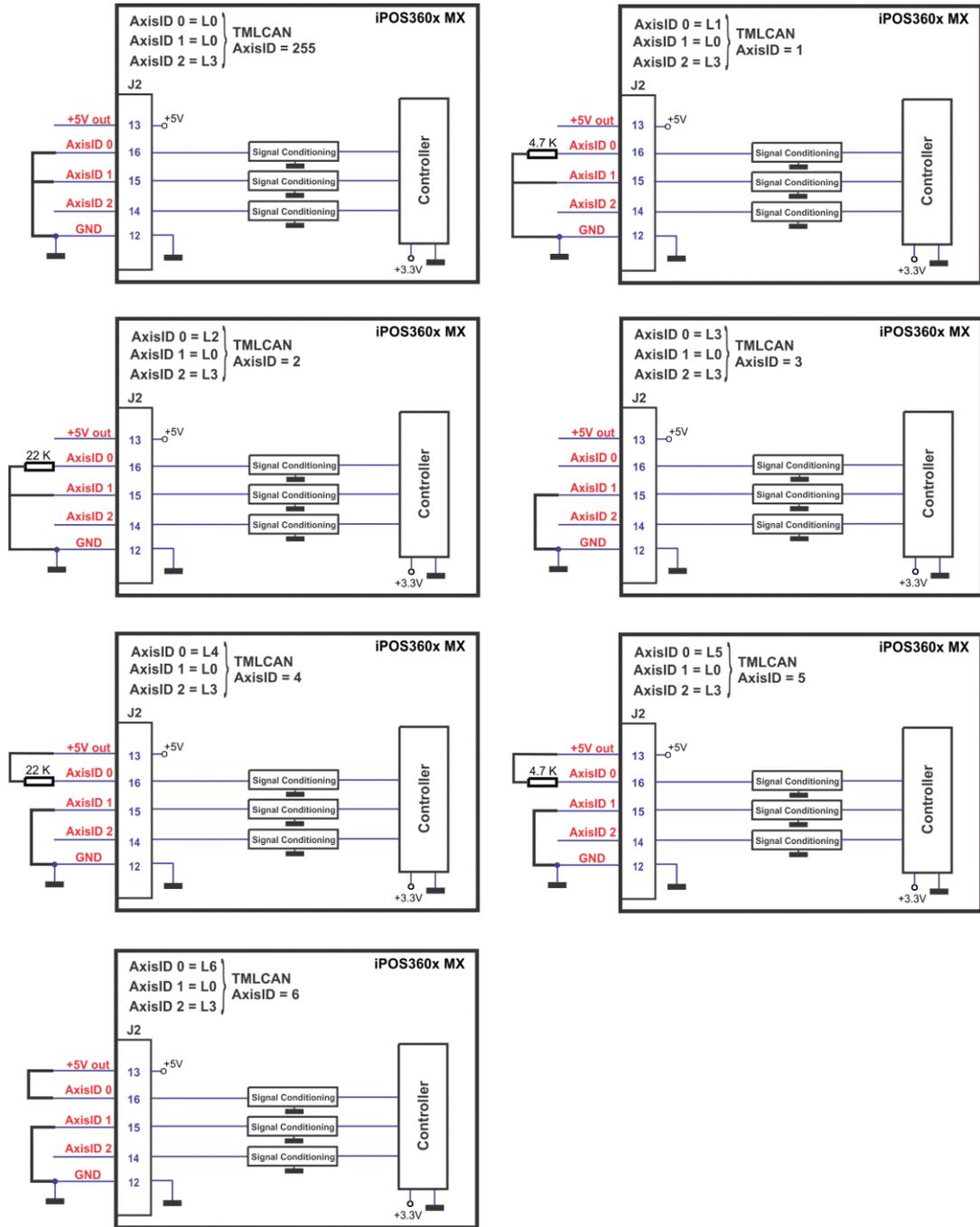


Figure 3.5 Axis ID Setting Examples. TMLCAN mode

3.4.5.2 Axis ID Settings

Table 3.1. Axis ID setting in CANopen mode

Axis ID 2	Axis ID 1	Axis ID 0	ID CANopen
L0	L0	L0	127
L0	L0	L1	1
L0	L0	L2	2
L0	L0	L3	3
L0	L0	L4	4
L0	L0	L5	5
L0	L0	L6	6
L0	L1	L0	7
L0	L1	L1	8
L0	L1	L2	9
L0	L1	L3	10
L0	L1	L4	11
L0	L1	L5	12
L0	L1	L6	13
L0	L2	L0	14
L0	L2	L1	15
L0	L2	L2	16
L0	L2	L3	17
L0	L2	L4	18
L0	L2	L5	19
L0	L2	L6	20
L0	L3	L0	21
L0	L3	L1	22
L0	L3	L2	23
L0	L3	L3	24
L0	L3	L4	25
L0	L3	L5	26
L0	L3	L6	27
L0	L4	L0	28
L0	L4	L1	29
L0	L4	L2	30
L0	L4	L3	31
L0	L4	L4	32
L0	L4	L5	33
L0	L4	L6	34
L0	L5	L0	35

Axis ID 2	Axis ID 1	Axis ID 0	ID CANopen
L0	L5	L1	36
L0	L5	L2	37
L0	L5	L3	38
L0	L5	L4	39
L0	L5	L5	40
L0	L5	L6	41
L0	L6	L0	42
L0	L6	L1	43
L0	L6	L2	44
L0	L6	L3	45
L0	L6	L4	46
L0	L6	L5	47
L0	L6	L6	48
L1	L0	L0	49
L1	L0	L1	50
L1	L0	L2	51
L1	L0	L3	52
L1	L0	L4	53
L1	L0	L5	54
L1	L0	L6	55
L1	L1	L0	56
L1	L1	L1	57
L1	L1	L2	58
L1	L1	L3	59
L1	L1	L4	60
L1	L1	L5	61
L1	L1	L6	62
L1	L2	L0	63
L1	L2	L1	64
L1	L2	L2	65
L1	L2	L3	66
L1	L2	L4	67
L1	L2	L5	68
L1	L2	L6	69
L1	L3	L0	70
L1	L3	L1	71

Axis ID 2	Axis ID 1	Axis ID 0	ID CANopen
L1	L3	L2	72
L1	L3	L3	73
L1	L3	L4	74
L1	L3	L5	75
L1	L3	L6	76
L1	L4	L0	77
L1	L4	L1	78
L1	L4	L2	79
L1	L4	L3	80
L1	L4	L4	81
L1	L4	L5	82
L1	L4	L6	83
L1	L5	L0	84
L1	L5	L1	85
L1	L5	L2	86
L1	L5	L3	87
L1	L5	L4	88
L1	L5	L5	89
L1	L5	L6	90
L1	L6	L0	91
L1	L6	L1	92
L1	L6	L2	93
L1	L6	L3	94
L1	L6	L4	95
L1	L6	L5	96
L1	L6	L6	97
L2	L0	L0	98
L2	L0	L1	99
L2	L0	L2	100
L2	L0	L3	101
L2	L0	L4	102
L2	L0	L5	103
L2	L0	L6	104
L2	L1	L0	105
L2	L1	L1	106
L2	L1	L2	107
L2	L1	L3	108
L2	L1	L4	109

Axis ID 2	Axis ID 1	Axis ID 0	ID CANopen
L2	L1	L5	110
L2	L1	L6	111
L2	L2	L0	112
L2	L2	L1	113
L2	L2	L2	114
L2	L2	L3	115
L2	L2	L4	116
L2	L2	L5	117
L2	L2	L6	118
L2	L3	L0	119
L2	L3	L1	120
L2	L3	L2	121
L2	L3	L3	122
L2	L3	L4	123
L2	L3	L5	124
L2	L3	L6	125
L2	L4	L0	126
L2	L4	L1	255
L2	L4	L2	255
L2	L4	L3	255
L2	L4	L4	255
L2	L4	L5	255
L2	L4	L6	255
L2	L5	L0	255
L2	L5	L1	255
L2	L5	L2	255
L2	L5	L3	255
L2	L5	L4	255
L2	L5	L5	255
L2	L5	L6	255
L2	L6	L0	255
L2	L6	L1	255
L2	L6	L2	255
L2	L6	L3	255
L2	L6	L4	255
L2	L6	L5	255
L2	L6	L6	255

Table 3.2. Axis ID setting in TMLCAN mode

Axis ID 2	Axis ID 1	Axis ID 0	ID TMLCAN
L3	L0	L0	255
L3	L0	L1	1
L3	L0	L2	2
L3	L0	L3	3
L3	L0	L4	4
L3	L0	L5	5
L3	L0	L6	6
L3	L1	L0	7
L3	L1	L1	8
L3	L1	L2	9
L3	L1	L3	10
L3	L1	L4	11
L3	L1	L5	12
L3	L1	L6	13
L3	L2	L0	14
L3	L2	L1	15
L3	L2	L2	16
L3	L2	L3	17
L3	L2	L4	18
L3	L2	L5	19
L3	L2	L6	20
L3	L3	L0	21
L3	L3	L1	22
L3	L3	L2	23
L3	L3	L3	24
L3	L3	L4	25
L3	L3	L5	26
L3	L3	L6	27
L3	L4	L0	28
L3	L4	L1	29
L3	L4	L2	30
L3	L4	L3	31
L3	L4	L4	32
L3	L4	L5	33
L3	L4	L6	34

Axis ID 2	Axis ID 1	Axis ID 0	ID TMLCAN
L3	L5	L0	35
L3	L5	L1	36
L3	L5	L2	37
L3	L5	L3	38
L3	L5	L4	39
L3	L5	L5	40
L3	L5	L6	41
L3	L6	L0	42
L3	L6	L1	43
L3	L6	L2	44
L3	L6	L3	45
L3	L6	L4	46
L3	L6	L5	47
L3	L6	L6	48
L4	L0	L0	49
L4	L0	L1	50
L4	L0	L2	51
L4	L0	L3	52
L4	L0	L4	53
L4	L0	L5	54
L4	L0	L6	55
L4	L1	L0	56
L4	L1	L1	57
L4	L1	L2	58
L4	L1	L3	59
L4	L1	L4	60
L4	L1	L5	61
L4	L1	L6	62
L4	L2	L0	63
L4	L2	L1	64
L4	L2	L2	65
L4	L2	L3	66
L4	L2	L4	67
L4	L2	L5	68

Axis ID 2	Axis ID 1	Axis ID 0	ID TMLCAN
L4	L2	L6	69
L4	L3	L0	70
L4	L3	L1	71
L4	L3	L2	72
L4	L3	L3	73
L4	L3	L4	74
L4	L3	L5	75
L4	L3	L6	76
L4	L4	L0	77
L4	L4	L1	78
L4	L4	L2	79
L4	L4	L3	80
L4	L4	L4	81
L4	L4	L5	82
L4	L4	L6	83
L4	L5	L0	84
L4	L5	L1	85
L4	L5	L2	86
L4	L5	L3	87
L4	L5	L4	88
L4	L5	L5	89
L4	L5	L6	90
L4	L6	L0	91
L4	L6	L1	92
L4	L6	L2	93
L4	L6	L3	94
L4	L6	L4	95
L4	L6	L5	96
L4	L6	L6	97
L5	L0	L0	98
L5	L0	L1	99
L5	L0	L2	100
L5	L0	L3	101
L5	L0	L4	102
L5	L0	L5	103
L5	L0	L6	104
L5	L1	L0	105
L5	L1	L1	106
L5	L1	L2	107
L5	L1	L3	108

Axis ID 2	Axis ID 1	Axis ID 0	ID TMLCAN
L5	L1	L4	109
L5	L1	L5	110
L5	L1	L6	111
L5	L2	L0	112
L5	L2	L1	113
L5	L2	L2	114
L5	L2	L3	115
L5	L2	L4	116
L5	L2	L5	117
L5	L2	L6	118
L5	L3	L0	119
L5	L3	L1	120
L5	L3	L2	121
L5	L3	L3	122
L5	L3	L4	123
L5	L3	L5	124
L5	L3	L6	125
L5	L4	L0	126
L5	L4	L1	127
L5	L4	L2	128
L5	L4	L3	129
L5	L4	L4	130
L5	L4	L5	131
L5	L4	L6	132
L5	L5	L0	133
L5	L5	L1	134
L5	L5	L2	135
L5	L5	L3	136
L5	L5	L4	137
L5	L5	L5	138
L5	L5	L6	139
L5	L6	L0	140
L5	L6	L1	141
L5	L6	L2	142
L5	L6	L3	143
L5	L6	L4	144
L5	L6	L5	145
L5	L6	L6	146
L6	L0	L0	147

Axis ID 2	Axis ID 1	Axis ID 0	ID TMLCAN
L6	L0	L1	148
L6	L0	L2	149
L6	L0	L3	150
L6	L0	L4	151
L6	L0	L5	152
L6	L0	L6	153
L6	L1	L0	154
L6	L1	L1	155
L6	L1	L2	156
L6	L1	L3	157
L6	L1	L4	158
L6	L1	L5	159
L6	L1	L6	160
L6	L2	L0	161
L6	L2	L1	162
L6	L2	L2	163
L6	L2	L3	164
L6	L2	L4	165
L6	L2	L5	166
L6	L2	L6	167
L6	L3	L0	168
L6	L3	L1	169
L6	L3	L2	170
L6	L3	L3	171

Axis ID 2	Axis ID 1	Axis ID 0	ID TMLCAN
L6	L3	L4	172
L6	L3	L5	173
L6	L3	L6	174
L6	L4	L0	175
L6	L4	L1	176
L6	L4	L2	177
L6	L4	L3	178
L6	L4	L4	179
L6	L4	L5	180
L6	L4	L6	181
L6	L5	L0	182
L6	L5	L1	183
L6	L5	L2	184
L6	L5	L3	185
L6	L5	L4	186
L6	L5	L5	187
L6	L5	L6	188
L6	L6	L0	189
L6	L6	L1	190
L6	L6	L2	191
L6	L6	L3	192
L6	L6	L4	193
L6	L6	L5	194
L6	L6	L6	195

3.4.6. 24V Digital I/O Connection

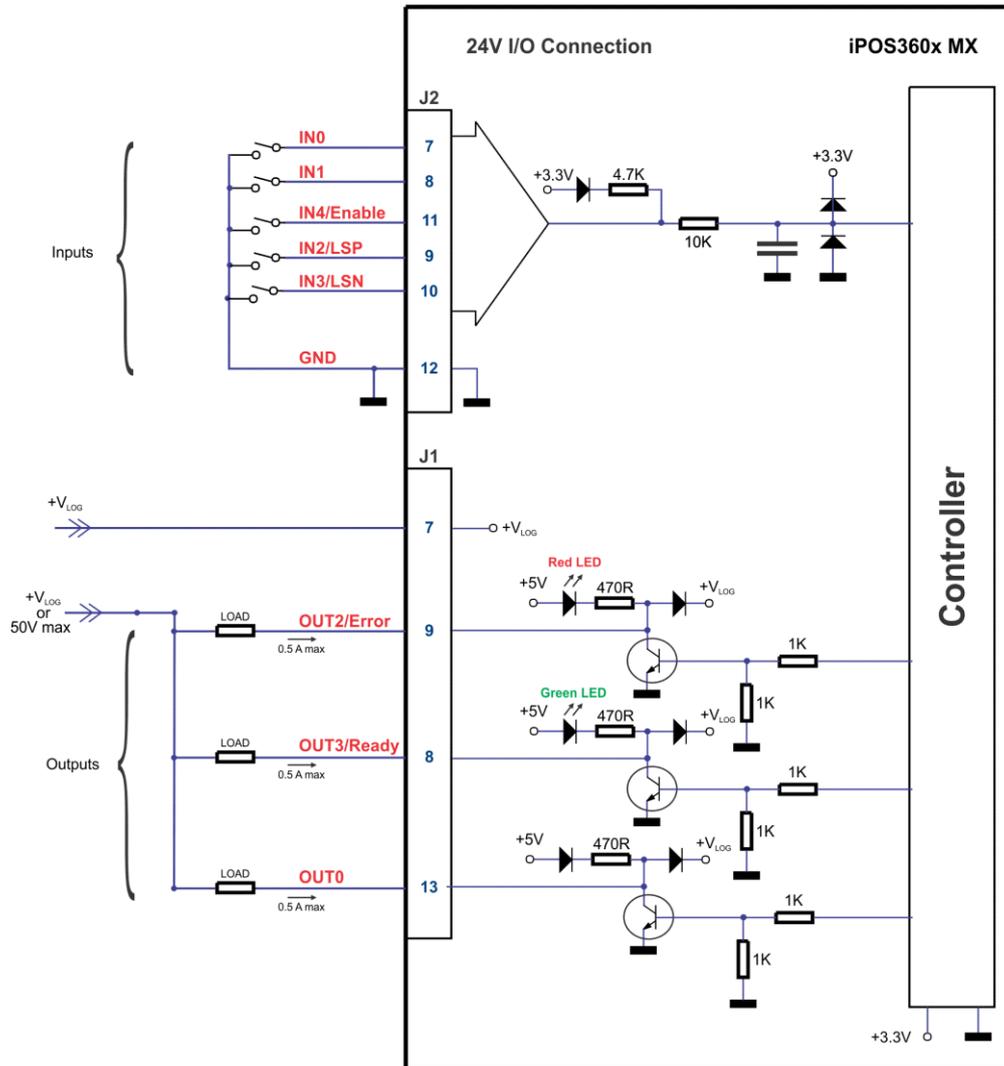


Figure 3.6. 24V Digital I/O connection

Remarks:

1. Connect the external load to the external supply $+V_{LOG}$ for using the 24V outputs
2. The maximum sink current is 0.5A continuous, up to 1A pulsed for less than 5 seconds
3. The inputs are compatible with NPN type outputs (input must be pulled to GND to change it's default state)
4. The outputs are compatible with NPN type inputs (load is tied to common $+V_{LOG}$, output pulls to GND when active and is floating when inactive)

3.4.7. 5V Digital I/O Connection

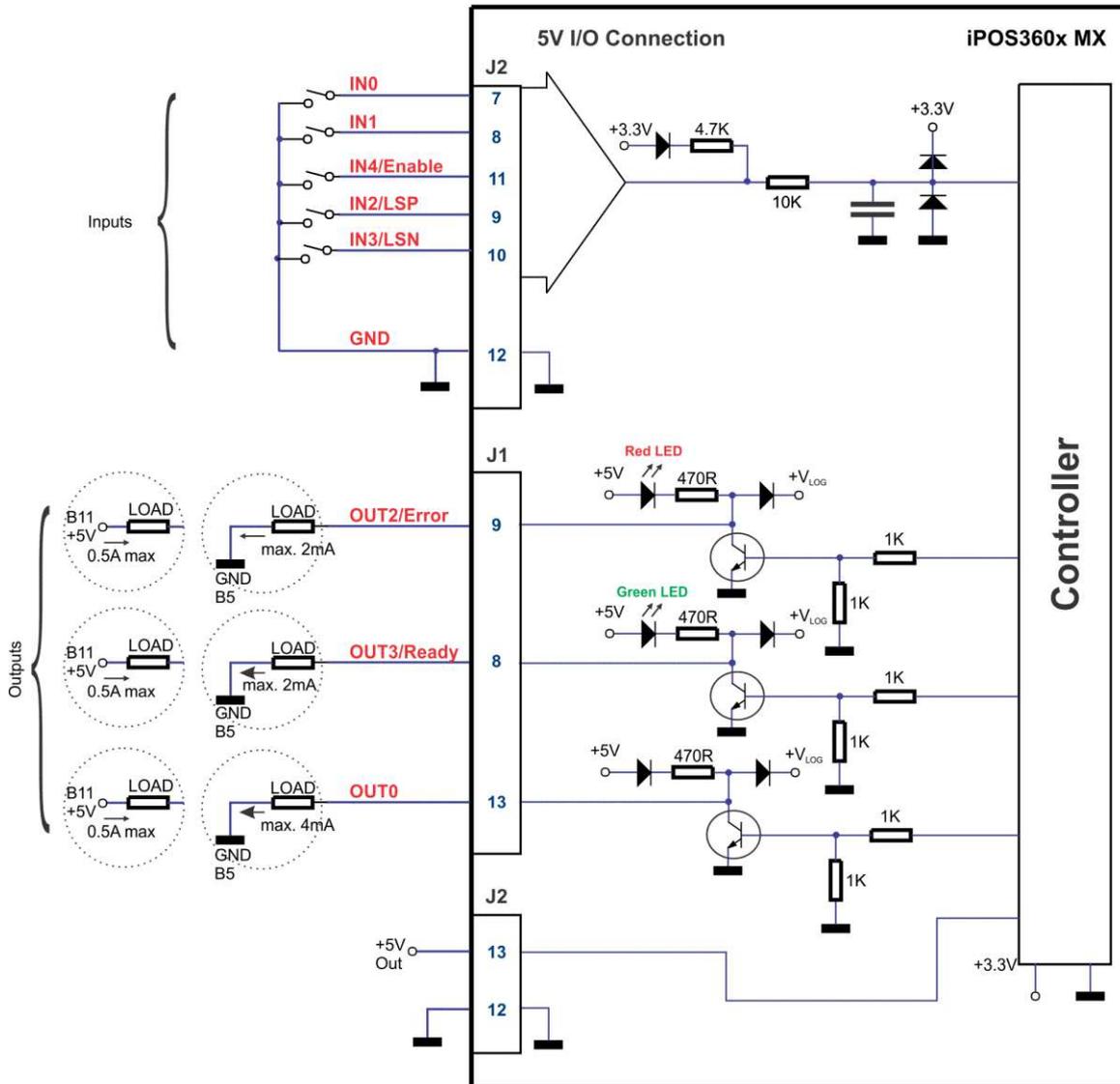


Figure 3.7. 5V Digital I/O connection

Remarks:

1. The inputs are compatible with TTL(5V), LVTTTL(3.3V), CMOS and open collector outputs
2. The outputs are compatible with TTL (5V) inputs
3. The output loads can be individually and independently connected to +5V or to GND.

3.4.8. Analog Inputs Connection

3.4.8.1 0-5V Input Range

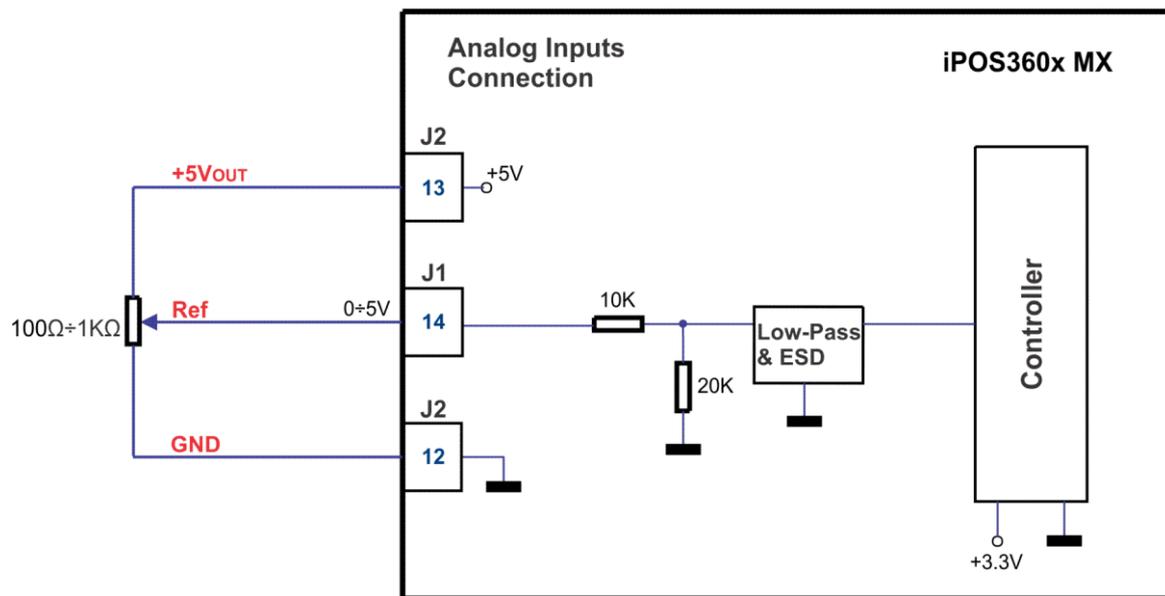


Figure 3.8. Analog inputs connection

Remark: Default input range for analog inputs is 0-5 V for REF. For a +/-10 V range, see Figure 3.9.

3.4.8.2 +/- 10V to 0-5V Input Range Adapter

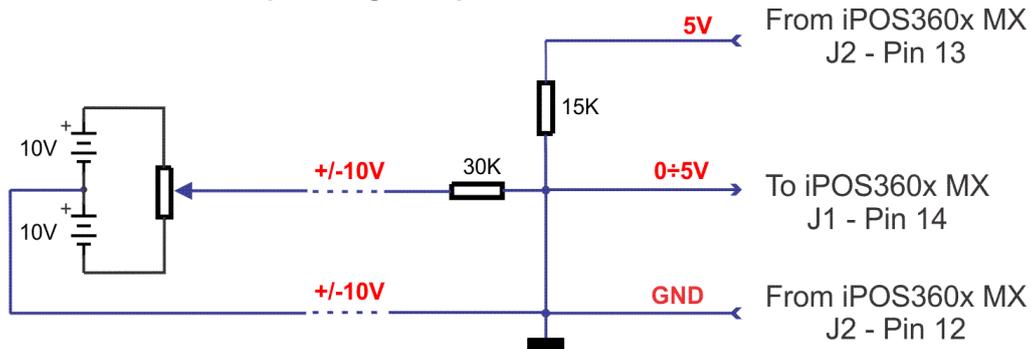


Figure 3.9. +/-10V to 0-5V adapter

3.4.8.3 Recommendation for wiring

- If the analogue signal source is single-ended, use a 2-wire twisted shielded cable as follows: 1st wire connects the live signal to the drive input; 2nd wire connects the source ground to the drive ground; shield will be connected to the drive ground terminal.
- If the analogue signal source is differential and the signal source ground is isolated from the drive GND, use a 2-wire twisted shielded cable as follows: 1st wire connects the source plus (positive, in-phase) to the drive analogue input; 2nd wire connects the source minus (negative, out-of-phase) to the drive ground (GND). Shield is connected only at the drive side, to the drive GND, and is left unconnected at the source side.
- If the analogue signal source is differential and the signal source ground is common with the drive GND, use a 2-wire shielded cable as follows: 1st wire connects the source plus (positive, in-phase) to the drive analogue input; 2nd wire connects the source ground to the drive ground (GND); shield is connected only at the drive side, to the drive GND, and is left unconnected at the source side. The source minus (negative, out-of-phase) output remains unconnected.

3.4.9. Motor connections

3.4.9.1 Brushless Motor connection

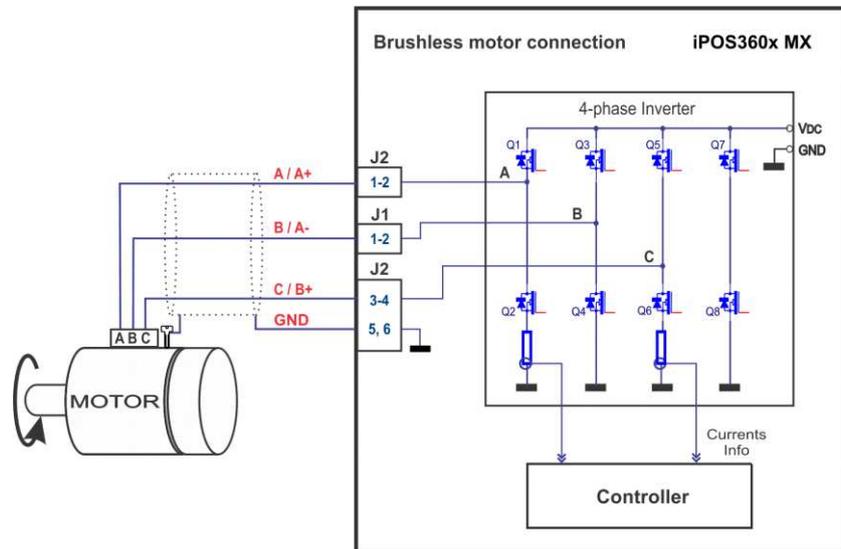


Figure 3.10. Brushless motor connection

3.4.9.2 2-phase Step Motor connection

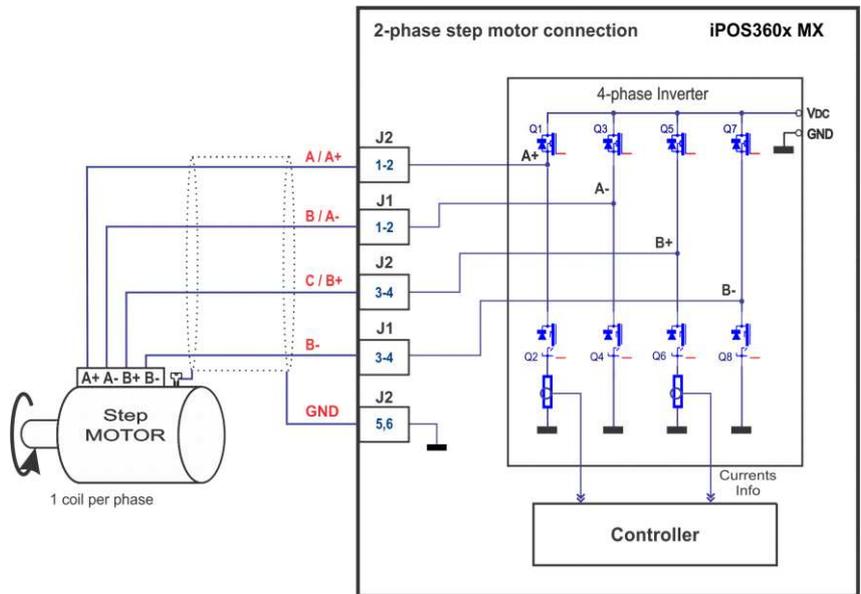


Figure 3.11. 2-phase step motor connection, one coil per phase

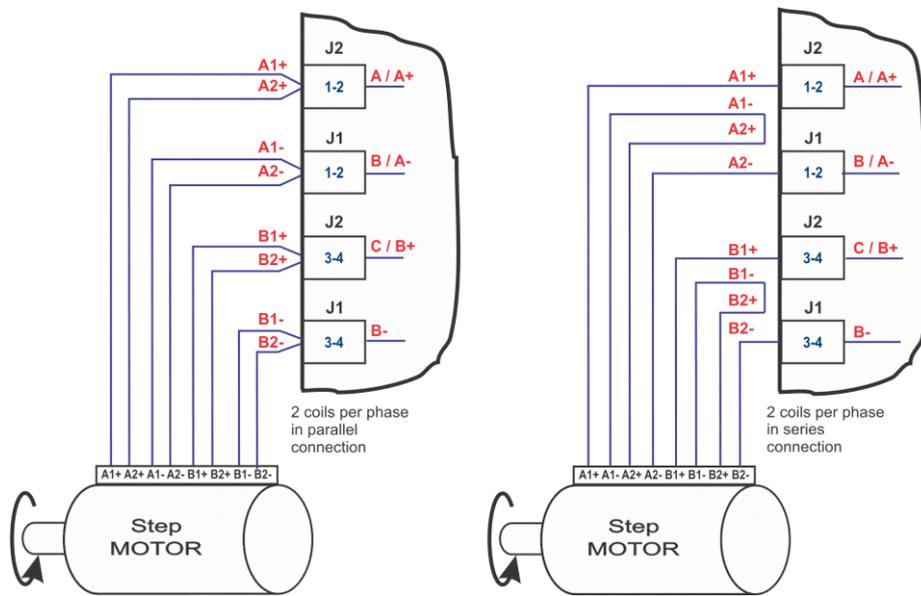


Figure 3.12. 2-phase step motor connection, two coils per phase

3.4.9.3 3-Phase Step Motor connection

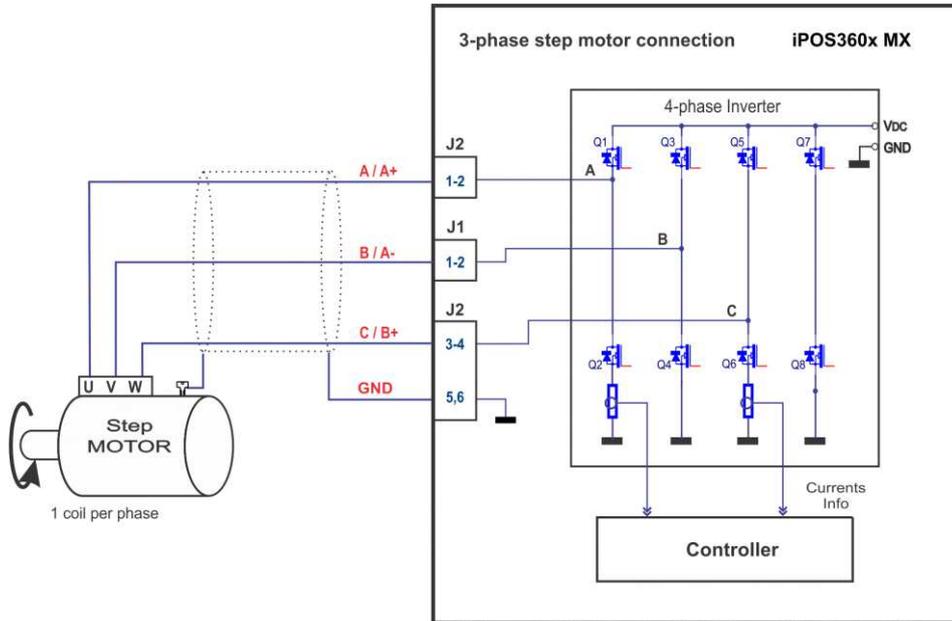


Figure 3.13. 3-phase step motor connection

3.4.9.4 DC Motor connection

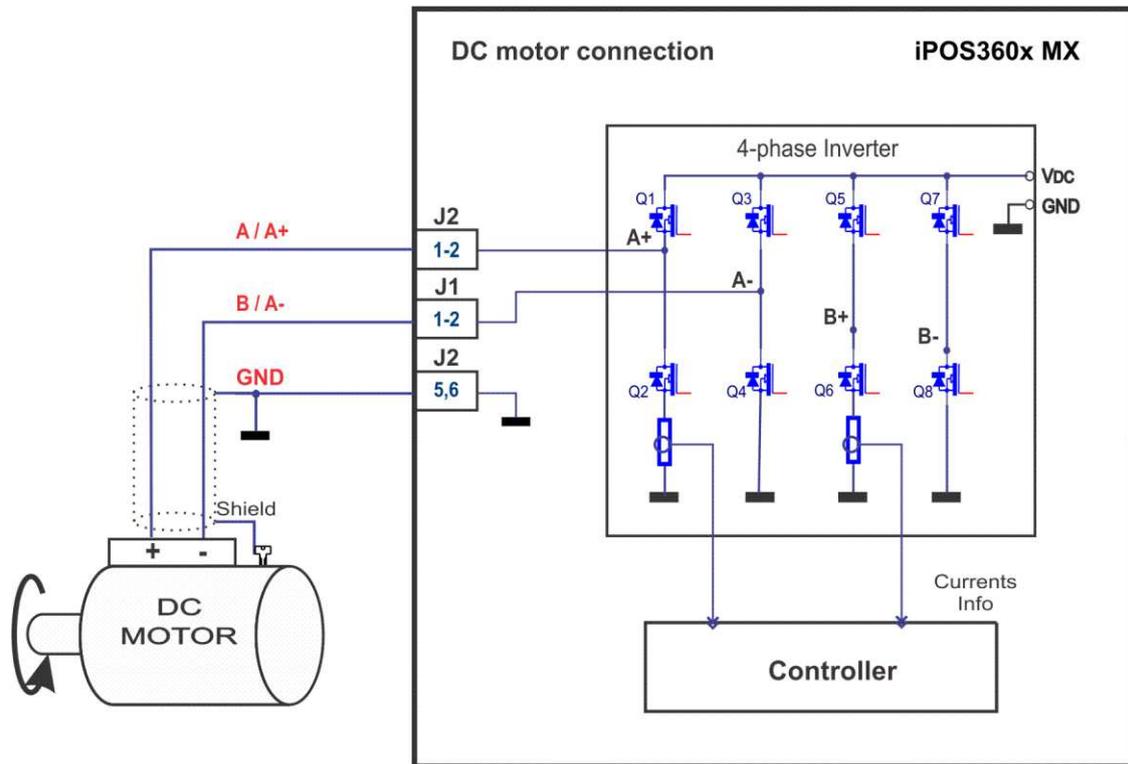


Figure 3.14. DC Motor connection

3.4.9.5 Recommendations for motor wiring

- Avoid running the motor wires in parallel with other wires for a distance longer than 2 meters. If this situation cannot be avoided, use a shielded cable for the motor wires. Connect the cable shield to the iPOS360x GND pin. Leave the other end disconnected.
- The parasitic capacitance between the motor wires must not bypass 10nF. If very long cables (tens of meters) are used, this condition may not be met. In this case, add series inductors between the iPOS360x outputs and the cable. The inductors must be magnetically shielded (toroidal, for example), and must be rated for the motor surge current. Typically the necessary values are around 100 μ H.
- A good shielding can be obtained if the motor wires are running inside a metallic cable guide.

3.4.10. Feedback connections

3.4.10.1 Single-ended Incremental Encoder Connection

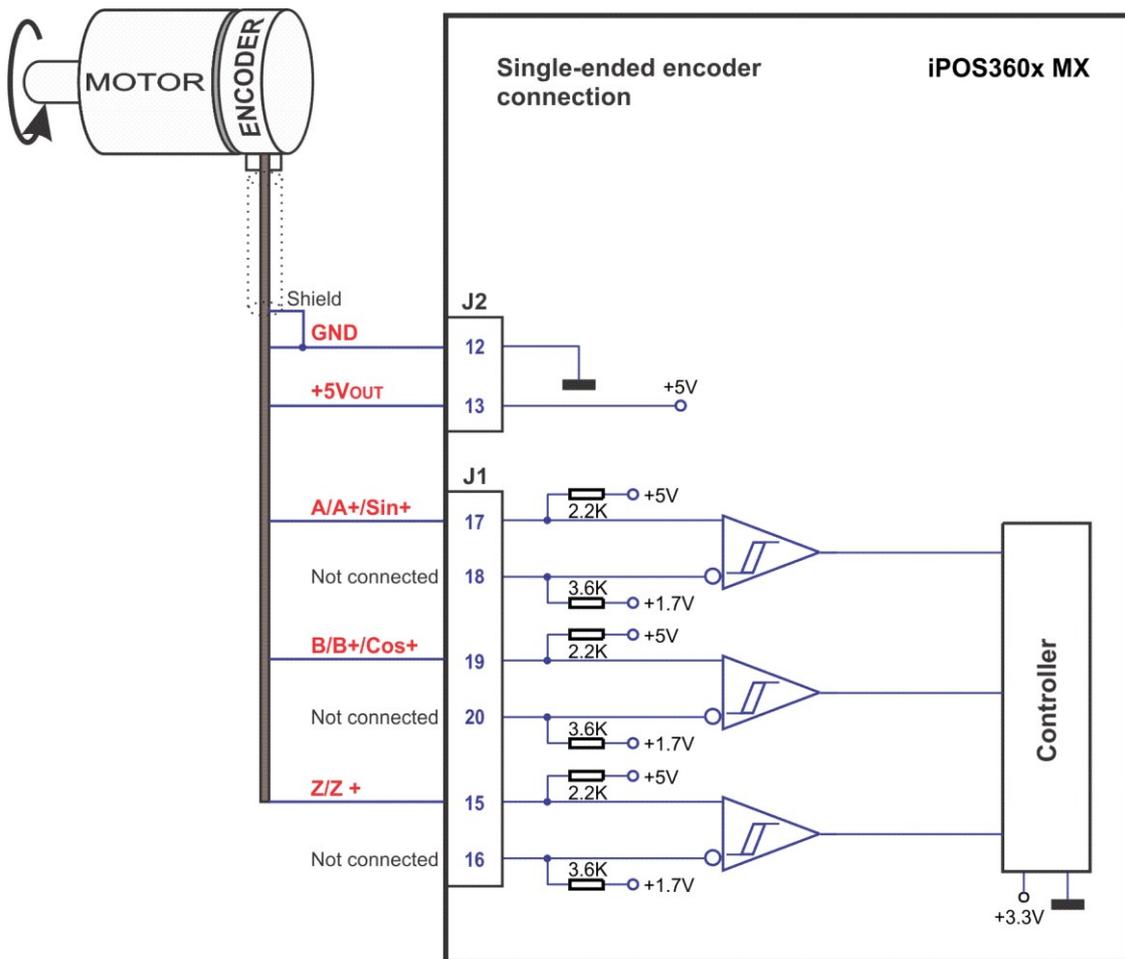


Figure 3.15. Single-ended incremental encoder connection

3.4.10.2 Differential Incremental Encoder Connection

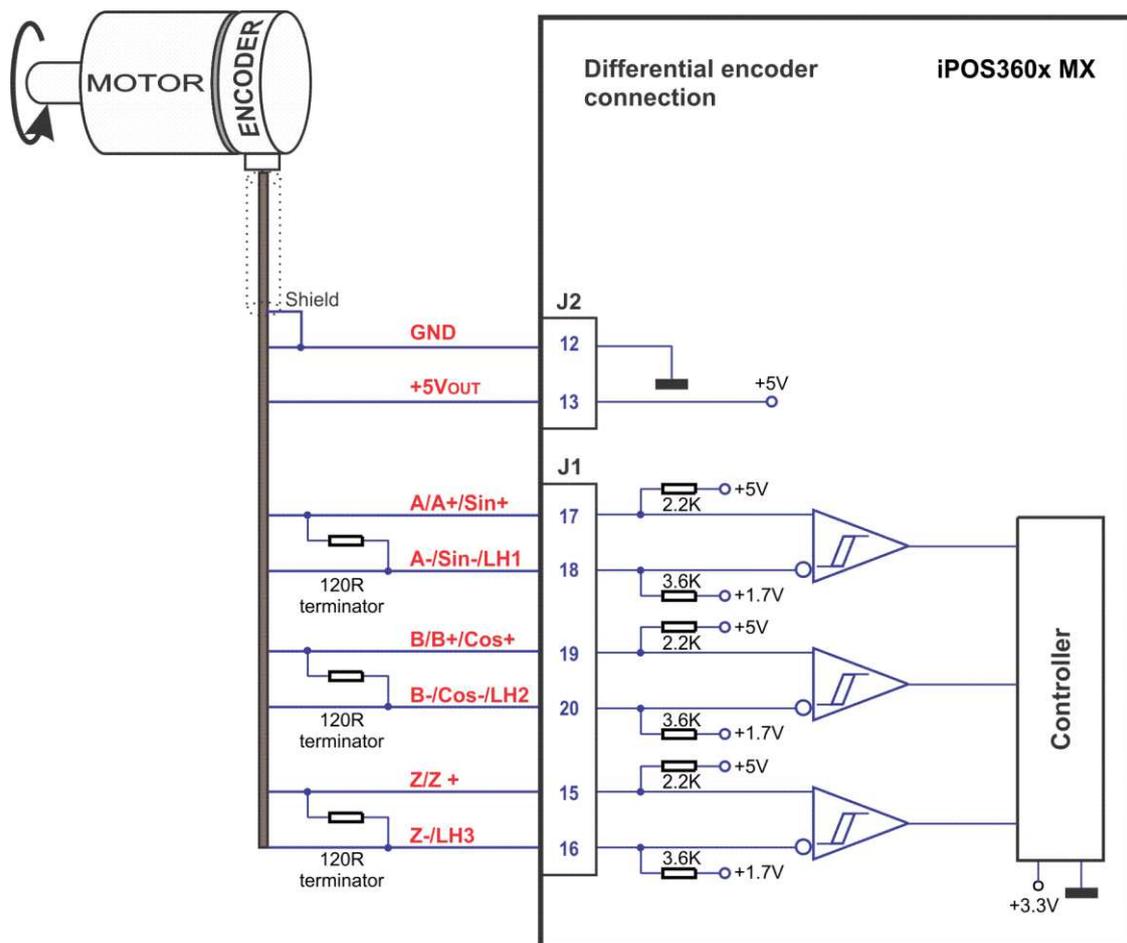


Figure 3.16. Differential incremental encoder connection

Remark: 120Ω (0.25W) terminators are required for long encoder cables, or noisy environments.

3.4.10.3 Digital Hall Connection

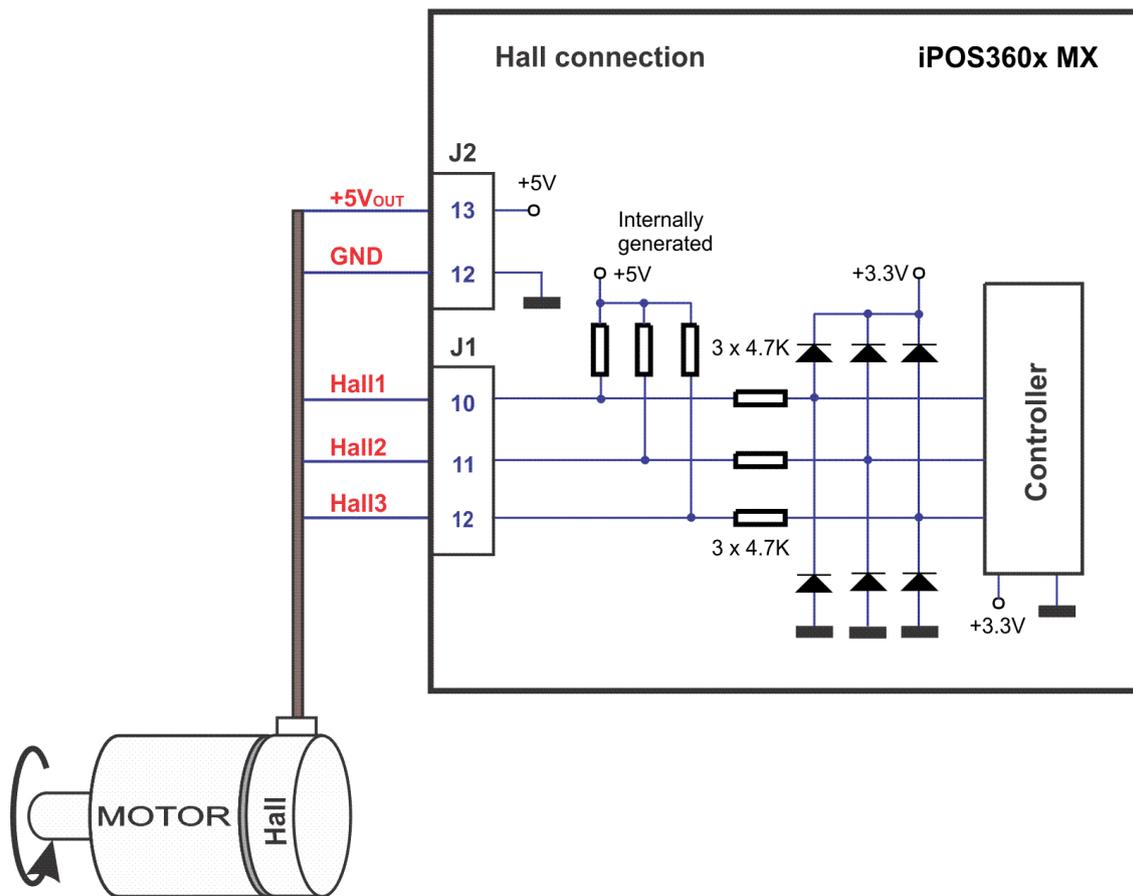


Figure 3.17. Digital Hall connection

3.4.10.4 Linear Hall Connection

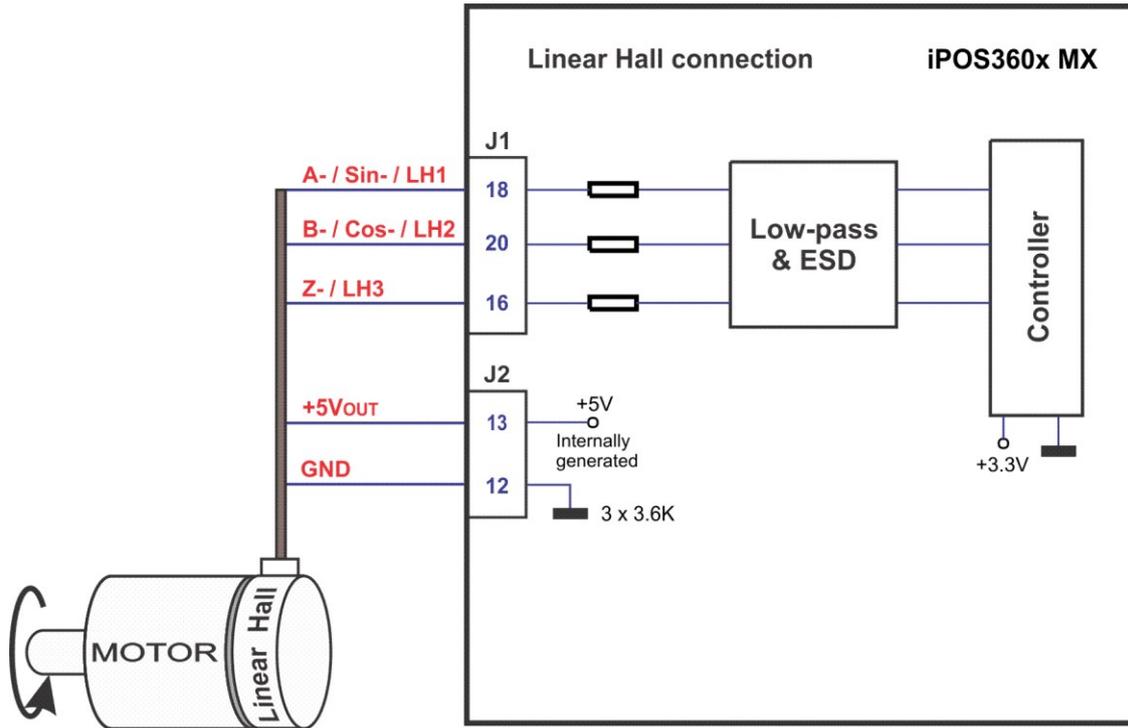


Figure 3.18. Linear Hall connection

3.4.10.5 Sine-Cosine Analog Encoder Connection

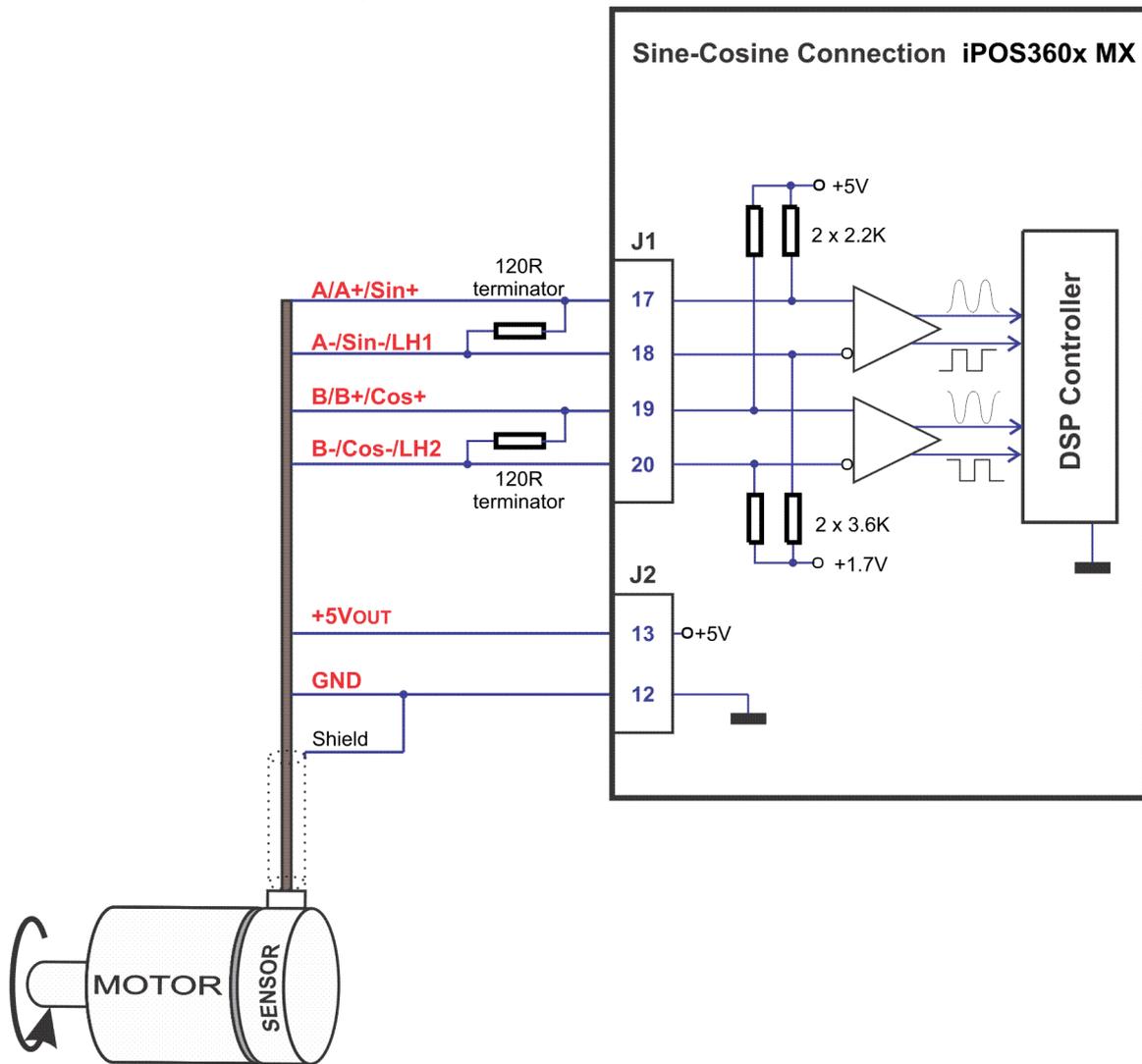


Figure 3.19. Sine-Cosine analogue encoder connection

3.4.10.6 Recommendations for wiring

- Always connect both positive and negative signals when the position sensor is differential and provides them. Use one twisted pair for each differential group of signals as follows: A+/Sin+ with A-/Sin-/LH1, B+/Cos+ with B-/Cos-/LH2, Z+ with Z-/LH3. Use another twisted pair for the 5V supply and GND.
- Always use shielded cables to avoid capacitive-coupled noise when using single-ended encoders or Hall sensors with cable lengths over 1 meter. Connect the cable shield to the

GND, at only one end. This point could be either the iPOS360x (using the GND pin) or the encoder / motor. Do not connect the shield at both ends.

- c) If the iPOS360x 5V supply output is used by another device (like for example an encoder) and the connection cable is longer than 5 meters, add a decoupling capacitor near the supplied device, between the +5V and GND lines. The capacitor value can be 1...10 μF , rated at 6.3V.

3.4.11. Power Supply Connection

3.4.11.1 Supply Connection

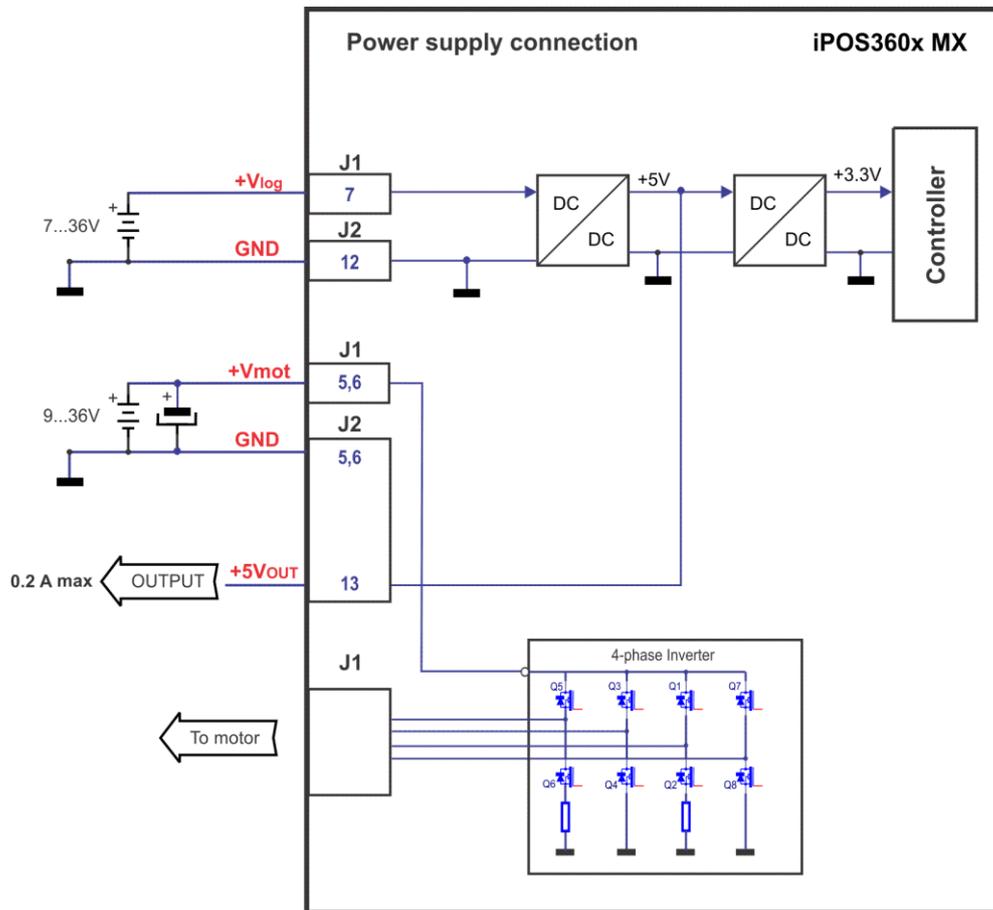


Figure 3.20. Supply connection

3.4.11.2 Recommendations for Supply Wiring

Always provide a nearby capacitor on the motor supply lines. The capacitor should be located within 10cm of the iPOS360x MX J2 connector, max. 20cm. The minimum recommended capacitance is 330µF for iPOS3604, or 220µF for iPOS3602, always rated at the appropriate voltage.

Use short, thick wires between the iPOS360x and the motor power supply. Connect power supply wires to all the indicated pins. If the wires are longer than 2 meters, use twisted wires for the supply and ground return. For wires longer than 20 meters, add a capacitor of at least 2,200µF (rated at an appropriate voltage) right on the terminals of the iPOS3604, respectively 1,000µF for the iPOS3602.

3.4.11.3 Recommendations to limit over-voltage during braking

During abrupt motion brakes or reversals the regenerative energy is injected into the motor power supply. This may cause an increase of the motor supply voltage (depending on the power supply characteristics). If the voltage bypasses 39V, the drive over-voltage protection is triggered and the drive power stage is disabled. In order to avoid this situation you have 2 options:

Option 1. Add a capacitor on the motor supply big enough to absorb the overall energy flowing back to the supply. The capacitor must be rated to a voltage equal or bigger than the maximum expected over-voltage and can be sized with the formula:

$$C \geq \frac{2 \times E_M}{U_{MAX}^2 - U_{NOM}^2}$$

where:

U_{MAX} = 39V is the over-voltage protection limit

U_{NOM} is the nominal motor supply voltage

E_M = the overall energy flowing back to the supply in Joules. In case of a rotary motor and load, E_M can be computed with the formula:

$$E_M = \underbrace{\frac{1}{2}(J_M + J_L)\omega_M^2}_{Kinetic\ energy} + \underbrace{(m_M + m_L)g(h_{initial} - h_{final})}_{Potential\ energy} - \underbrace{3I_M^2 R_{Ph} t_d}_{Copper\ losses} - \underbrace{\frac{t_d \omega_M}{2} T_F}_{Friction\ losses}$$

where:

J_M – total rotor inertia [kgm²]

J_L – total load inertia as seen at motor shaft after transmission [kgm²]

ω_M – motor angular speed before deceleration [rad/s]

m_M – motor mass [kg] – when motor is moving in a non-horizontal plane

m_L – load mass [kg] – when load is moving in a non-horizontal plane

g – gravitational acceleration i.e. 9.8 [m/s²]

$h_{initial}$ – initial system altitude [m]

h_{final} – final system altitude [m]

I_M – motor current during deceleration [$A_{RMS}/phase$]

R_{Ph} – motor phase resistance [Ω]

t_d – time to decelerate [s]

T_F – total friction torque as seen at motor shaft [Nm] – includes load and transmission

In case of a linear motor and load, the motor inertia J_M and the load inertia J_L will be replaced by the motor mass and the load mass measured in [kg], the angular speed ω_M will become linear speed measured in [m/s] and the friction torque T_F will become friction force measured in [N].

Option 2. Connect a brake resistor R_{BR} between phase BR/B- (pins A25-A28) and ground (pins A23+A24+B23+B24), and activate the software option of dynamic braking (see below).

This option is not available when the drive is used with a step motor.

The dynamic braking option can be found in the Drive Setup dialogue within EasyMotion / EasySetup. The braking will occur when DC bus voltage increases over U_{BRAKE} . This parameter (U_{BRAKE}) should be adjusted depending on the nominal motor supply. Optimally (from a braking point of view), U_{BRAKE} should be a few volts above the maximum nominal supply voltage. This setting will activate the brake resistor earlier, before reaching dangerous voltages – when the over-voltage protection will stop the drive. Of course, U_{BRAKE} must always be less than U_{MAX} – the over-voltage protection threshold.

Remark: This option can be combined with an external capacitor whose value is not enough to absorb the entire regenerative energy E_M but can help reducing the brake resistor size.

Brake resistor selection

The brake resistor value must be chosen to respect the following conditions:

1. to limit the maximum current below the drive peak current $I_{PEAK} = 10A$

$$R_{BR} > \frac{U_{MAX}}{I_{PEAK}}$$

2. to sustain the required *braking power*:

$$P_{BR} = \frac{E_M - \frac{1}{2} C (U_{MAX}^2 - U_{brake}^2)}{t_d}$$

where C is the capacitance on the motor supply (external), i.e:

$$R_{BR} < \frac{U_{BRAKE}^2}{2 \times P_{BR}}$$

3. to limit the average current below the drive nominal current $I_{NOM}=4A$

$$R_{BR} > \frac{P_{BR} \times t_d}{t_{CYCLE} \times I_{NOM}^2}$$

where t_{CYCLE} is the time interval between 2 brakes in case of repetitive moves.

4. to be rated for an average power $P_{AV} = \frac{P_{BR} \times t_d}{t_{CYCLE}}$ and a peak power $P_{PEAK} = \frac{U_{MAX}^2}{R_{BR}}$

Remarks:

1. If $\frac{U_{MAX}}{I_{PEAK}} > \frac{U_{BRAKE}^2}{2 \times P_{BR}}$ the braking power P_{BR} must be reduced by increasing either t_d – the time to decelerate or C – the external capacitor on the motor supply

2. If $\frac{P_{BR} \times t_d}{t_{CYCLE} \times I_{NOM}^2} > \frac{U_{BRAKE}^2}{2 \times P_{BR}}$ either the braking power must be reduced (see Remark 1) or t_{CYCLE} – the time interval between braking cycles must be increased

	WARNING!	THE BRAKE RESISTOR MAY HAVE HOT SURFACES DURING OPERATION.
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3.4.12. Serial RS-232 connection

3.4.12.1 Serial RS-232 connection

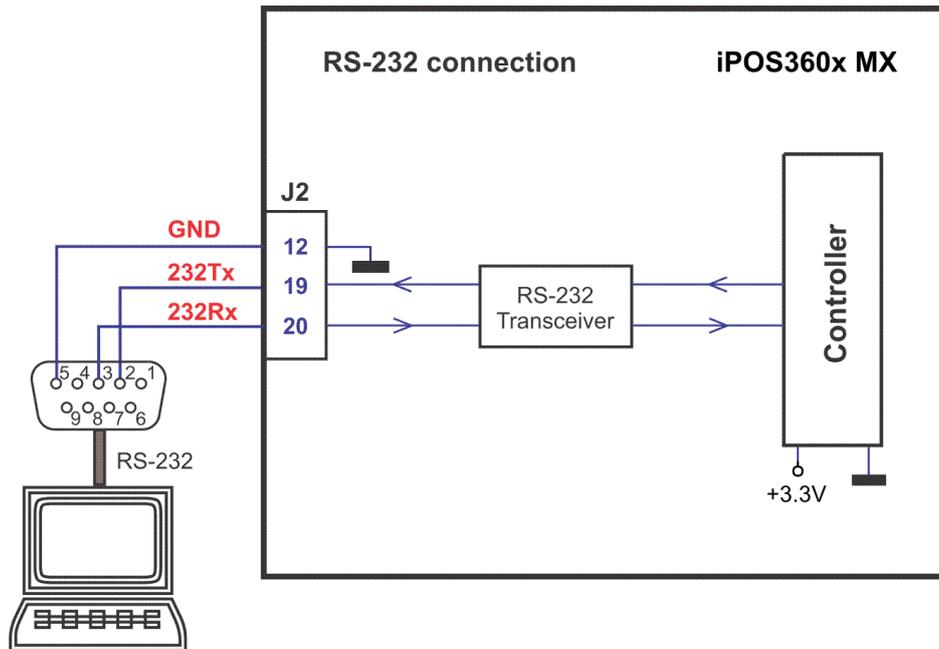


Figure 3.21. Serial RS-232 connection

3.4.12.2 Recommendation for wiring

- If you build the serial cable, you can use a 3-wire shielded cable with shield connected to BOTH ends. Do not use the shield as GND. The ground wire (pin B1 of J1) must be included inside the shield, like the 232Rx and 232Tx signals
- Always power-off all the iPOS360x supplies before inserting/removing the RS-232 serial connector
- Do not rely on an earthed PC to provide the iPOS360x GND connection! The drive must be earthed through a separate circuit. Most communication problems are caused by the lack of such connection

3.4.13. CAN-bus connection

3.4.13.1 CAN connection

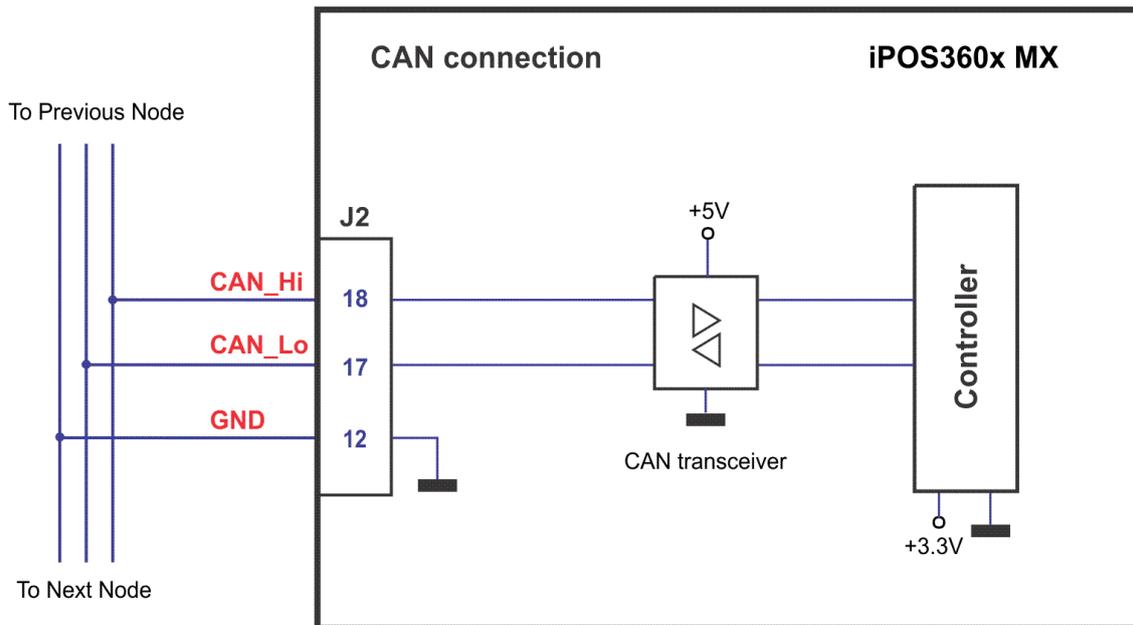


Figure 3.22. CAN connection

Remarks:

1. The CAN network requires a 120-Ohm terminator. This is not included on the board. Figure 3.23 shows how to connect it on your network
2. CAN signals are not insulated from other iPOS360x circuits.

3.4.13.2 Recommendation for wiring

- a) Build CAN network using cables with twisted wires (2 wires/pair), with CAN-Hi twisted together with CAN-Lo. It is recommended but not mandatory to use a shielded cable. If so, connect the shield to GND. The cable impedance must be 105 ... 135 ohms (120 ohms typical) and a capacitance below 30pF/meter.
- b) When using a printed circuit board (PCB) motherboard based on FR-4 material, build the CAN network using a pair of 12mil (0.012") tracks, spaced 8 to 10mils (0.008"...0.010") apart, placed over a local ground plane (microstrip) which extends at least 1mm left and right to the tracks.
- c) Whenever possible, use daisy-chain links between the CAN nodes. Avoid using stubs. A stub is a "T" connection, where a derivation is taken from the main bus. When stubs can't be avoided keep them as short as possible. For 1 Mbit/s (worst case), the maximum stub length must be below 0.3 meters.
- d) The 120Ω termination resistors must be rated at 0.2W minimum. Do not use wound resistors, which are inductive.

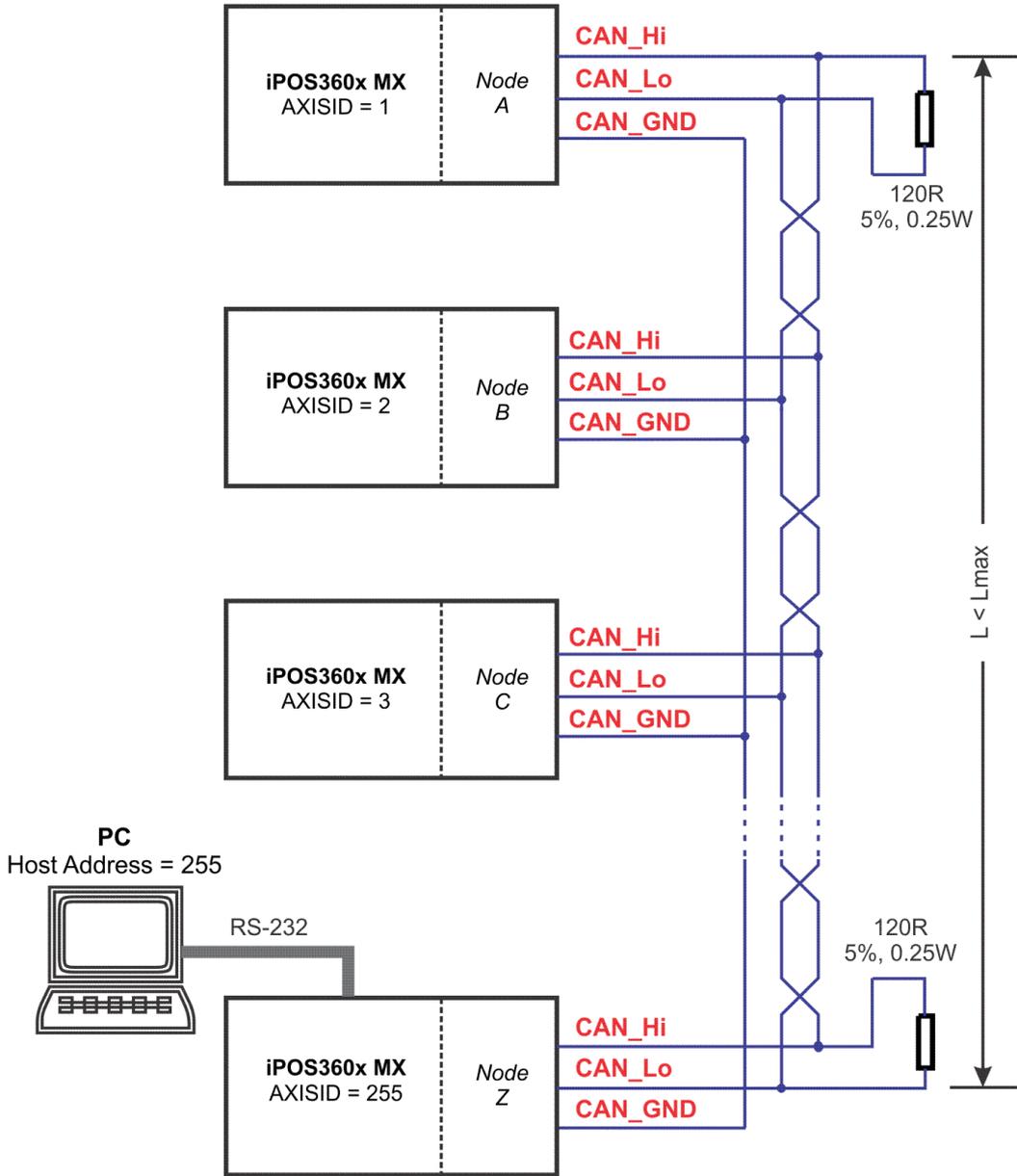


Figure 3.23. Multiple-Axis CAN network

3.4.14. Disabling Autorun Mode

When iPOS360x is set in TMLCAN operation mode, by default after power-on it enters automatically in *Autorun* mode. In this mode, if the drive has in its local EEPROM a valid TML application (motion program), this is automatically executed as soon as the motor supply V_{MOT} is turned on.

In order to disable *Autorun* mode, there are two methods:

- Software - by writing value 0x0001 in first EEPROM location at address 0x4000
- Hardware – by temporary connecting all digital Hall inputs to GND, during power-on, for about 1 second, until the green LED is turned on, as shown in *Figure 3.24*. This option is particularly useful when it is not possible to communicate with the drive.

After the drive is set in *non-Autorun/slave* mode using 2nd method, the 1st method may be used to invalidate the TML application from the EEPROM. On next power on, in absence of a valid TML application, the drive enters in the *non-Autorun/slave* mode independently of the digital Hall inputs status.

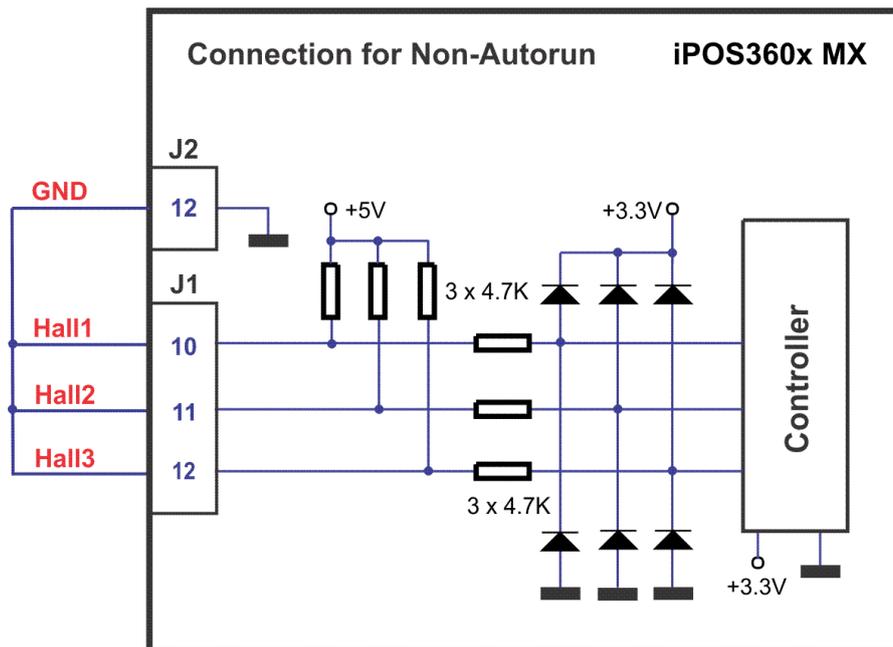


Figure 3.24. Temporary connection during power-on to disable *Autorun* mode

4. Step 2. Drive Setup

4.1. Installing EasySetUp

EasySetUp is a PC software platform for the setup of the Technosoft drives. It can be downloaded **free of charge** from Technosoft web page. EasySetUp comes with an **Update via Internet tool** through which you can check if your software version is up-to-date, and when necessary download and install the latest updates.

EasySetUp can be installed independently or together with **EasyMotion Studio** platform for motion programming using TML. You will need EasyMotion Studio only if you plan to use the advanced features presented in Section 5.3. A **demo version of EasyMotion Studio** including the **fully functional version of EasySetUp** can be downloaded free of charge from Technosoft web page.

On request, EasySetUp can be provided on a CD too. In this case, after installation, use the update via internet tool to check for the latest updates. Once you have started the installation package, follow its indications.

4.2. Getting Started with EasySetUp

Using EasySetUp you can quickly setup a drive for your application. The drive can be connected with your PC in one of the following ways:

1. Via an RS232 link, directly connected to the PC, or via an USB to RS232 adapter or using Technosoft Ethernet to RS232 adapter, function of your PC communication interfaces;
2. Via a CAN-bus link, directly connected to the PC through a PC-CAN interface, or using Technosoft Ethernet to CAN adapter
3. Via another drive from the same CAN-bus network, which is connected to the PC via one of the above options from point 1.

The output of EasySetUp is a set of *setup data*, which can be downloaded into the drive EEPROM or saved on your PC for later use.

EasySetUp includes a set of evaluation tools like the Data Logger, the Control Panel and the Command Interpreter which help you to quickly measure, check and analyze your drive commissioning.

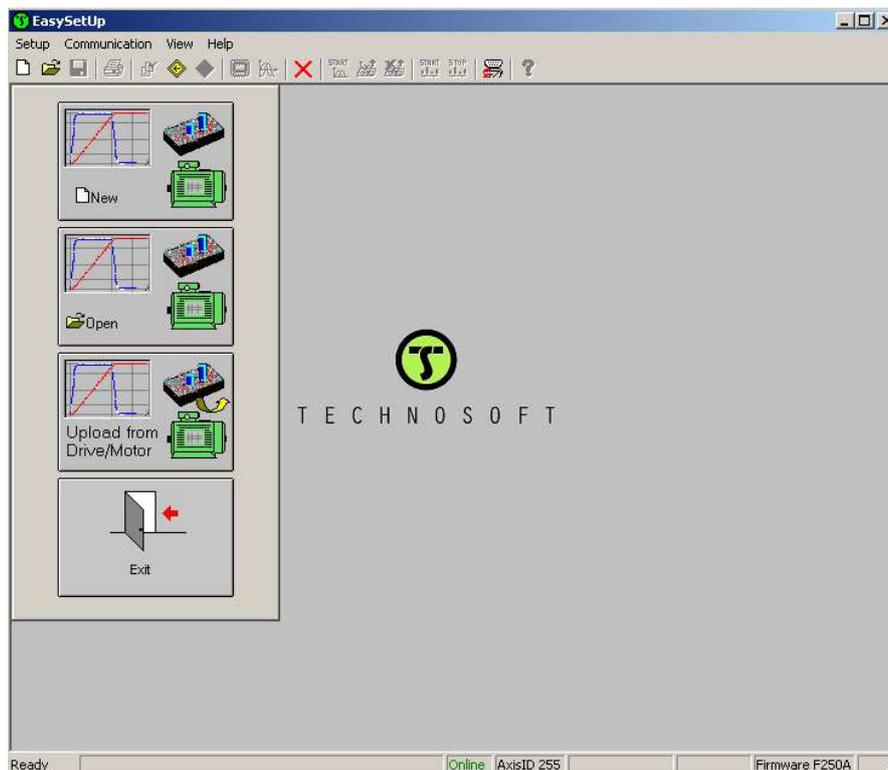
EasySetUp works with **setup** data. A **setup** contains all the information needed to configure and parameterize a Technosoft drive. This information is preserved in the drive EEPROM in the *setup table*. The setup table is copied at power-on into the RAM memory of the drive and is used during runtime. With EasySetUp it is also possible to retrieve the complete setup information from a drive previously programmed.

Note that with EasySetUp you do only your drive/motor commissioning. For motion programming you have the following options:

- Use a **CANopen** master to control the iPOS360x as a standard CANopen drive
- Use **EasyMotion Studio** to create and download a **TML** program into the drive/motor memory
- Use one of the **TML_LIB** motion libraries to control the drives/motors from your host/master. If your host is a **PC**, TML_LIB offers a collection of high level motion functions which can be called from applications written in C/C++, Visual Basic, Delphi Pascal or LabVIEW. If your host is a **PLC**, TML_LIB offers a collection of function blocks for motion programming, which are **IEC61131-3 compatible** and can be integrated in your PLC program.
- **Implement** on your master the TML commands you need to send to the drives/motors using one of the supported communication channels. The implementation must be done according with Technosoft communication protocols.
- **Combine** TML programming at drive level with one of the other options (see Section 5.3)

4.2.1. Establish communication

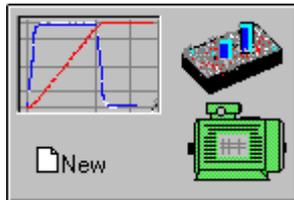
EasySetUp starts with an empty window from where you can create a **New** setup, **Open** a previously created setup which was saved on your PC, or **Upload** the setup from the drive/motor.



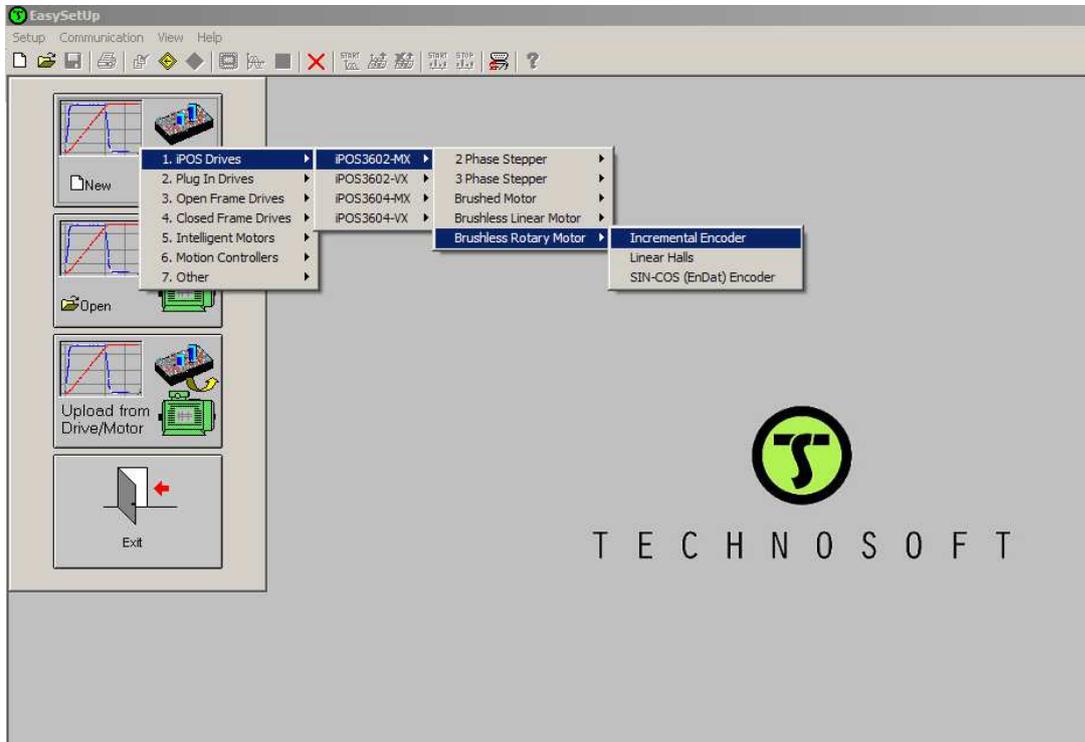
Before selecting one of the above options, you need to establish the communication with the drive you want to commission. Use menu command **Communication | Setup** to check/change your PC communication settings. Press the **Help** button of the dialogue opened. Here you can find detailed information about how to setup your drive and do the connections. Power on the drive, then close the Communication | Setup dialogue with OK. If the communication is established, EasySetUp displays in the status bar (the bottom line) the text “**Online**” plus the axis ID of your drive/motor and its firmware version. Otherwise the text displayed is “**Offline**” and a communication error message tells you the error type. In this case, return to the Communication | Setup dialogue, press the Help button and check troubleshoots

Remark: When first started, EasySetUp tries to communicate via RS-232 and COM1 with a drive having axis ID=255 (default communication settings). If the drive has a different axis ID and you don't know it, select in the Communication | Setup dialogue at “Axis ID of drive/motor connected to PC” the option **Autodetected**. If this drive is part of a CANbus network,, use the menu command **Communication | Scan Network**

4.2.2. Setup drive/motor

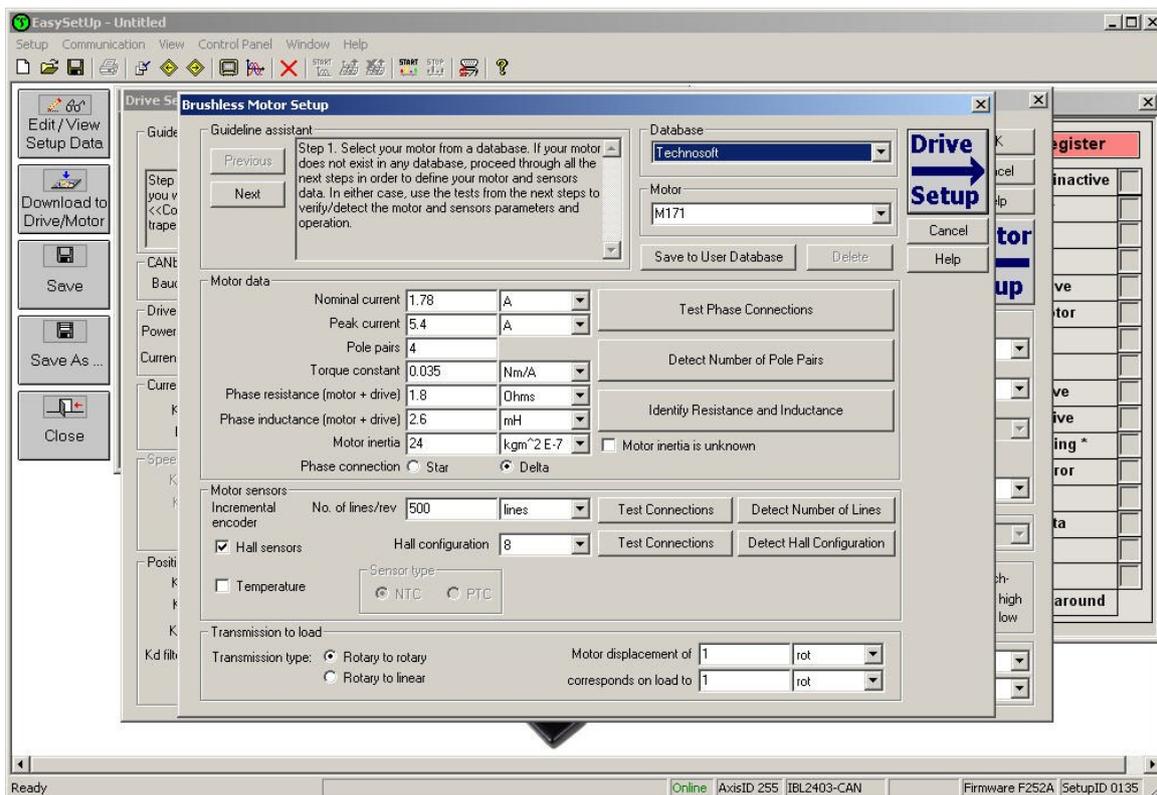


Press **New** button and select your drive type.



The selection continues with the motor technology (for example: brushless or brushed) and type of feedback device (for example: Incremental encoder, Linear Halls).

The selection opens 2 setup dialogues: for **Motor Setup** and for **Drive setup** through which you can configure and parameterize a Technosoft drive, plus several predefined control panels customized for the product selected.



In the **Motor setup** dialogue you can introduce the data of your motor and the associated sensors. Data introduction is accompanied by a series of tests having as goal to check the connections to the drive and/or to determine or validate a part of the motor and sensors parameters. In the **Drive setup** dialogue you can configure and parameterize the drive for your application. In each dialogue you will find a **Guideline Assistant**, which will guide you through the whole process of introducing and/or checking your data. Close the Drive setup dialogue with **OK** to keep all the changes regarding the motor and the drive setup.

4.2.3. Download setup data to drive/motor



Press the **Download to Drive/Motor** button to download your setup data in the drive/motor EEPROM memory in the *setup table*. From now on, at each power-on, the setup data is copied into the drive/motor RAM memory which is used during runtime. It is also possible to



Save the setup data on your PC and use it in other applications.

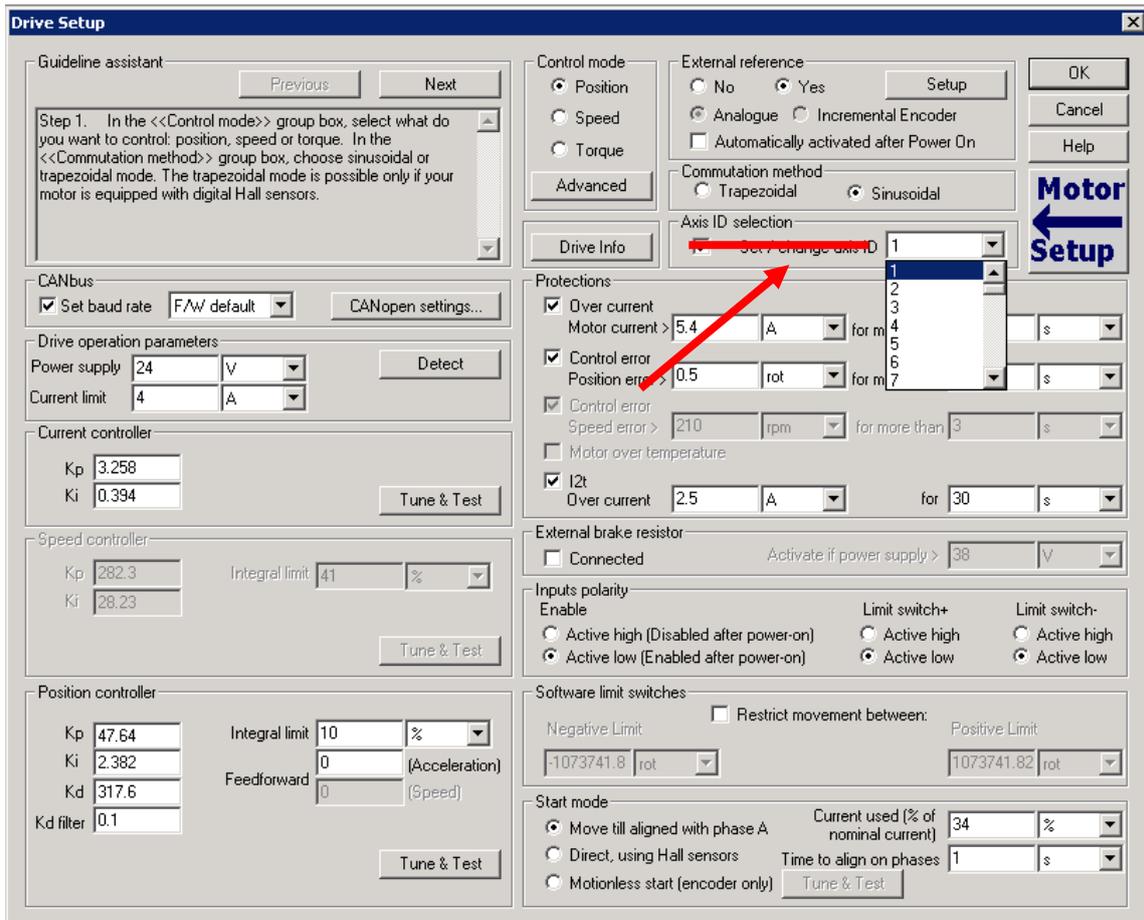
To summarize, you can define or change the setup data in the following ways:

- create a new setup data by going through the motor and drive dialogues
- use setup data previously saved in the PC
- upload setup data from a drive/motor EEPROM memory

4.2.4. Evaluate drive/motor behavior (optional)

You can use the **Data Logger** or the **Control Panel** evaluation tools to quickly measure and analyze your application behavior. In case of errors like protections triggered, use the Drive Status control panel to find the cause.

4.3. Changing the drive Axis ID



The axis ID of an iPOS360x drive can be set in 3 ways:

-
- Hardware (H/W) – according with AxisID inputs levels as described in par. 3.4.5)
 - Software (via Setup)– any value between 1 and 255, stored in the setup table. If the drive is in CANopen mode, a Node ID value above 127 is automatically converted into 255 and the drive is set with CAN communication “non-configured” mode waiting for a CANopen master to configure it using CiA-305 protocol. A “non-configured” drive answers only to CiA-305 commands. All other CANopen commands are ignored and transmission of all other CANopen messages (including boot-up) is disabled. In absence of a CANopen master, you can get out a drive from “non-configured” mode, by setting another axis ID between 1 and 127, from above dialogue using a serial link between the drive and the PC
 - Software (via CANopen master) – using CiA-305 protocol

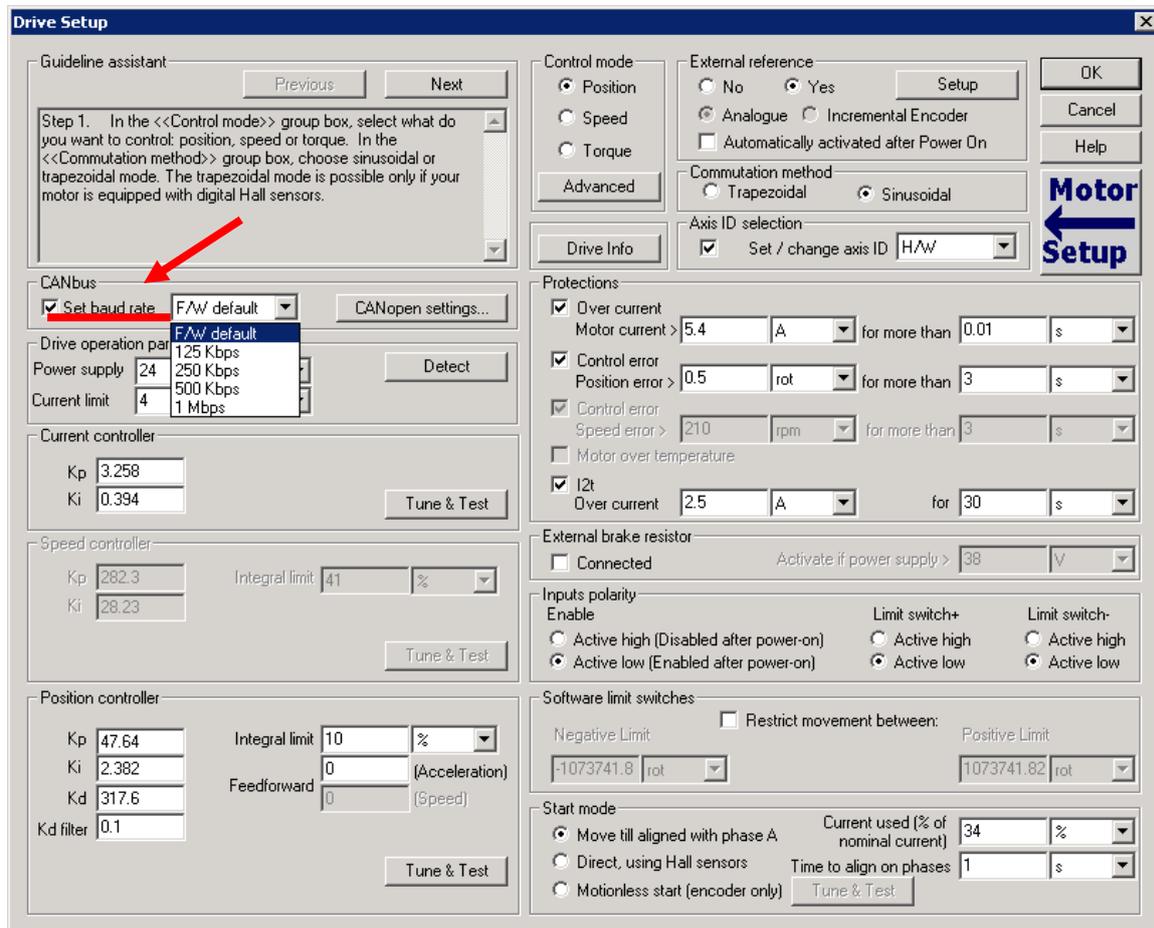
The axis ID is initialized at power on, using the following algorithm:

- a) If a valid setup table exists, and this setup table was created with the *Axis ID Selection* checkbox checked in the Drive Setup dialogue (see above) – with the value read from the setup table. This value can be an axis number 1 to 255 or can indicate that axis ID will be set according with the AxisID inputs levels. If the drive is set in CANopen mode and the Axis ID is over 127 it is converted into 255 and the drive enters in CAN communication “non-configured” mode
- b) If a valid the setup table exists, and this was created with the *Axis ID Selection* checkbox unchecked in the Drive Setup dialogue (see above) – with the last value set either from a valid setup table or by a CANopen master via CiA-305 protocol. This value can be an axis number 1 to 255 for TMLCAN, 1 to 127 for CANopen, or can indicate that axis ID will be set according with the AxisID inputs levels
- c) If the setup table is invalid, with the last value set either from a valid setup table or by a CANopen master via CiA-305 protocol. This value can be an axis number 1 to 255 for TMLCAN, 1 to 127 for CANopen, or can indicate that axis ID will be set according with the AxisID inputs levels
- d) If the setup table is invalid, there is no previous axis ID set from a valid setup table or by a CANopen master, according with the AxisID inputs levels

Remark: *If you don't know the axis ID set in a drive, you can find it in the following way:*

- a) *Connect the drive via a serial RS232 link to a PC where EasySetUp or EasyMotion Studio are installed*
- b) *With the drive powered, open EasySetUp or EasyMotion Studio and check the status bar. If communication with the drive is established, the status bar displays **Online** in green and nearby the drive's Axis ID. If the status bar displays **Offline** in red, execute menu command “Communication|Setup...” and in the dialogue opened select at “Channel Type” **RS232** and at “Axis ID of drive/motor connected to PC” the option **Autodetected**. After closing the dialogue with OK, communication with the drive shall be established and the status bar shall display the drive's Axis ID*
- c) *If the access to the drive with the unknown Axis ID is difficult, but this drive is connected via CANbus with other Technosoft drives having an easier access, connect your PC serially to one of the other drives. Use EasySetUp or EasyMotion Studio menu command*

4.4. Setting CANbus rate



The iPOS360x drives accept the following CAN rates: 125Kbps, 250 Kbps, 500kbps and 1Mbps. Using the Drive Setup dialogue you can choose the initial CAN rate after power on. This information is stored in the setup table The CAN rate is initialized using the following algorithm:

- a) If a valid setup table exists, and this setup table was created with the *Set baud rate* checkbox checked in the Drive Setup dialogue (see above) – with the value read from the setup table. This value can be one of the above 4 values or the firmware default (F/W default) which is 500kbs

-
- b) If a valid setup table exists, and this setup table was created with the *Set baud rate* checkbox unchecked in the Drive Setup dialogue (see above) – with the last value set either from a valid setup table or by a CANopen master via CiA-305 protocol
 - c) If the setup table is invalid, with the last value set either from a valid setup table or by a CANopen master via CiA-305 protocol
 - d) If the setup table is invalid, there is no previous CAN rate set from a valid setup table or by a CANopen master, with f/w default value which is 500kbs

4.5. Creating an Image File with the Setup Data

Once you have validated your setup, you can create with the menu command **Setup | Create EEPROM Programmer File** a software file (with extension **.sw**) which contains all the setup data to write in the EEPROM of your drive.

A software file is a text file that can be read with any text editor. It contains blocks of data separated by an empty raw. Each block of data starts with the block start address, followed by data values to place in ascending order at consecutive addresses: first data – to write at start address, second data – to write at start address + 1, etc. All the data are hexadecimal 16- bit values (maximum 4 hexadecimal digits). Each raw contains a single data value. When less than 4 hexadecimal digits are shown, the value must be right justified. For example 92 represent 0x0092.

The **.sw** file can be programmed into a drive:

- from a CANopen master, using the communication objects for writing data into the drive EEPROM
- from a host PC or PLC, using the TML_LIB functions for writing data into the drive EEPROM
- using the EEPROM Programmer tool, which comes with EasySetUp but may also be installed separately. The EEPROM Programmer was specifically designed for repetitive fast and easy programming of **.sw** files into the Technosoft drives during production.

5. Step 3. Motion Programming

5.1. Using a CANopen Master (for iPOS360x CANopen execution)

The iPOS360x drive conforms to **CiA 301 v.4.2** application layer and communication profile, **CiA WD 305 v.2.2.13** layer settings services and protocols and **CiA DSP 402 v3.0** device profile for drives and motion control the now included in IEC 61800-7-1 Annex A, IEC 61800-7-201 and IEC 61800-7-301 standards. For details see *iPOS CANopen Programming (part no. P091.063.iPOS.UM.xxxx)*.

5.1.1. CiA-301 Application Layer and Communication Profile Overview

The iPOS360x drive accepts the following basic services and types of communication objects of the CANopen communication profile CiA301 v4.2:

- **Service Data Object (SDO)**

Service Data Objects (SDOs) are used by CANopen master to access any object from the drive's Object Dictionary. Both expedited and segmented SDO transfers are supported. SDO transfers are confirmed services. The SDOs are typically used for drive configuration after power-on, for PDOs mapping and for infrequent low priority communication between the CANopen master and the drives.

- **Process Data Object (PDO)**

Process Data Objects (PDO) are used for high priority, real-time data transfers between CANopen master and the drives. The PDOs are unconfirmed services which are performed with no protocol overhead. Transmit PDOs are used to send data from the drive, and receive PDOs are used to receive on to the drive. The iPOS360x accepts 4 transmit PDOs and 4 receive PDOs. The contents of the PDOs can be set according with the application needs using the dynamic PDO-mapping. This operation can be done during the drive configuration phase using SDOs.

- **Synchronization Object (SYNC)**

The SYNC message provides the basic network clock, as the SYNC producer broadcasts the synchronization object periodically. The service is unconfirmed. The iPOS360x supports both SYNC consumer and producer.

- **Time Stamp Object (TIME)**

The Time Stamp Object is supported by the iPOS360x device.

- **Emergency Object (EMCY)**

Emergency objects are triggered by the occurrence of a drive internal error situation. An emergency object is transmitted only once per 'error event'. As long as no new errors occur, the drive will not transmit further emergency objects.

- **Network Management Objects (NMT)**

The Network Management is node oriented and follows a master-slave structure. NMT objects are used for executing NMT services. Through NMT services the drive can be initialized, started, monitored, reset or stopped. The iPOS360x is a NMT slave in a CANopen network.

- **Module Control Services** – through these unconfirmed services, the NMT master controls the state of the drive. The following services are implemented: Start Remote Node, Stop Remote Node, Enter Pre-Operational, Reset Node, Reset Communication
- **Error Control Services** – through these services the NMT master detects failures in a CAN-based network. Both error control services defined by DS301 v4.02 are supported by the iPOS360x: Node Guarding (including Life Guarding) and Heartbeat
- **Bootup Service** - through this service, the drive indicates that it has been properly initialized and is ready to receive commands from a master

5.1.2. CiA-305 Layer Setting Services (LSS) and Protocols Overview

When used in a CANopen network, the iPOS360x drives accept node-ID and CAN bus bit timing settings according with CiA 305 protocol. This allows a CANopen master supporting CiA WD 305 to configure each iPOS360x from the network with the desired node-ID and CAN bus bit timing. CiA-305 protocol allows connecting non-configured drives to a CANopen network and performing the drives configuration on-the-fly via the CANopen master.

5.1.3. CiA 402 and Manufacturer Specific Device Profile Overview

The iPOS360x supports the following CiA 402 modes of operation:

- **Profile position mode**
- **Profile velocity mode**
- **Homing mode**
- **Interpolated position mode**

Additional to these modes, there are also several manufacturer specific modes defined:

- **External reference modes (position, speed or torque)**
- **Electronic gearing position mode**

5.1.4. TechnoCAN Extension

In order to take full advantage of the powerful Technosoft Motion Language (TML) built into the iPOS360x, Technosoft has developed an extension to CANopen, called TechnoCAN through which TML commands can be exchanged with the drives. Thanks to TechnoCAN you can inspect or reprogram any of the Technosoft drives from a CANopen network using EastSetUp or EasyMotion Studio and an RS-232 link between your PC and anyone of the drives.

TechnoCAN uses only identifiers outside of the range used by the default by the CANopen predefined connection set (as defined by CiA 301). Thus, TechnoCAN protocol and CANopen protocol can co-exist and communicate simultaneously on the same physical CAN bus, without disturbing each other.

5.1.5. Checking Setup Data Consistency

During the configuration phase, a CANopen master can quickly verify using the checksum objects and a reference **.sw** file (see 0 and 5.2.4 for details) whether the non-volatile EEPROM memory of an iPOS360x drive contains the right information. If the checksum reported by the drive doesn't match with that computed from the **.sw** file, the CANopen master can download the entire **.sw** file into the drive EEPROM using the communication objects for writing data into the drive EEPROM.

5.2. Using the built-in Motion Controller and TML

One of the key advantages of the Technosoft drives is their capability to execute complex motions without requiring an external motion controller. This is possible because Technosoft drives offer in a single compact package both a state of art digital drive and a powerful motion controller.

5.2.1. Technosoft Motion Language Overview

Programming motion directly on a Technosoft drive requires creating and downloading a TML (Technosoft Motion Language) program into the drive memory. The TML allows you to:

- Set various motion modes (profiles, PVT, PT, electronic gearing or camming¹, etc.)
- Change the motion modes and/or the motion parameters
- Execute homing sequences²
- Control the program flow through:
 - Conditional jumps and calls of TML functions
 - TML interrupts generated on pre-defined or programmable conditions (protections triggered, transitions on limit switch or capture inputs, etc.)
 - Waits for programmed events to occur
- Handle digital I/O and analogue input signals
- Execute arithmetic and logic operations
- Perform data transfers between axes
- Control motion of an axis from another one via motion commands sent between axes
- Send commands to a group of axes (multicast). This includes the possibility to start simultaneously motion sequences on all the axes from the group
- Synchronize all the axes from a network

¹ Optional for iPOS360x CANopen execution

² The customization of the homing routines is available only for iPOS360x CAN execution

In order to program a motion using TML you need EasyMotion Studio software platform.

5.2.2. Installing EasyMotion Studio

EasyMotion Studio is an integrated development environment for the setup and motion programming of Technosoft intelligent drives. It comes with an **Update via Internet tool** through which you can check if your software version is up-to-date, and when necessary download and install the latest updates.

A **demo version of EasyMotion Studio** including the **fully functional version of EasySetUp** can be downloaded free of charge from Technosoft web page.

EasyMotion Studio is delivered on a CD. Once you have started the installation package, follow its indications. After installation, use the update via internet tool to check for the latest updates. Alternately, you can first install the demo version and then purchase a license. By introducing the license serial number in the menu command **Help | Enter registration info...**, you can transform the demo version into a fully functional version.

5.2.3. Getting Started with EasyMotion Studio

Using EasyMotion Studio you can quickly do the setup and the motion programming of a Technosoft a drive according with your application needs. The drive can be connected with your PC in one of the following ways:

1. Via an RS232 link, directly connected to the PC, or via an USB to RS232 adapter or using Technosoft Ethernet to RS232 adapter, function of your PC communication interfaces;
2. Via a CAN-bus link, directly connected to the PC through a PC-CAN interface, or using Technosoft Ethernet to CAN adapter
3. Via another drive from the same CAN-bus network, which is connected to the PC via one of the above options from point 1.

The output of the EasyMotion Studio is a set of setup data and a motion program, which can be downloaded to the drive/motor EEPROM or saved on your PC for later use.

EasyMotion Studio includes a set of evaluation tools like the Data Logger, the Control Panel and the Command Interpreter which help you to quickly develop, test, measure and analyze your motion application.

EasyMotion Studio works with **projects**. A project contains one or several **Applications**.

Each application describes a motion system for one axis. It has 2 components: the **Setup** data and the **Motion** program and an associated axis number: an integer value between 1 and 255. An application may be used either to describe:

1. One axis in a multiple-axis system
2. An alternate configuration (set of parameters) for the same axis.

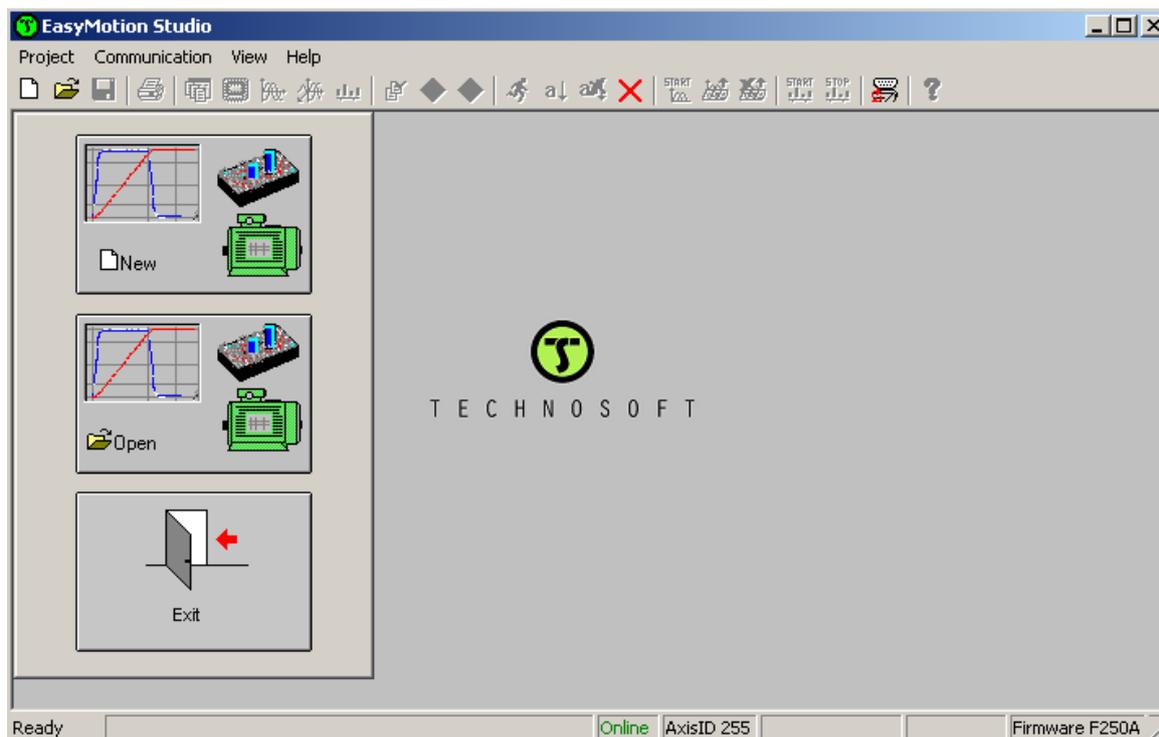
In the first case, each application has a different axis number corresponding to the axis ID of the drives/motors from the network. All data exchanges are done with the drive/motor having the same address as the selected application. In the second case, all the applications have the same axis number.

The setup component contains all the information needed to configure and parameterize a Technosoft drive. This information is preserved in the drive/motor EEPROM in the *setup table*. The setup table is copied at power-on into the RAM memory of the drive/motor and is used during runtime.

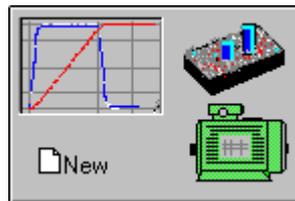
The motion component contains the motion sequences to do. These are described via a TML (Technosoft Motion Language) program, which is executed by the drives/motors built-in motion controller.

5.2.3.1 Create a new project

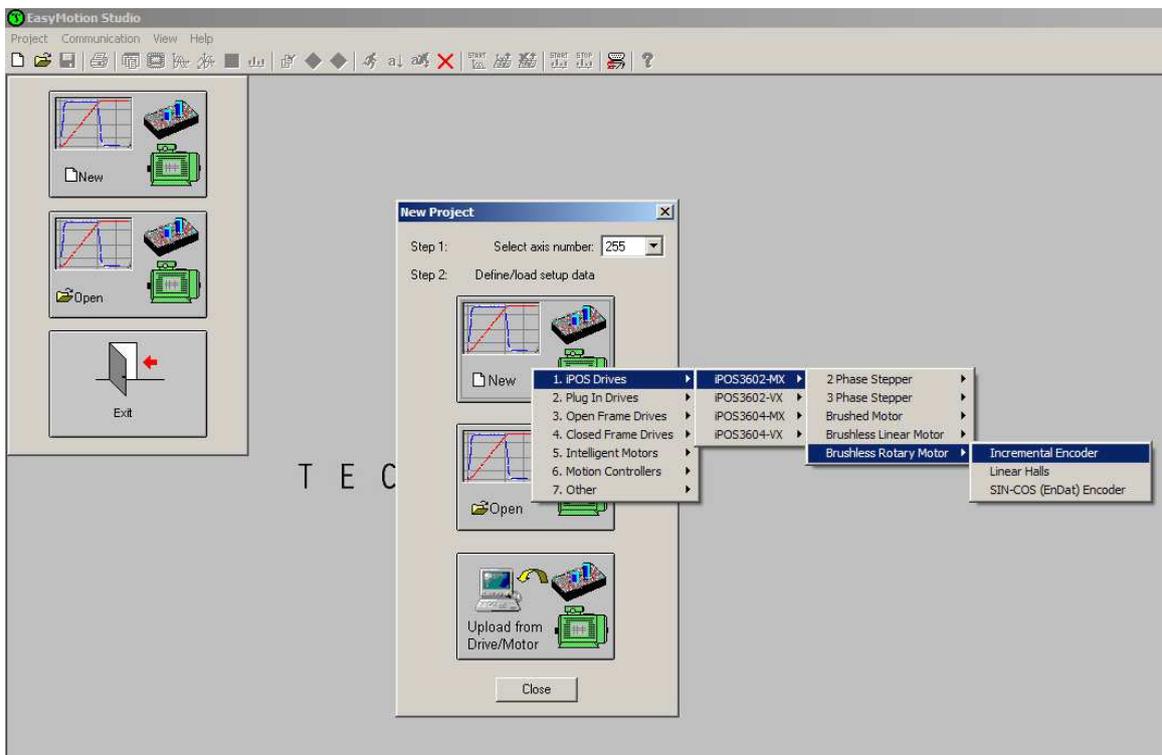
EasyMotion Studio starts with an empty window from where you can create a new project or open a previously created one.



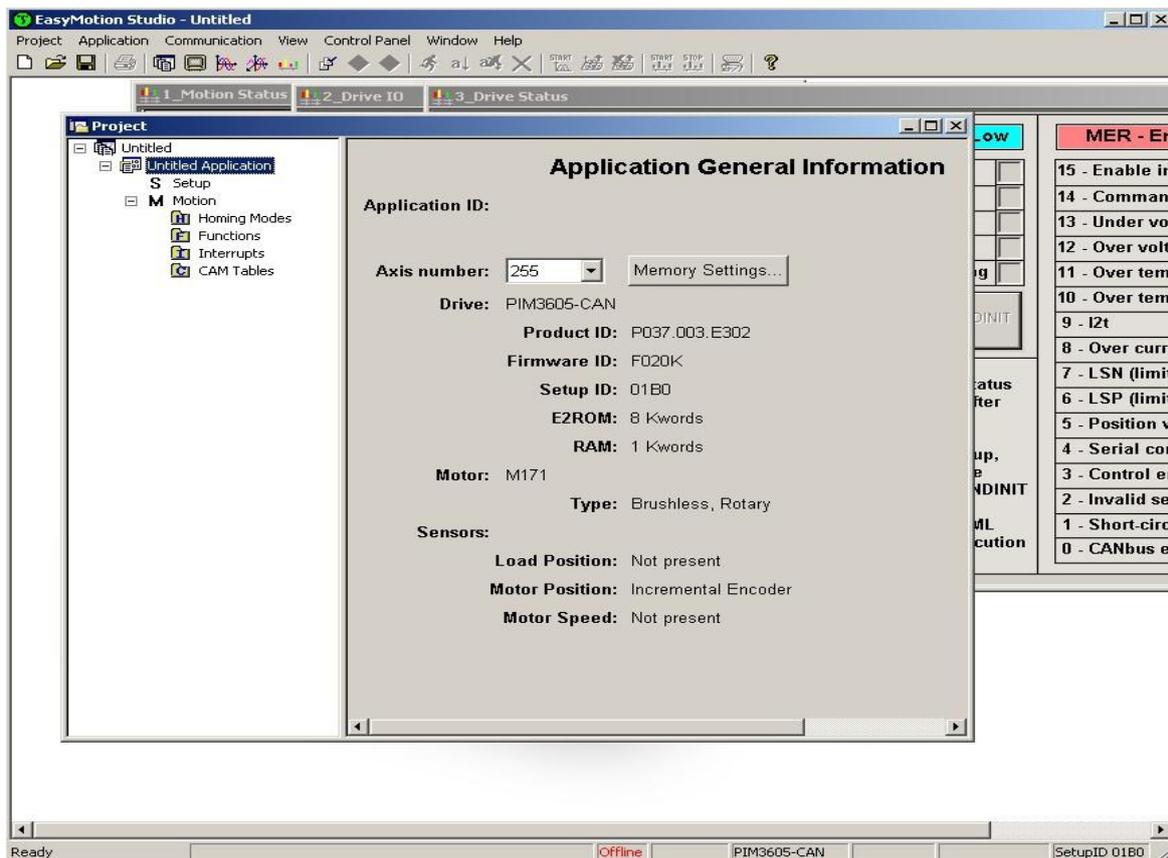
When you start a new project, EasyMotion Studio automatically creates a first application. Additional applications can be added later. You can duplicate an application or insert one defined in another project.



Press **New** button to open the “New Project” dialogue. Set the axis number for your first application equal with your drive/motor axis ID. The initial value proposed is 255 which is the default axis ID of the drives. Press **New** button and select your drive type. Depending on the product chosen, the selection may continue with the motor technology (for example: brushless or brushed) and the type of feedback device (for example: incremental encoder).



Click on your selection. EasyMotion Studio opens the Project window where on the left side you can see the structure of a project. At beginning both the new project and its first application are named “Untitled”. The application has 2 components: **S** Setup and **M** Motion (program).



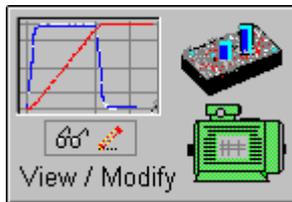
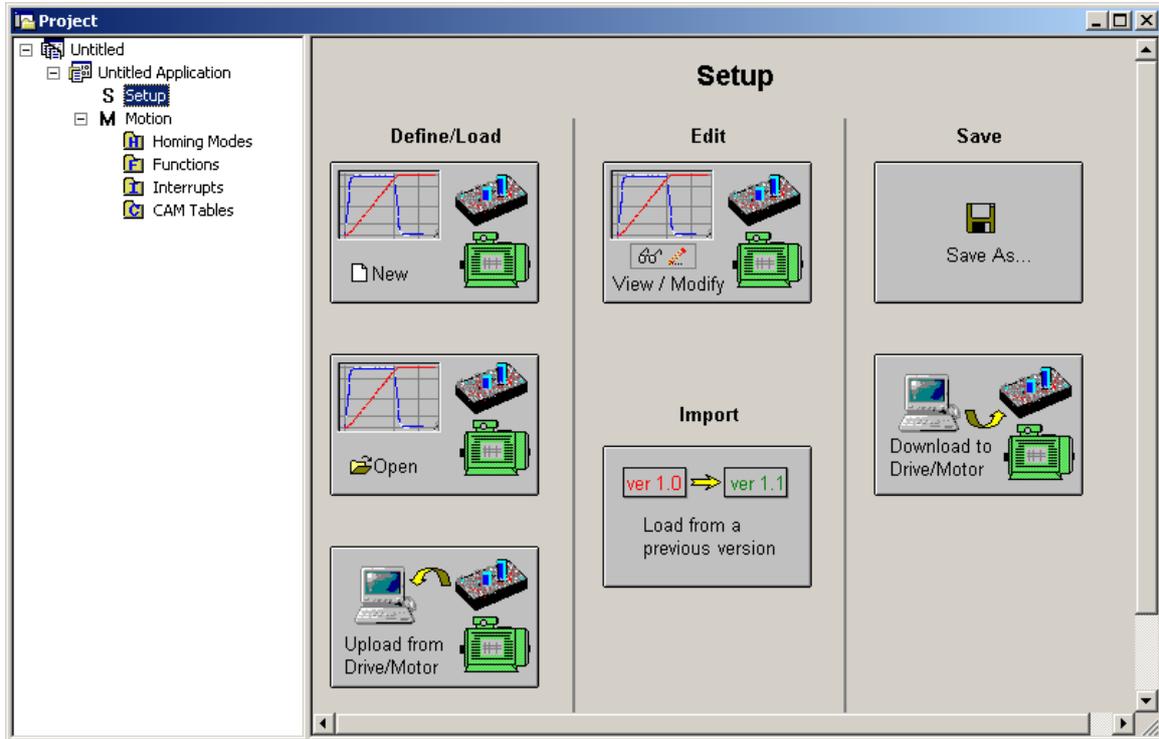
5.2.3.2 Step 2 Establish communication

If you have a drive/motor connected with your PC, now its time to check the communication. Use menu command **Communication | Setup** to check/change your PC communication settings. Press the **Help** button of the dialogue opened. Here you can find detailed information about how to setup your drive/motor and the connections. Power on the drive, then close the Communication | Setup dialogue with OK. If the communication is established, EasyMotion Studio displays in the status bar (the bottom line) the text “**Online**” plus the axis ID of your drive/motor and its firmware version. Otherwise the text displayed is “**Offline**” and a communication error message tells you the error type. In this case, return to the Communication | Setup dialogue, press the Help button and check troubleshoots.

Remark: When first started, EasyMotion Studio tries to communicate via RS-232 and COM1 with a drive having axis ID=255 (default communication settings). If the drive has a different axis ID and you don't know it, select in the Communication | Setup dialogue at “Axis ID of drive/motor connected to PC” the option **Autodetected**. If this drive is part of a CANbus network and the PC is serially connected with another drive, use the menu command **Communication | Scan Network**

5.2.3.3 Setup drive/motor

In the project window left side, select “S Setup”, to access the setup data for your application.



Press **View/Modify** button. This opens 2 setup dialogues: for **Motor Setup** and for **Drive Setup** (same like on EasySetUp) through which you can configure and parameterize a Technosoft drive. In the **Motor setup** dialogue you can introduce the data of your motor and the associated sensors. Data introduction is accompanied by a series of tests having as goal to check the connections to the drive and/or to determine or validate a part of the motor and sensors parameters. In the **Drive setup** dialogue you can configure and parameterize the drive for your application. In each dialogue you will find a **Guideline Assistant**, which will guide you through the whole process of introducing and/or checking your data.



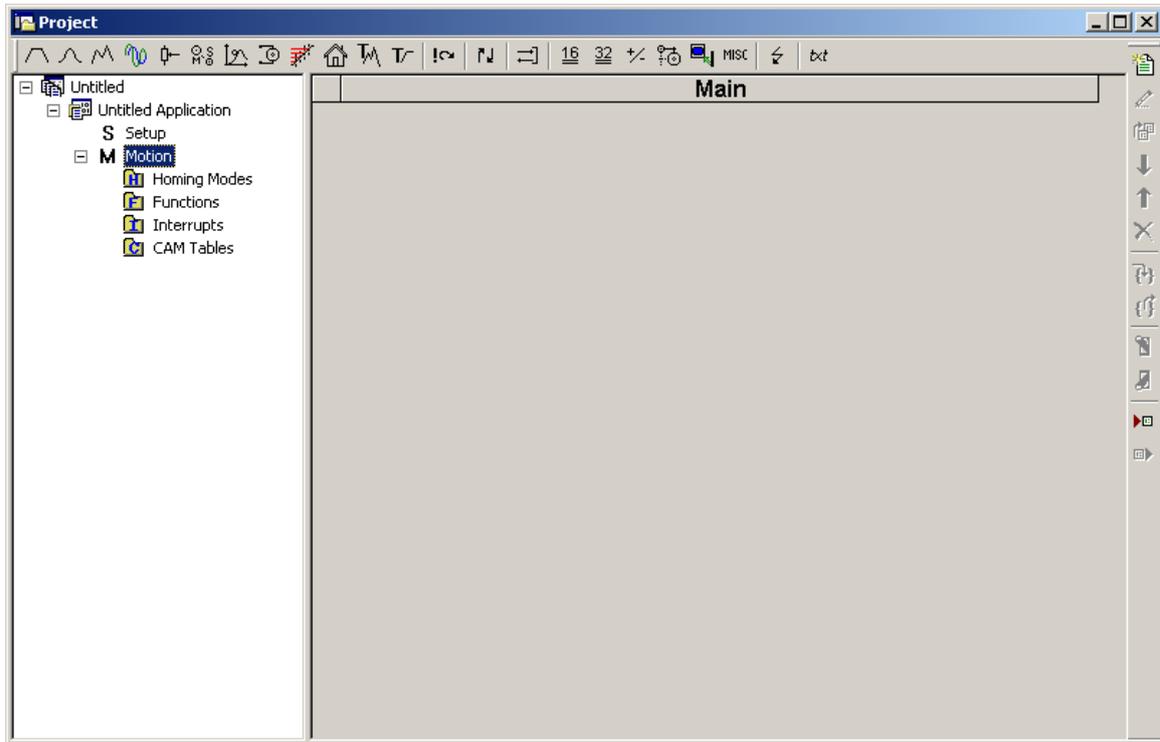
Press the **Download to Drive/Motor** button to download your setup data in the drive/motor EEPROM memory in the *setup table*. From now on, at each power-on, the setup data is copied into the drive/motor RAM memory which is used during runtime. It is also possible to save the setup data on your PC and use it in other applications. Note that you can upload the complete setup data from a drive/motor.

To summarize, you can define or change the setup data of an application in the following ways:

- create a new setup data by going through the motor and drive dialogues
- use setup data previously saved in the PC
- upload setup data from a drive/motor EEPROM memory

5.2.3.4 Program motion

In the project window left side, select “**M Motion**”, for motion programming. This automatically activates the **Motion Wizard**.



The Motion Wizard offers you the possibility to program all the motion sequences using high level graphical dialogues which automatically generate the corresponding TML instructions. Therefore with Motion Wizard you can develop motion programs using almost all the TML instructions without needing to learn them. A TML program includes a main section, followed by the subroutines used: functions, interrupt service routines and homing procedures¹. The TML program may also include cam tables used for electronic camming applications².

When activated, Motion Wizard adds a set of toolbar buttons in the project window just below the title. Each button opens a programming dialogue. When a programming dialogue is closed, the associated TML instructions are automatically generated. Note that, the TML instructions generated are not a simple text included in a file, but a motion object. Therefore with Motion Wizard you define your motion program as a collection of motion objects.

The major advantage of encapsulating programming instructions in motion objects is that you can very easily manipulate them. For example, you can:

- Save and reuse a complete motion program or parts of it in other applications
- Add, delete, move, copy, insert, enable or disable one or more motion objects

¹ The customization of the interrupt service routines and homing routines is available only for iPOS360x CAN execution

² Optional for iPOS360x CANopen execution

-
- Group several motion objects and work with bigger objects that perform more complex functions

As a starting point, push for example the leftmost Motion Wizard button – Trapezoidal profiles, and set a position or speed profile. Then press the **Run** button. At this point the following operations are done automatically:

- A TML program is created by inserting your motion objects into a predefined template
- The TML program is compiled and downloaded to the drive/motor
- The TML program execution is started

For learning how to send TML commands from your host/master, using one of the communication channels and protocols supported by the drives use menu command **Application | Binary Code Viewer...** Using this tool, you can get the exact contents of the messages to send and of those expected to be received as answers.

5.2.3.5 Evaluate motion application performances

EasyMotion Studio includes a set of evaluation tools like the **Data Logger**, the **Control Panel** and the **Command Interpreter** which help you to quickly measure and analyze your motion application.

5.2.4. Creating an Image File with the Setup Data and the TML Program

Once you have validated your application, you can create with the menu command **Application | Create EEPROM Programmer File** a software file (with extension **.sw**) which contains all the data to write in the EEPROM of your drive. This includes both the setup data and the motion program. For details regarding the **.sw** file format and how it can be programmed into a drive, see paragraph 0

5.3. Combining CANopen /or other host with TML

Due to its embedded motion controller, an iPOS360x offers many programming solutions that may simplify a lot the task of a CANopen master. This paragraph overviews a set of advanced programming features which arise when combining TML programming at drive level with CANopen master control. A detailed description of these advanced programming features is included in the **CANopen Programming (part no. P091.063.UM.xxxx)** manual. All features presented below require usage of EasyMotion Studio as TML programming tool

Remark: *If you don't use the advanced features presented below you don't need EasyMotion Studio. In this case the iPOS360x is treated like a standard CANopen drive, whose setup is done using EasySetUp.*

5.3.1. Using TML Functions to Split Motion between Master and Drives

With Technosoft intelligent drives you can really distribute the intelligence between a CANopen master and the drives in complex multi-axis applications. Instead of trying to command each step of an axis movement, you can program the drives using TML to execute complex tasks and inform the master when these are done. Thus for each axis, the master task may be reduced at: calling TML functions (with possibility to abort their execution) stored in the drives EEPROM and waiting for a message, which confirms the finalization of the TML functions execution.

5.3.2. Executing TML programs

The distributed control concept can go one step further. You may prepare and download into a drive a complete TML program including functions, homing procedures¹, etc. The TML program execution can be started by simply writing a value in a dedicated object,

5.3.3. Loading Automatically Cam Tables Defined in EasyMotion Studio

The iPOS360x offers others motion modes like²: electronic gearing, electronic camming, external modes with analogue or digital reference etc. When electronic camming is used, the cam tables can be loaded in the following ways:

- a) The master downloads the cam points into the drive active RAM memory after each power on;
- b) The cam points are stored in the drive EEPROM and the master commands their copy into the active RAM memory
- c) The cam points are stored in the drive EEPROM and during the drive initialization (transition to Ready to Switch ON status) are automatically copied from EEPROM to the active RAM

For the last 2 options the cam table(s) are defined in EasyMotion Studio and are included in the information stored in the EEPROM together with the setup data and the TML programs/functions.

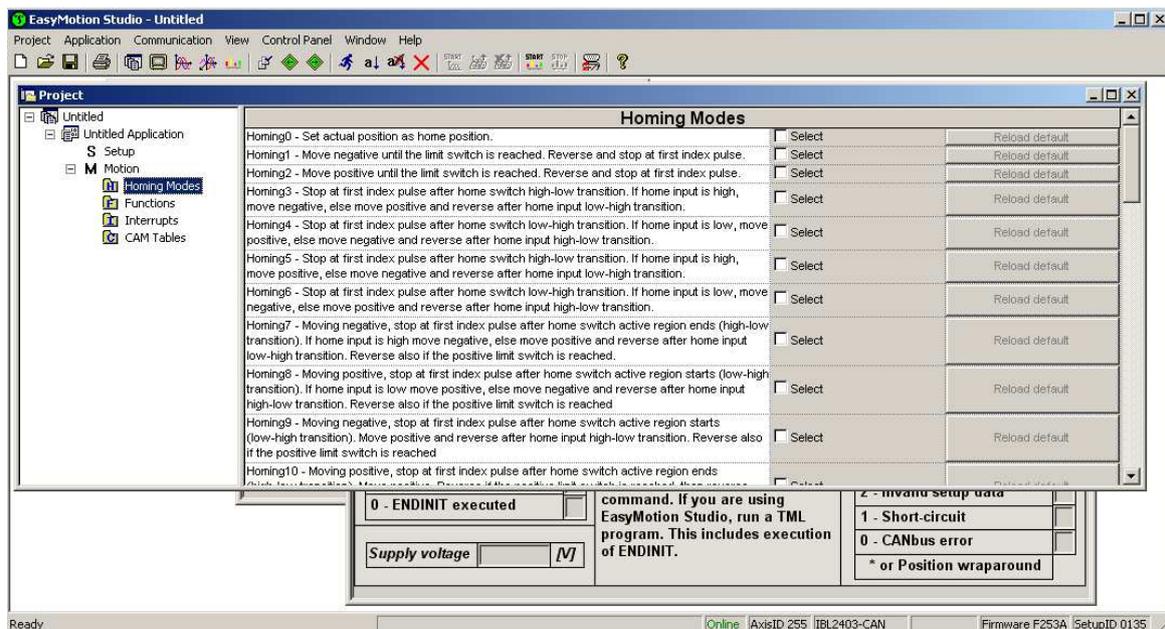
Remark: The cam tables are included in the **.sw** file generated with EasyMotion Studio. Therefore, the drives can check the cam presence in the drive EEPROM using the same procedure as for testing of the setup data.

5.3.4. Customizing the Homing Procedures

The iPOS360x supports all homing modes defined in CiA402 device profile, plus 4 custom based on hard stop. If needed, any of these homing modes can be customized. In order to do this you need to select the Homing Modes from your EasyMotion Studio application and in the right side to set as "User defined" one of the Homing procedures. Following this operation the selected procedure will occur under Homing Modes in a subtree, with the name *HomeX* where X is the number of the selected homing.

¹ The customization of the interrupt service routines and homing routines is available only for iPOS360x CAN executions

² Optional for the iPOS360x CANopen execution



If you click on the *HomeX* procedure, on the right side you'll see the TML function implementing it. The homing routine can be customized according to your application needs. It's calling name and method remain unchanged.

5.3.5. Customizing the Drive Reaction to Fault Conditions

Similarly to the homing modes, the default service routines for the TML interrupts can be customized according to your application needs. However, as most of these routines handle the drive reaction to fault conditions, it is mandatory to keep the existent functionality while adding your application needs, in order to preserve the correct protection level of the drive. The procedure for modifying the TML interrupts is similar with that for the homing modes.

5.4. Using Motion Libraries for PC-based Systems

A **TML Library for PC** is a collection of high-level functions allowing you to control from a PC a network of Technosoft intelligent drives. It is an ideal tool for quick implementation on PCs of motion control applications with Technosoft products.

With the TML Motion Library functions you can: communicate with a drive / motor via any of its supported channels (RS-232, CAN-bus, etc.), send motion commands, get automatically or on request information about drive / motor status, check and modify its setup parameters, read inputs and set outputs, etc.

The TML Motion Library can work under a **Windows** or **Linux** operating system. Implemented as a .dll/.so, it can be included in an application developed in **C/C++/C#, Visual Basic, Delphi Pascal** or **Labview**.

Using a TML Motion Library for PC, you can focus on the main aspects of your application, while the motion programming part can be reduced to calling the appropriate functions and getting the confirmation when the task was done.

All Technosoft's TML Motion Libraries for PCs are provided with EasySetUp.

5.5. Using Motion Libraries for PLC-based Systems

A **TML Motion Library for PLC** is a collection of high-level functions and function blocks allowing you to control from a PLC the Technosoft intelligent drives. The motion control function blocks are developed in accordance with the **PLC IEC61131-3 standard** and represent an ideal tool for quick implementation on PLCs of motion control applications with Technosoft products.

With the TML Motion Library functions you can: communicate with a drive/motor via any of its supported channels, send motion commands, get automatically or on request information about drive/motor status, check and modify its setup parameters, read inputs and set outputs, etc. Depending on the PLC type, the communication is done either directly with the CPU unit, or via a CANbus or RS-232 communication module.

Using a TML Motion Library for PLC, you can focus on the main aspects of your PLC application, while the motion programming part can be reduced to calling the appropriate functions and monitoring the confirmations that the task was done.

All these blocks have been designed using the guidelines described in the PLC standards, so they can be used on any development platform that is **IEC 61136 compliant**.

All Technosoft's TML Motion Libraries for PLC are provided with EasySetUp.

6. Scaling factors

Technosoft drives work with parameters and variables represented in the drive internal units (IU). These correspond to various signal types: position, speed, current, voltage, etc. Each type of signal

has its own internal representation in IU and a specific scaling factor. This chapter presents the drive internal units and their relation with the international standard units (SI).

In order to easily identify them, each internal unit has been named after its associated signal. For example the **position units** are the internal units for position, the **speed units** are the internal units for speed, etc.

6.1. Position units

6.1.1. Brushless / DC brushed motor with quadrature encoder on motor

The internal position units are encoder counts. The correspondence with the load **position in SI units**¹ is:

$$\text{Load_Position[SI]} = \frac{2 \times \pi}{4 \times \text{No_encoder_lines} \times \text{Tr}} \times \text{Motor_Position[IU]}$$

where:

No_encoder_lines – is the rotary encoder number of lines per revolution

Tr – transmission ratio between the motor displacement in SI units and load displacement in SI units

6.1.2. Brushless motor with linear Hall signals

The internal position units are counts. The motor is rotary. The resolution i.e. number of counts per revolution is programmable as a power of 2 between 512 and 8192. By default it is set at 2048 counts per turn. The correspondence with the load position in SI units is:

For rotary motors:
$$\text{Load_Position[SI]} = \frac{2 \times \pi}{\text{resolution} \times \text{Tr}} \times \text{Motor_Position[IU]}$$

For linear motors:
$$\text{Load_Position[SI]} = \frac{\text{Pole_Pitch}}{\text{Tr}} \times \text{Motor_Position[IU]}$$

where:

resolution – is the motor position resolution

¹SI units for position are: [rad] for a rotary movement, [m] for a linear movement

Tr – transmission ratio between the motor displacement in SI units and load displacement in SI units

Pole_Pitch – is the magnetic pole pitch NN (distance expressed in [m])

6.1.3. Step motor open-loop control. No feedback device

The internal position units are motor μ steps. The correspondence with the load **position in SI units** is:

$$\text{Load_Position[S]} = \frac{2 \times \pi}{\text{No_}\mu\text{steps} \times \text{No_steps} \times \text{Tr}} \times \text{Motor_Position[IU]}$$

where:

No_steps – is the number of motor steps per revolution

No_ μ steps – is the number of microsteps per step. You can read/change this value in the “Drive Setup” dialogue from EasySetUp.

Tr – transmission ratio between the motor displacement in SI units and load displacement in SI units

Step motor closed-loop control. Incremental encoder on motor

The internal position units are motor encoder counts. The correspondence with the load **position in SI units**¹ is:

$$\text{Load_Position[S]} = \frac{2 \times \pi}{4 \times \text{No_encoder_lines} \times \text{Tr}} \times \text{Motor_Position[IU]}$$

where:

No_encoder_lines – is the motor encoder number of lines per revolution

Tr – transmission ratio between the motor displacement in SI units and load displacement in SI units

6.1.4. Step motor open-loop control. Incremental encoder on load

¹ SI units for position are [rad] for a rotary movement , [m] for a linear movement

The internal position units are load encoder counts. The transmission is rotary-to-rotary. The correspondence with the load position in SI units is:

$$\text{Load_Positior[SI]} = \frac{2 \times \pi}{4 \times \text{No_encoder_lines}} \times \text{Load_Positior[IU]}$$

where:

No_encoder_lines – is the rotary encoder number of lines per revolution

Tr – transmission ratio between the motor displacement in SI units and load displacement in SI units

6.1.5. Brushless motor with sine/cosine encoder on motor

The internal position units are interpolated encoder counts. The correspondence with the load position in SI units is:

For rotary motors:

$$\text{Load_Positior[SI]} = \frac{2 \times \pi}{4 \times \text{Enc_periods} \times \text{Interpolaton} \times \text{Tr}} \times \text{Motor_Positior[IU]}$$

For linear motors:

$$\text{Load_Positior[SI]} = \frac{\text{Encoder_accuracy}}{\text{Interpolaton} \times \text{Tr}} \times \text{Motor_Positior[IU]}$$

where:

Enc_periods – is the rotary encoder number of sine/cosine periods or lines per revolution

Interpolation – is the interpolation level inside an encoder period. Its a number power of 2 between 1 an 256. 1 means no interpolation

Encoder_accuracy – is the linear encoder accuracy in [m] for one sine/cosine period

Tr – transmission ratio between the motor displacement in SI units and load displacement in SI units

6.2. Speed units

The internal speed units are internal position units / (slow loop sampling period) i.e. the position variation over one slow loop sampling period

6.2.1. Brushless / DC brushed motor with quadrature encoder on motor

The internal speed units are encoder counts / (slow loop sampling period). The correspondence with the load **speed in SI units** is:

$$\text{Load_Speed[SI]} = \frac{2 \times \pi}{4 \times \text{No_encoder_lines} \times \text{Tr} \times \text{T}} \times \text{Motor_Speed[IU]}$$

where:

No_encoder_lines – is the rotary encoder number of lines per revolution

Tr – transmission ratio between the motor displacement in SI units and load displacement in SI units

T – is the slow loop sampling period expressed in [s]. You can read this value in the “Advanced” dialogue, which can be opened from the “Drive Setup”

6.2.2. Brushless motor with linear Hall signals

The internal speed units are counts / (slow loop sampling period). The motor is rotary. The position resolution i.e. number of counts per revolution is programmable as a power of 2 between 512 and 8192. By default it is set at 2048 counts per turn. The correspondence with the load speed in SI units is:

For rotary motors:
$$\text{Load_Speed[SI]} = \frac{2 \times \pi}{\text{resolution} \times \text{Tr} \times \text{T}} \times \text{Motor_Speed[IU]}$$

For linear motors:
$$\text{Load_Speed[SI]} = \frac{\text{Pole_Pitch}}{\text{resolution} \times \text{Tr} \times \text{T}} \times \text{Motor_Speed[IU]}$$

where:

resolution – is the motor position resolution

Tr – transmission ratio between the motor displacement in SI units and load displacement in SI units

T – is the slow loop sampling period expressed in [s]. You can read this value in the “Advanced” dialogue, which can be opened from the “Drive Setup”

Pole_Pitch – is the magnetic pole pitch NN (distance expressed in [m])

6.2.3. Step motor open-loop control. No feedback device

The internal speed units are motor μ steps / (slow loop sampling period). The correspondence with the load **speed in SI units** is:

$$\text{Load_Speed[SI]} = \frac{2 \times \pi}{\text{No_}\mu\text{steps} \times \text{No_steps} \times \text{Tr} \times \text{T}} \times \text{Motor_Speed[IU]}$$

where:

No_steps – is the number of motor steps per revolution

No_μsteps – is the number of microsteps per step. You can read/change this value in the “Drive Setup” dialogue from EasySetUp.

Tr – transmission ratio between the motor displacement in SI units and load displacement in SI units

T – is the slow loop sampling period expressed in [s]. You can read this value in the “Advanced” dialogue, which can be opened from the “Drive Setup”

Step motor open-loop control. Incremental encoder on load

The internal speed units are load encoder counts / (slow loop sampling period). The transmission is rotary-to-rotary. The correspondence with the load speed in SI units is:

$$\text{Load_Speed[rad/s]} = \frac{2 \times \pi}{4 \times \text{No_encoder_lines} \times \text{T}} \times \text{Load_Speed[IU]}$$

where:

No_encoder_lines – is the rotary encoder number of lines per revolution

Tr – transmission ratio between the motor displacement in [rad] and load displacement in [rad] or [m]

T – is the slow loop sampling period expressed in [s]. You can read this value in the “Advanced” dialogue, which can be opened from the “Drive Setup”.

6.2.4. Step motor closed-loop control. Incremental encoder on motor

The internal speed units are motor encoder counts / (slow loop sampling period). The correspondence with the load **speed in SI units**¹ is:

$$\text{Load_Speed[S]} = \frac{2 \times \pi}{4 \times \text{No_encoder_lines} \times \text{Tr} \times \text{T}} \times \text{Motor_Speed[IU]}$$

where:

No_encoder_lines – is the motor encoder number of lines per revolution

Tr – transmission ratio between the motor displacement in SI units and load displacement in SI units

T – is the slow loop sampling period expressed in [s]. You can read this value in the “Advanced” dialogue, which can be opened from the “Drive Setup”.

6.2.5. Brushless motor with sine/cosine encoder on motor

The internal speed units are interpolated encoder counts / (slow loop sampling period). The correspondence with the load speed in SI units is:

For rotary motors:

$$\text{Load_Speed[S]} = \frac{2 \times \pi}{4 \times \text{Enc_periods} \times \text{Interpolaton} \times \text{Tr} \times \text{T}} \times \text{Motor_Speed[IU]}$$

For linear motors:

$$\text{Load_Speed[S]} = \frac{\text{Encoder_accuracy}}{\text{Interpolaton} \times \text{Tr} \times \text{T}} \times \text{Motor_Speed[IU]}$$

where:

Enc_periods – is the rotary encoder number of sine/cosine periods or lines per revolution

Encoder_accuracy – is the linear encoder accuracy in [m] for one sine/cosine period

Interpolation – is the interpolation level inside an encoder period. Its a number power of 2 between 1 an 256. 1 means no interpolation

Tr – transmission ratio between the motor displacement in SI units and load displacement in SI units

T – is the slow loop sampling period expressed in [s]. You can read this value in the “Advanced” dialogue, which can be opened from the “Drive Setup”

¹ SI units for speed are [rad/s] for a rotary movement , [m/s] for a linear movement

6.3. Acceleration units

The internal acceleration units are internal position units / (slow loop sampling period)² i.e. the speed variation over one slow loop sampling period.

6.3.1. Brushless / DC brushed motor with quadrature encoder on motor

The internal acceleration units are encoder counts / (slow loop sampling period)². The correspondence with the load **acceleration in SI units** is:

$$\text{Load_Acceleration[S]} = \frac{2 \times \pi}{4 \times \text{No_encoder_lines} \times \text{Tr} \times \text{T}^2} \times \text{Motor_Acceleration[IU]}$$

where:

No_encoder_lines – is the rotary encoder number of lines per revolution

Tr – transmission ratio between the motor displacement in SI units and load displacement in SI units

T – is the slow loop sampling period expressed in [s]. You can read this value in the “Advanced” dialogue, which can be opened from the “Drive Setup”

6.3.2. Brushless motor with linear Hall signals

The internal acceleration units are counts / (slow loop sampling period)². The motor is rotary. The position resolution i.e. number of counts per revolution is programmable as a power of 2 between 512 and 8192. By default it is set at 2048 counts per turn. The correspondence with the load **acceleration in SI units**¹ is:

For rotary motors:

$$\text{Load_Acceleration[S]} = \frac{2 \times \pi}{\text{resolution} \times \text{Tr} \times \text{T}^2} \times \text{Motor_Acceleration[IU]}$$

For linear motors:

¹ SI units for acceleration are [rad/s²] for a rotary movement, [m/s²] for a linear movement

$$\text{Load_Acceleration[SI]} = \frac{\text{Pole_Pitch}}{\text{resolution} \times \text{Tr} \times \text{T}^2} \times \text{Motor_Acceleration[IU]}$$

where:

resolution – is the motor position resolution

Tr – transmission ratio between the motor displacement in SI units and load displacement in SI units

T – is the slow loop sampling period expressed in [s]. You can read this value in the “Advanced” dialogue, which can be opened from the “Drive Setup”

Pole_Pitch – is the magnetic pole pitch NN (distance expressed in [m])

6.3.3. Step motor open-loop control. No feedback device

The internal acceleration units are motor μ steps / (slow loop sampling period)². The correspondence with the load **acceleration in SI units** is:

$$\text{Load_Acceleration[SI]} = \frac{2 \times \pi}{\text{No_}\mu\text{steps} \times \text{No_steps} \times \text{Tr} \times \text{T}^2} \times \text{Motor_Acceleration[IU]}$$

where:

No_steps – is the number of motor steps per revolution

No_μsteps – is the number of microsteps per step. You can read/change this value in the “Drive Setup” dialogue from EasySetUp.

Tr – transmission ratio between the motor displacement in SI units and load displacement in SI units

T – is the slow loop sampling period expressed in [s]. You can read this value in the “Advanced” dialogue, which can be opened from the “Drive Setup”

6.3.4. Step motor open-loop control. Incremental encoder on load

The internal acceleration units are load encoder counts / (slow loop sampling period)². The correspondence with the load acceleration in SI units is:

For rotary-to-rotary transmission:

$$\text{Load_Acceleration[S]} = \frac{2 \times \pi}{4 \times \text{No_encoder_lines} \times T^2} \times \text{Load_Acceleration[IU]}$$

For rotary-to-linear transmission:

$$\text{Load_Acceleration[m/s}^2] = \frac{\text{Encoder_accuracy}}{T^2} \times \text{Load_Acceleration[IU]}$$

where:

No_encoder_lines – is the rotary encoder number of lines per revolution

Encoder_accuracy – is the linear encoder accuracy i.e. distance in [m] between 2 pulses

Tr – transmission ratio between the motor displacement in SI units and load displacement in SI units

T – is the slow loop sampling period expressed in [s]. You can read this value in the “Advanced” dialogue, which can be opened from the “Drive Setup”.

6.3.5. Step motor closed-loop control. Incremental encoder on motor

The internal acceleration units are motor encoder counts / (slow loop sampling period)². The transmission is rotary-to-rotary. The correspondence with the load **acceleration in SI units** is:

$$\text{Load_Acceleration[S]} = \frac{2 \times \pi}{4 \times \text{No_encoder_lines} \times \text{Tr} \times T^2} \times \text{Motor_Acceleration[IU]}$$

where:

No_encoder_lines – is the motor encoder number of lines per revolution

Tr – transmission ratio between the motor displacement in SI units and load displacement in SI units

T – is the slow loop sampling period expressed in [s]. You can read this value in the “Advanced” dialogue, which can be opened from the “Drive Setup”

6.3.6. Brushless motor with sine/cosine encoder on motor

The internal acceleration units are interpolated encoder counts / (slow loop sampling period)². The correspondence with the load **acceleration in SI units**¹ is:

For rotary motors:

$$\text{Load_Acceleration[SI]} = \frac{2 \times \pi}{4 \times \text{Enc_periods} \times \text{Interpolation} \times \text{Tr} \times \text{T}^2} \times \text{Motor_Acceleration[IU]}$$

For linear motors:

$$\text{Load_Acceleration[SI]} = \frac{\text{Encoder_accuracy}}{\text{Interpolation} \times \text{Tr} \times \text{T}^2} \times \text{Motor_Acceleration[IU]}$$

where:

Enc_periods – is the rotary encoder number of sine/cosine periods or lines per revolution

Encoder_accuracy – is the linear encoder accuracy in [m] for one sine/cosine period

Interpolation – is the interpolation level inside an encoder period. Its a number power of 2 between 1 and 256. 1 means no interpolation

Tr – transmission ratio between the motor displacement in SI units and load displacement in SI units

T – is the slow loop sampling period expressed in [s]. You can read this value in the “Advanced” dialogue, which can be opened from the “Drive Setup”

6.4. Jerk units

The internal jerk units are internal position units / (slow loop sampling period)³ i.e. the acceleration variation over one slow loop sampling period.

6.4.1. Brushless / DC brushed motor with quadrature encoder on motor

The internal jerk units are encoder counts / (slow loop sampling period)³. The correspondence with the load **jerk in SI units**² is:

$$\text{Load_Jerk[SI]} = \frac{2 \times \pi}{4 \times \text{No_encoder_lines} \times \text{Tr} \times \text{T}^3} \times \text{Motor_Jerk[IU]}$$

where:

No_encoder_lines – is the rotary encoder number of lines per revolution

¹ SI units for acceleration are [rad/s²] for a rotary movement, [m/s²] for a linear movement

² SI units for jerk are [rad/s³] for a rotary movement, [m/s³] for a linear movement

Tr – transmission ratio between the motor displacement in SI units and load displacement in SI units

T – is the slow loop sampling period expressed in [s]. You can read this value in the “Advanced” dialogue, which can be opened from the “Drive Setup”

6.4.2. Brushless motor with linear Hall signals

The internal jerk units are counts / (slow loop sampling period)³. The motor is rotary. The position resolution i.e. number of counts per revolution is programmable as a power of 2 between 512 and 8192. By default it is set at 2048 counts per turn. The correspondence with the load acceleration in SI units is:

$$\text{For rotary motors: Load_Jerk[SI]} = \frac{2 \times \pi}{\text{resolution} \times \text{Tr} \times T^3} \times \text{Motor_Jerk[IU]}$$

$$\text{For linear motors: Load_Jerk[SI]} = \frac{\text{Pole_Pitch}}{\text{resolution} \times \text{Tr} \times T^3} \times \text{Motor_Jerk[IU]}$$

where:

resolution – is the motor position resolution

Tr – transmission ratio between the motor displacement in SI units and load displacement in SI units

T – is the slow loop sampling period expressed in [s]. You can read this value in the “Advanced” dialogue, which can be opened from the “Drive Setup”

Pole_Pitch – is the magnetic pole pitch NN (distance expressed in [m])

6.4.3. Step motor open-loop control. No feedback device

The internal jerk units are motor μ steps / (slow loop sampling period)³. The correspondence with the load **jerk in SI units**¹ is:

$$\text{Load_Jerk[SI]} = \frac{2 \times \pi}{\text{No_}\mu\text{steps} \times \text{No_steps} \times \text{Tr} \times T^3} \times \text{Motor_Jerk[IU]}$$

where:

¹ SI units for jerk are [rad/s³] for a rotary movement, [m/s³] for a linear movement

No_steps – is the number of motor steps per revolution

No_usteps – is the number of microsteps per step. You can read/change this value in the “Drive Setup” dialogue from EasySetUp.

Tr – transmission ratio between the motor displacement in SI units and load displacement in SI units

T – is the slow loop sampling period expressed in [s]. You can read this value in the “Advanced” dialogue, which can be opened from the “Drive Setup”

6.4.4. Step motor open-loop control. Incremental encoder on load

The internal jerk units are load encoder counts / (slow loop sampling period)³. The transmission is rotary-to-rotary. The correspondence with the load jerk in SI units is:

$$\text{Load_Jerk[SI]} = \frac{2 \times \pi}{4 \times \text{No_encoder_lines} \times T^3} \times \text{Load_Jerk[IU]}$$

where:

No_encoder_lines – is the rotary encoder number of lines per revolution

T – is the slow loop sampling period expressed in [s]. You can read this value in the “Advanced” dialogue, which can be opened from the “Drive Setup”.

6.4.5. Step motor closed-loop control. Incremental encoder on motor

The internal jerk units are motor encoder counts / (slow loop sampling period)³. The correspondence with the load jerk in SI units is:

$$\text{Load_Jerk[SI]} = \frac{2 \times \pi}{4 \times \text{No_encoder_lines} \times \text{Tr} \times T^3} \times \text{Motor_Jerk[IU]}$$

where:

No_encoder_lines – is the motor encoder number of lines per revolution

Tr – transmission ratio between the motor displacement in SI units and load displacement in SI units

T – is the slow loop sampling period expressed in [s]. You can read this value in the “Advanced” dialogue, which can be opened from the “Drive Setup”.

6.4.6. Brushless motor with sine/cosine encoder on motor

The internal jerk units are interpolated encoder counts / (slow loop sampling period)³. The correspondence with the load jerk in SI units is:

For rotary motors:

$$\text{Load_Jerk[S]} = \frac{2 \times \pi}{4 \times \text{Enc_periods} \times \text{Interpolation} \times \text{Tr} \times \text{T}^3} \times \text{Motor_Jerk[IU]}$$

For linear motors:
$$\text{Load_Jerk[S]} = \frac{\text{Encoder_accuracy}}{\text{Interpolation} \times \text{Tr} \times \text{T}^3} \times \text{Motor_Jerk[IU]}$$

where:

Enc_periods – is the rotary encoder number of sine/cosine periods or lines per revolution

Encoder_accuracy – is the linear encoder accuracy in [m] for one sine/cosine period

Interpolation – is the interpolation level inside an encoder period. Its a number power of 2 between 1 and 256. 1 means no interpolation

Tr – transmission ratio between the motor displacement in SI units and load displacement in SI units

T – is the slow loop sampling period expressed in [s]. You can read this value in the “Advanced” dialogue, which can be opened from the “Drive Setup”

6.5. Current units

The internal current units refer to the motor phase currents. The correspondence with the motor currents in [A] is:

$$\text{Current[A]} = \frac{2 \times I_{\text{peak}}}{65520} \times \text{Current[IU]}$$

where I_{peak} – is the drive peak current expressed in [A]. You can read this value in the “Drive Info” dialogue, which can be opened from the “Drive Setup”.

6.6. Voltage command units

The internal voltage command units refer to the voltages applied on the motor. The significance of the voltage commands as well as the scaling factors, depend on the motor type and control method used.

In case of **brushless motors** driven in **sinusoidal** mode, a field oriented vector control is performed. The voltage command is the amplitude of the sinusoidal phase voltages. In this case, the correspondence with the motor phase voltages in SI units i.e. [V] is:

$$\text{Voltagecommand[V]} = \frac{1.1 \times \text{Vdc}}{65534} \times \text{Voltagecommand[IU]}$$

where Vdc – is the drive power supply voltage expressed in [V].

In case of **brushless** motors driven in **trapezoidal** mode, the voltage command is the voltage to apply between 2 of the motor phases, according with Hall signals values. In this case, the correspondence with the voltage applied in SI units i.e. [V] is:

$$\text{Voltagecommand[V]} = \frac{\text{Vdc}}{32767} \times \text{Voltagecommand[IU]}$$

This correspondence is also available for **DC brushed** motors which have the voltage command internal units as the brushless motors driven in trapezoidal mode.

6.7. Voltage measurement units

The internal voltage measurement units refer to the drive V_{MOT} supply voltage. The correspondence with the supply voltage in [V] is:

$$\text{Voltage_measured[V]} = \frac{\text{VdcMaxMeasurable}}{65520} \times \text{Voltage_measured[IU]}$$

where VdcMaxMeasurable – is the maximum measurable DC voltage expressed in [V]. You can read this value in the “Drive Info” dialogue, which can be opened from the “Drive Setup”.

Remark: the voltage measurement units occur in the scaling of the over voltage and under voltage protections and the supply voltage measurement

6.8. Time units

The internal time units are expressed in slow loop sampling periods. The correspondence with the time in [s] is:

$$\text{Time[s]} = T \times \text{Time[IU]}$$

where T – is the slow loop sampling period expressed in [s]. You can read this value in the “Advanced” dialogue, which can be opened from the “Drive Setup”. For example, if T = 1ms, one second = 1000 IU.

6.9. Master position units

When the master position is sent via a communication channel, the master position units depend on the type of position sensor present on the master axis.

6.10. Master speed units

The master speed is computed in internal units (IU) as master position units / slow loop sampling period i.e. the master position variation over one position/speed loop sampling period.

6.11. Motor position units

6.11.1. Brushless / DC brushed motor with quadrature encoder on motor

The internal motor position units are encoder counts. The correspondence with the motor **position in SI units**¹ is:

$$\text{Motor_Position[SI]} = \frac{2 \times \pi}{4 \times \text{No_encoder_lines}} \times \text{Motor_Position[IU]}$$

where:

No_encoder_lines – is the rotary encoder number of lines per revolution

6.11.2. Brushless motor with linear Hall signals

The internal motor position units are counts. The motor is rotary. The resolution i.e. number of counts per revolution is programmable as a power of 2 between 512 and 8192. By default it is set at 2048 counts per turn. The correspondence with the motor position in SI units is:

For rotary motors:
$$\text{Motor_Position[SI]} = \frac{2 \times \pi}{\text{resolution}} \times \text{Motor_Position[IU]}$$

For linear motors:
$$\text{Motor_Position[SI]} = \frac{\text{Pole_Pitch}}{\text{resolution}} \times \text{Motor_Position[IU]}$$

¹SI units for motor position are: [rad] for a rotary motor, [m] for a linear motor

where:

resolution – is the motor position resolution

Pole_Pitch – is the magnetic pole pitch NN (distance expressed in [m])

6.11.3. Step motor open-loop control. No feedback device

The internal motor position units are motor μ steps. The correspondence with the motor **position in SI units¹** is:

$$\text{Motor_Position[SI]} = \frac{2 \times \pi}{\text{No_}\mu\text{steps} \times \text{No_steps}} \times \text{Motor_Position[IU]}$$

where:

No_steps – is the number of motor steps per revolution

No_μsteps – is the number of microsteps per step. You can read/change this value in the “Drive Setup” dialogue from EasySetUp.

6.11.4. Step motor open-loop control. Incremental encoder on load

In open-loop control configurations with incremental encoder on load, the motor position is not computed.

6.11.5. Step motor closed-loop control. Incremental encoder on motor

The internal motor position units are motor encoder counts. The correspondence with the motor position in SI units is:

$$\text{Motor_Position[SI]} = \frac{2 \times \pi}{4 \times \text{No_encoder_lines}} \times \text{Motor_Position[IU]}$$

where:

No_encoder_lines – is the motor encoder number of lines per revolution

6.11.6. Brushless motor with sine/cosine encoder on motor

The internal motor position units are interpolated encoder counts. The correspondence with the motor position in SI units is:

For rotary motors:

$$\text{Motor_Position[S]} = \frac{2 \times \pi}{4 \times \text{Enc_periods} \times \text{Interpolation}} \times \text{Motor_Position[U]}$$

For linear motors:

$$\text{Motor_Position[S]} = \frac{\text{Encoder_accuracy}}{\text{Interpolation}} \times \text{Motor_Position[U]}$$

where:

- Enc_periods – is the rotary encoder number of sine/cosine periods or lines per revolution
- Interpolation – is the interpolation level inside an encoder period. Its a number power of 2 between 1 and 256. 1 means no interpolation
- Encoder_accuracy – is the linear encoder accuracy in [m] for one sine/cosine period

6.12. Motor speed units

6.12.1. Brushless / DC brushed motor with quadrature encoder on motor

The internal motor speed units are encoder counts / (slow loop sampling period). The correspondence with the motor **speed in SI units** is:

For rotary motors:
$$\text{Motor_Speed[S]} = \frac{2 \times \pi}{4 \times \text{No_encoder_lines} \times T} \times \text{Motor_Speed[U]}$$

where:

No_encoder_lines – is the rotary encoder number of lines per revolution

T – is the slow loop sampling period expressed in [s]. You can read this value in the “Advanced” dialogue, which can be opened from the “Drive Setup”

6.12.2. Brushless motor with linear Hall signals

The internal motor speed units are counts / (slow loop sampling period). The motor is rotary. The position resolution i.e. number of counts per revolution is programmable as a power of 2 between 512 and 8192. By default it is set at 2048 counts per turn. The correspondence with the motor speed in SI units is:

For rotary motors:
$$\text{Motor_Speed[S]} = \frac{2 \times \pi}{\text{resolution} \times T} \times \text{Motor_Speed[U]}$$

For linear motors:
$$\text{Motor_Speed[SI]} = \frac{\text{Pole_Pitch}}{\text{resolution} \times T} \times \text{Motor_Speed[IU]}$$

where:

resolution – is the motor position resolution

T – is the slow loop sampling period expressed in [s]. You can read this value in the “Advanced” dialogue, which can be opened from the “Drive Setup”

Pole_Pitch – is the magnetic pole pitch NN (distance expressed in [m])

6.12.3. Step motor open-loop control. No feedback device or incremental encoder on load

The internal motor speed units are motor μ steps / (slow loop sampling period). The correspondence with the motor **speed in SI units** is:

$$\text{Motor_Speed[SI]} = \frac{2 \times \pi}{\text{No_}\mu\text{steps} \times \text{No_steps} \times T} \times \text{Motor_Speed[IU]}$$

where:

No_steps – is the number of motor steps per revolution

No_μsteps – is the number of microsteps per step. You can read/change this value in the “Drive Setup” dialogue from EasySetUp.

T – is the slow loop sampling period expressed in [s]. You can read this value in the “Advanced” dialogue, which can be opened from the “Drive Setup”

6.12.4. Step motor closed-loop control. Incremental encoder on motor

The internal motor speed units are motor encoder counts / (slow loop sampling period). The correspondence with the load speed in SI units is:

$$\text{Motor_Speed[SI]} = \frac{2 \times \pi}{4 \times \text{No_encoder_lines} \times T} \times \text{Motor_Speed[IU]}$$

where:

No_encoder_lines – is the motor encoder number of lines per revolution

T – is the slow loop sampling period expressed in [s]. You can read this value in the “Advanced” dialogue, which can be opened from the “Drive Setup”.

6.12.5. Brushless motor with sine/cosine encoder on motor

The internal motor speed units are interpolated encoder counts / (slow loop sampling period). The correspondence with the motor speed in SI units is:

For rotary motors:

$$\text{Motor_Speed[SI]} = \frac{2 \times \pi}{4 \times \text{Enc_periods} \times \text{Interpolation} \times T} \times \text{Motor_Speed[IU]}$$

For linear motors:

$$\text{Motor_Speed[SI]} = \frac{\text{Encoder_accuracy}}{\text{Interpolation} \times T} \times \text{Motor_Speed[IU]}$$

where:

Enc_periods – is the rotary encoder number of sine/cosine periods or lines per revolution

Encoder_accuracy – is the linear encoder accuracy in [m] for one sine/cosine period

Interpolation – is the interpolation level inside an encoder period. Its a number power of 2 between 1 and 256. 1 means no interpolation

Tr – transmission ratio between the motor displacement in SI units and load displacement in SI units

T – is the slow loop sampling period expressed in [s]. You can read this value in the “Advanced” dialogue, which can be opened from the “Drive Setup”

7. Memory Map

iPOS360x MX has 2 types of memory available for user applications: 2K×16 SRAM and 4K×16 serial E²ROM.

The SRAM memory is mapped in the address range: 9800h to 9FFFh. It can be used to download and run a TML program, to save real-time data acquisitions and to keep the cam tables during run-time.

The E²ROM is mapped in the address range: 4000h to 4FFFh. It is used to keep in a non-volatile memory the TML programs, the cam tables and the drive setup information.

Remark: *EasyMotion Studio handles automatically the memory allocation for each motion application. The memory map can be accessed and modified from the main folder of each application*

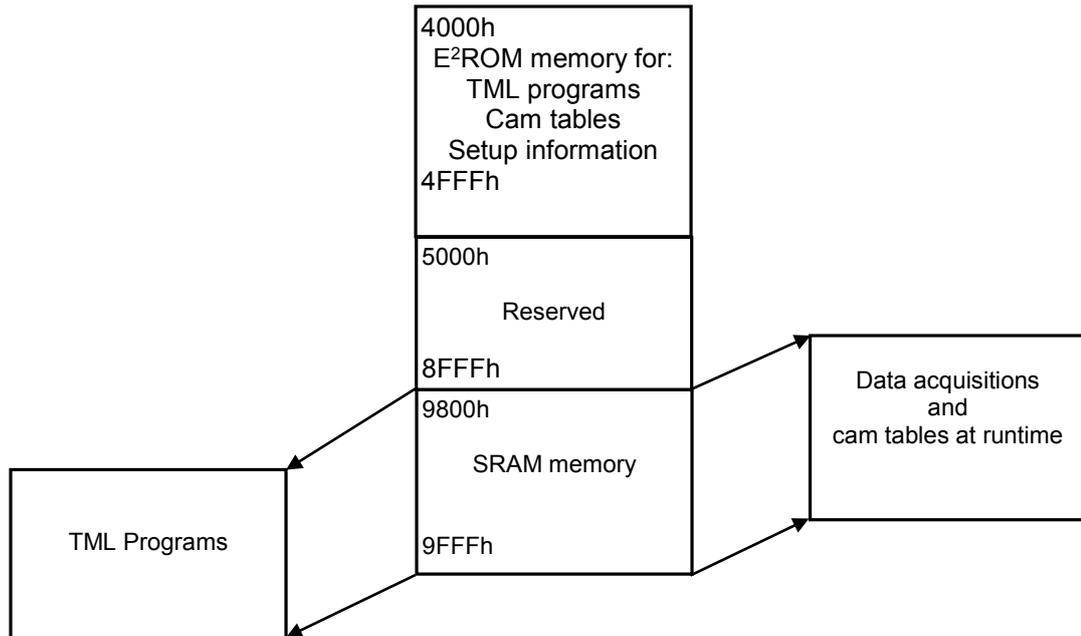


Figure 7.1. iPOS360x MX Memory Map

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